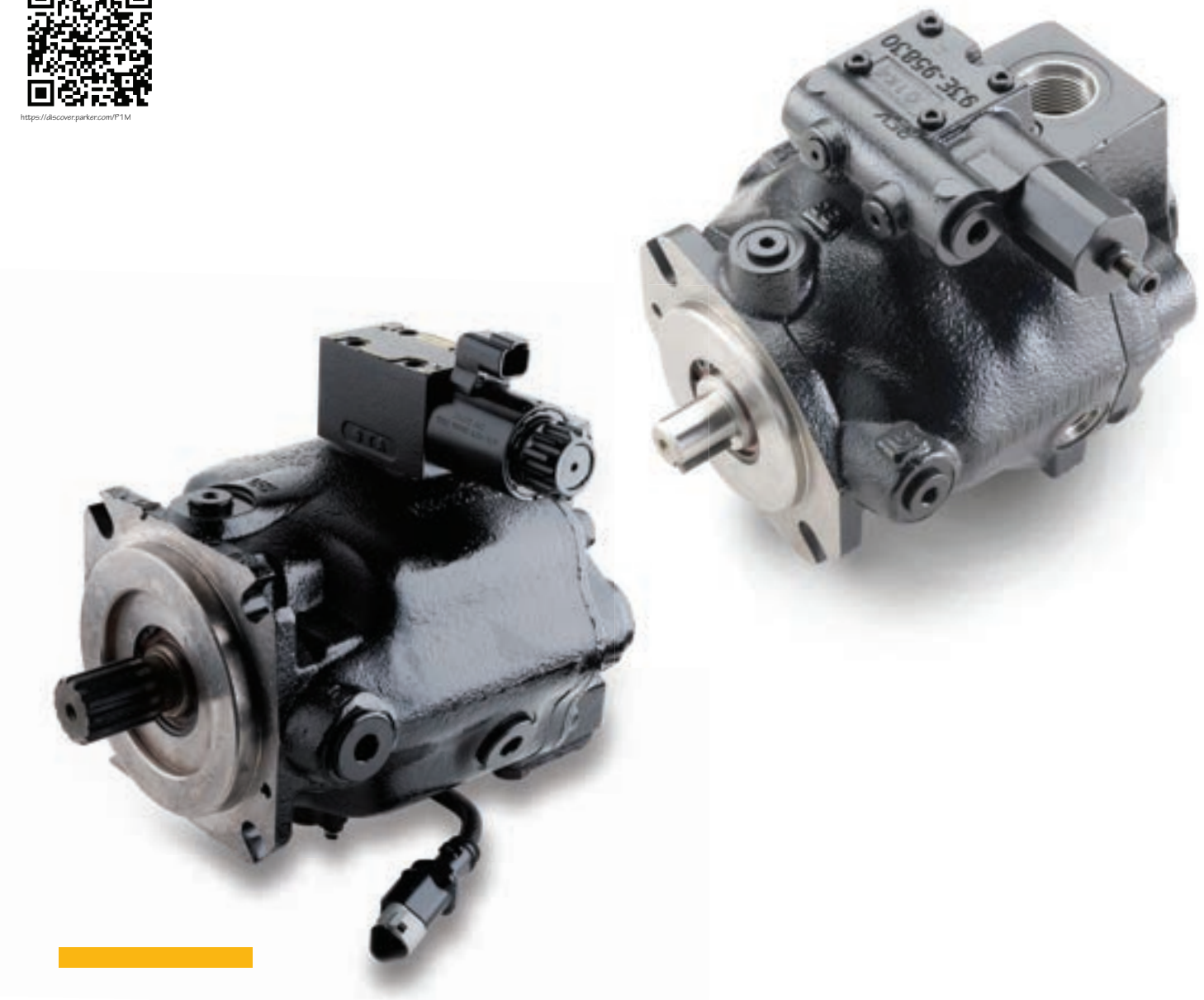
https://discover.parker.com/P1M



P1/PD SERIES
MEDIUM PRESSURE AXIAL PISTON PUMPS

Variable Displacement
Catalog HY28-2665-01/P1/EN
Effective: March 2026 | Replaces August 2021

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If you have questions about the products contained in this catalog, or their applications, please contact:
Parker Hannifin Corporation
Hydraulic Pump and Motor Division
parker.com/hpm

GENERAL INFORMATION

Description

- Variable displacement, axial piston pump for open-circuit applications
- Continuous operation at pressures up to 280 bar
- High drive speed models for mobile markets and low noise models for industrial markets
- Quiet and efficient control capability
- Cam bearing design

Benefits

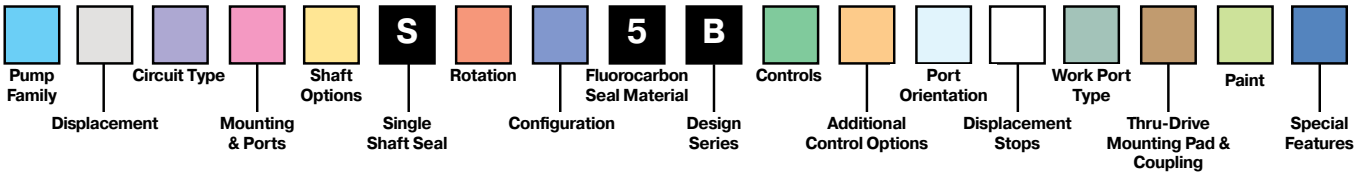
- Compact overall package size
- High power density
- Many different standard control options
- Modular controls for easy conversions
- High operating efficiency for lower power consumption and reduced heat generation
- Elastomer seals that eliminate gaskets and external leakage
- Simple hydraulic controls with “no-leak” adjustments
- Fast and stable compensator response
- SAE and ISO standard mounting flanges and ports
- Long life, roller shaft bearings
- Long life, low friction, hydrostatically balanced swash plate saddle bearings
- Full power through-drive capability
- Multiple case drain ports for various mounting orientations
- Optional minimum and maximum displacement adjustments
- Easy to service

Technical Data

Model	P1/PD 018	P1/PD 028	P1/PD 045	P1/PD 060	P1/PD 075	P1/PD 100	P1/PD 140
Maximum Displacement, cm^3/rev cu.in./rev	18 1.10	28 1.71	45 2.75	60 3.66	75 4.58	100 6.01	140 8.54
Outlet Pressure – Continuous	280 bar (4060 psi)						
Intermittent*	320 bar (4640 psi)						
Peak	350 bar (5075 psi)						
P1 Maximum Speed (1.3 bar abs inlet), rpm	3500	3400	3100	2800	2700	2500	2400
P1 (1.0 bar abs inlet), rpm	3300	3200	2800	2500	2400	2250	2100
P1 (0.8 bar abs inlet), rpm	2900	2900	2400	2200	2100	1900	1800
PD Maximum Speed (1.0 bar abs inlet), rpm	1800						
PD (0.8 bar abs inlet), rpm	1800						
Minimum Speed, rpm	600						
Inlet Pressure – Maximum	11 bar absolute (160 psi)						
Rated	1.0 bar absolute (14.5 psi)						
Minimum	0.8 bar absolute (11.6 psi)						
Case Pressure – Peak, bar	4.0 bar absolute (58 psi) and less than 0.5 bar (7.3 psi) above inlet pressure						
Rated, bar	2.0 bar absolute (29 psi) and less than 0.5 bar (7.3 psi) above inlet pressure						
Fluid Temperature Range, °C °F	-40 to +95 -40 to +203						
Fluid Viscosity – Rated, cSt	7 to 160						
Optimum Range, cSt	14-50 cSt.						
Max. Intermittent, cSt	5000 (for cold starting)						
Min. Intermittent, cSt	5						
Fluid Contamination – Rated, ISO	20/18/14						
Weight – End Port, kg (lb)	13.4 (29.5)	17.7 (39.0)	23 (50)	29 (64)	30 (66)	51 (112)	66 (145)
Side Port, kg (lb)	14.2 (31.3)	18.1 (40.0)	24 (52)	30 (67)	31 (68)	53 (117)	67 (147)
Thru-Drive, kg (lb)	15 (34)	22 (48)	27 (59)	34 (75)	35 (77)	55 (121)	82 (180)
Moment of Inertia kg·mm^2	760	1555	3208	4548	5041	12027	21400
Moment of Inertia Thru-Drive, kg·mm^2	793	1618	3268	4687	5207	12402	22343

*Intermittent is defined as less than 10% of operation time, not exceeding 20 successive seconds.

P1/PD MODEL ORDERING CODE



Pump Family	
P1	Mobile
PD	Industrial

Displacement	
018	18cc/rev
028	28cc/rev
045	45cc/rev
060	60cc/rev
075	75cc/rev
100	100cc/rev
140	140cc/rev

Circuit Type	
P	Open Circuit - One Side of Center
X[1]	Open Circuit - Overcenter (45-140cc with P, T, S, U controls only)

[1] Requires Factory Approval

Mounting & Ports	
S	SAE mount; SAE work & aux ports
A	SAE mount; Metric work ports; BSPP aux ports
M	ISO mount; Metric work & aux ports
B	ISO mount; Metric work ports; BSPP aux ports
C	2-bolt SAE C mount; SAE work & aux ports (60 & 75cc only)
D	2-bolt SAE C mount; metric work ports; BSPP aux ports (60 & 75cc only)
J	2-bolt SAE-B mount; SAE work & aux ports (60cc only)

Shaft Options	
01	SAE Spline
02	SAE Keyed
04	ISO Keyed
06[2]	SAE Spline (18 & 100cc only)
08	SAE-B 13T Spline (28 & 45cc only)
09	SAE-BB 15T Spline (60cc only)
10	SAE-B 13T Spline (60cc only; Not with thru drive)

[2] 18cc de-rated to 210 bar and not available with thru drive

Rotation	
R	Clockwise
L	Counterclockwise

Configuration	
M	Mobile (P1)
S	Industrial (PD)
U[3]	Universal (45-140cc only)

[3] Torque limiter ports drilled in the housing

Controls	
C0	Pressure Limiter
L0	Load sensing & pressure limiter
L2	Load sensing with bleed & pressure limiter
AM	Remote pressure limiter
AN	Remote pressure limiter with D03 interface
	Electronic Displacement Controls
P0	Min default; No Pmax override; 12 VDC
PM	Min default; No Pmax override; 24 VDC
T0	Max default; No Pmax override; 12 VDC
TM	Max default; No Pmax override; 24 VDC
S0	Min default; Pmax override; 12 VDC
SM	Min default; Pmax override; 24 VDC
U0	Max default; Pmax override; 12 VDC
UM	Max default; Pmax override; 24 VDC

Additional Control Options	
0	No other options
2	Cam sensor (mandatory with P, T, S, U controls)
T	Torque Limiter (45-140cc only; L0, AM, AN control only)

Port Orientation	
E	End Ports
S	Side Ports (60-140cc only)
R	Side Ports with ripple chamber (18-45cc only)
T	Side Ports with thru-drive

Displacement Stops[4]	
0	None
1	Adjustable maximum stop
2	Adjustable minimum stop
3	Adjustable maximum & minimum stop

[4] With thru-drive requires factory approval

Work Port Type	
0	Flanged (Not with 18cc "E" or "R" ports)
2[5]	Threaded (18-60cc only)

[5] On 60cc, only with SAE end ports

Thru-Drive Designation Description	
0	None
A	SAE 82-2 (A), 9T coupling
H	SAE 82-2 (A), 11T coupling
B	SAE 101-2 (B), 13T coupling (28-140cc only)
Q	SAE 101-2 (B), 15T coupling (28-140cc only)
C	SAE 127-4 (C), 14T coupling (60cc only) SAE 127-2/4 (C), 14T coupling (75-140cc only)
N	SAE 127-4 (C), 17T coupling (100 & 140cc only)
D	SAE 152-4 (D), 13T coupling (140cc only)

Paint	
00	No Paint
PB	Black Paint

Special Features	
00	Standard
M2	Special Designation

MODEL CODE DESCRIPTIONS

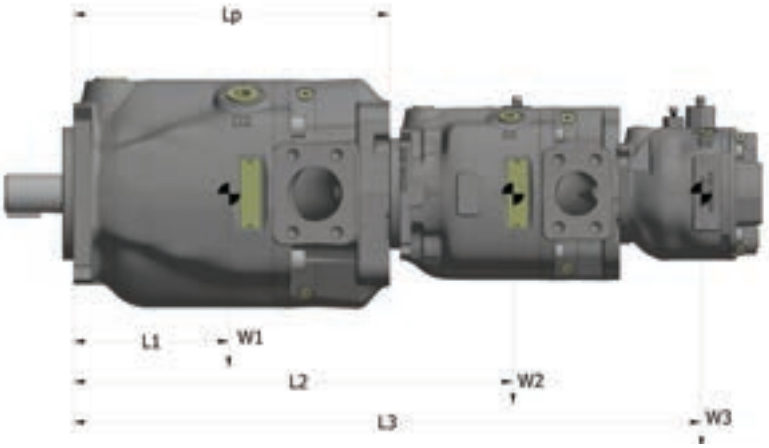
Mounting Designation Descriptions

Code	Standard	18	28	45	60	75	100	140
S & A	SAE J744	SAE-A 2-Bolt	SAE-B 2-Bolt	SAE-B 2-Bolt	SAE-C 4-Bolt	SAE-C 4-Bolt	SAE-C 4-Bolt	SAE-D 4-Bolt
M & B	ISO 3019/2	ISO 80mm 2-Bolt	ISO 100mm 2-Bolt	ISO 100mm 2-Bolt	ISO 125mm 4-Bolt	ISO 125mm 4-Bolt	ISO 125mm 4-Bolt	ISO 180mm 4-Bolt
C & D	SAE J744	N/A	N/A	N/A	SAE-C 2-Bolt	SAE-C 2-Bolt	N/A	N/A
J & K	SAE J744	N/A	N/A	N/A	SAE-B 2-Bolt	N/A	N/A	N/A

Shaft Descriptions

Code	18	28	45	60	75	100	140
01	SAE 11T spline	SAE-BB 15T spline	SAE-BB 15T spline	SAE-C 14T spline	SAE-C 14T spline	SAE-CC 17T spline	SAE-D 13T spline
02	SAE 19mm keyed	SAE-BB keyed	SAE-BB keyed	SAE-C keyed	SAE-C keyed	SAE-CC keyed	SAE-D keyed
04	ISO 20mm keyed	ISO 25mm keyed	ISO 25mm keyed	ISO 32mm keyed	ISO 32mm keyed	ISO 40mm keyed	DIN 50mm keyed
06	SAE-A 9T spline	N/A	N/A	N/A	N/A	SAE-C 14T spline	N/A
08	N/A	SAE-B 13T spline	SAE-B 13T spline	N/A	N/A	N/A	N/A
09	N/A	N/A	N/A	SAE-BB 15T spline	N/A	N/A	N/A
10	N/A	N/A	N/A	SAE-B 13T spline	N/A	N/A	N/A

Maximum Flange Moment Ratings



Moment M = (L1*W1+L2*W2+L3*W3...) ÷ 102

		P1/PD Displacement						
Measurement	**Units**	**18**	**28**	**45**	**60**	**75**	**100**	**140**
Maximum Static Moment	**Nm**	500	650	1000	1200	1600	2200	3200
Distance L1 (no thru drive)	**mm**	73	93	107	110	119	154	154
Distance L1 (thru drive)	**mm**	104	113	115	123	134	179	185
Distance Lp	**mm**	199	233	229	253	264	340	364

Note: To find allowable shock or acceleration limit, divide the maximum static moment by the calculated moment "M".

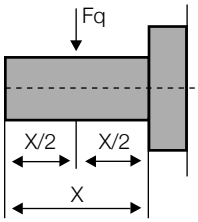
SHAFT LOADING INFORMATION

Shaft Torque Ratings

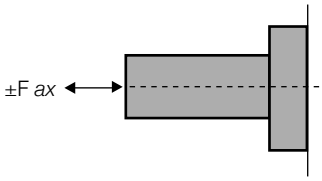
		Units	18 (1.1)	28 (1.71)	45 (2.75)	60 (3.66)	75 (4.58)	100 (6.1)	140 (8.54)
Maximum Input shaft torque	01	Nm	134	337	337	641	641	1217	1701
		ft.lbs	99	249	249	473	473	898	1255
	02	Nm	130	357	357	559	559	1134	1732
		ft.lbs	96	264	264	413	413	837	1278
	04	Nm	113	337	337	576	576	1157	1708
		ft.lbs	84	249	249	425	425	854	1260
	06	Nm	58	N/A	N/A	N/A	N/A	641	N/A
		ft.lbs	43					473	
	08	Nm	N/A	209	209	N/A	N/A	N/A	N/A
		ft.lbs		155	155				
	09	Nm	N/A	N/A	N/A	337	N/A	N/A	N/A
		ft.lbs				249			
	10	Nm	N/A	N/A	N/A	209	N/A	N/A	N/A
		ft.lbs				155			
Maximum through-drive shaft torque		Nm	134	210	293	318	329	538	760
		ft.lbs	99	155	217	235	243	397	561

Radial and Axial Shaft Load Ratings

Radial Load Diagram



Axial Load Diagram



Maximum Allowable Shaft Load								
		018	028	045	060	075	100	140
Radial Force (At X/2)	N	700	1,000	1,500	1,800	1,900	2,300	2,600
	lbf	160	229	343	411	434	526	594
Axial Force	N	1,900	1,900	2,500	2,300	2,300	3,100	4,200
	lbf	434	434	571	526	526	709	960

Shaft Rotational Stiffness

Shaft Designation	Units	018		028		045		060		075		100		140	
		NRD	RD	NRD	RD	NRD	RD	NRD	RD	NRD	RD	NRD	RD	NRD	RD
01	ft-lb/Rad	4,332	3,475	7,712	6,458	11,681	10,540	18,198	15,397	20,615	16,838	31,080	25,479	47,819	43,970
	Nm/Rad	5,848	4,691	10,411	8,718	15,769	14,229	24,567	20,786	27,830	22,731	41,958	34,397	64,556	59,360
02	ft-lb/Rad	5,082	4,363	7,317	7,293	11,040	6,179	17,828	14,905	16,061	15,661	28,607	23,793	48,994	40,954
	Nm/Rad	6,861	5,890	9,878	9,846	14,904	8,342	24,068	20,122	21,682	21,142	38,619	32,121	66,142	55,288
04	ft-lb/Rad	4,468	3,903	7,011	5,958	9,362	8,715	16,771	14,006	14,994	14,646	25,529	21,625	53,685	44,181
	Nm/Rad	6,032	5,269	9,465	8,043	12,639	11,765	22,641	18,908	20,242	19,772	34,464	29,194	72,475	59,644
06	ft-lb/Rad	2,972	N/A	N/A		N/A		N/A		N/A		26,806	22,533	N/A	
	Nm/Rad	4,012										36,188	30,420		
08	ft-lb/Rad	N/A		7,320	6,180	10,124	9,255	N/A		N/A		N/A		N/A	
	Nm/Rad			9,882	8,343	13,667	12,494								
09	ft-lb/Rad	N/A		N/A		N/A		16,615	13,370	N/A		N/A		N/A	
	Nm/Rad							22,430	18,050						
10	ft-lb/Rad	N/A		N/A		N/A		11,696	10,472	N/A		N/A		N/A	
	Nm/Rad							15,790	14,137						

NRD = No rear thru drive; RD = Rear thru drive

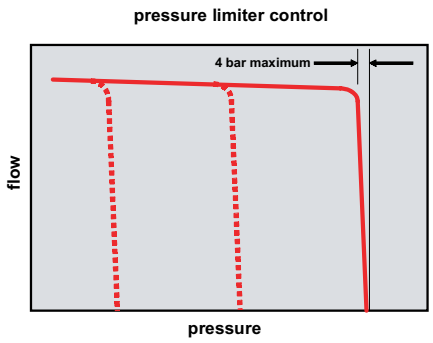
CONTROLS INFORMATION

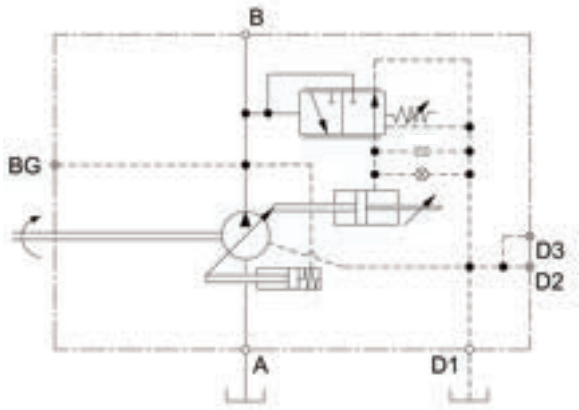
Control Option “C”

Pressure Limiter

Adjustment Range = 26-280 bar (380-4060 psi)

The "C0" pressure limiter control is used to limit the maximum system pressure. The control acts such that full pump displacement is achieved unless the system valve restricts the output flow or the load pressure reaches the maximum setting of the control. If pump flow is restricted by the system valve, the pump will provide only the flow demanded, but at the maximum pressure setting of the compensator control. If the outlet flow is completely blocked, the pump will destroke to zero displacement and maintain the pressure at the setting of the compensator spring.





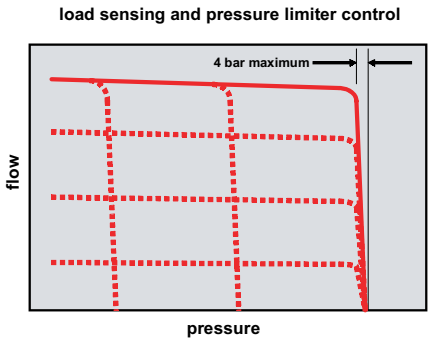
C0 Schematic

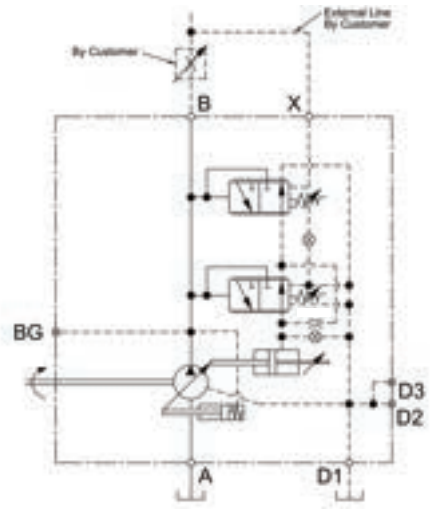
Control Option “L”

Load Sensing and Pressure Limiter

Pressure Limiter Adjustment Range =
26-280 bar (380-4060 psi)
Differential Adjustment Range = 10-40 bar (150-580 psi)

The "L0" and "L2" controls feature load sensing and maximum pressure compensation. A load sense line that comes from downstream of the main system throttling valve is connected to the "X" port on the control. This control matches pump flow and pressure to system demands by maintaining a constant pressure drop across the main system throttling valve, thus reducing horsepower losses. The pump automatically adjusts for changes in drive speed and load pressures. Choose the "L2" option if bleeding the load sense line at the pump is desired.





L0 Schematic

Typical Control Response Time (ms)								
Control Description	**Pump Operating Condition**	**018**	**028**	**045**	**060**	**075**	**100**	**140**
"C" Pressure Limiter	Maximum Displacement to Zero	25	25	25	37	21	26	30
	Zero Displacement to Maximum	80	80	106	119	89	108	125
“L” Load Sensing	Maximum Displacement to Zero	40	40	30	54	40	43	45
	Zero Displacement to Maximum	70	70	120	186	97	189	280

* Based on NFPA testing standards

CONTROLS INFORMATION

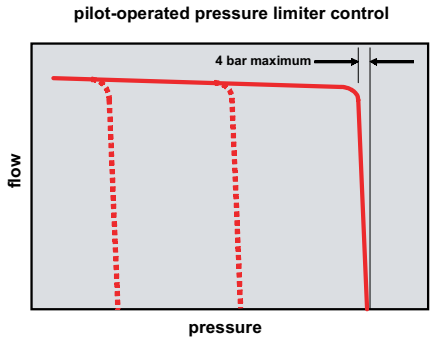
Control Options “AM”
Remote Operated Pressure Limiter

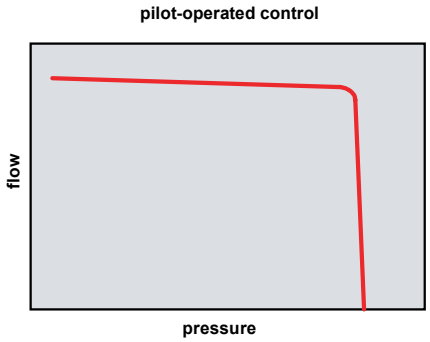
The "AM" control allows the pump pressure compensator setting to be adjusted from a remote relief valve that is connected to the "X" port on the control. The control acts such that full pump displacement is achieved unless the system valve restricts the output flow or the load pressure reaches the maximum setting of the control. If pump flow is restricted by the system valve, the pump will provide only the flow demanded, but at the maximum pressure setting of the compensator control. If the outlet flow is completely blocked, the pump will destroke to zero displacement and maintain the pressure at the setting of the remote relief valve.

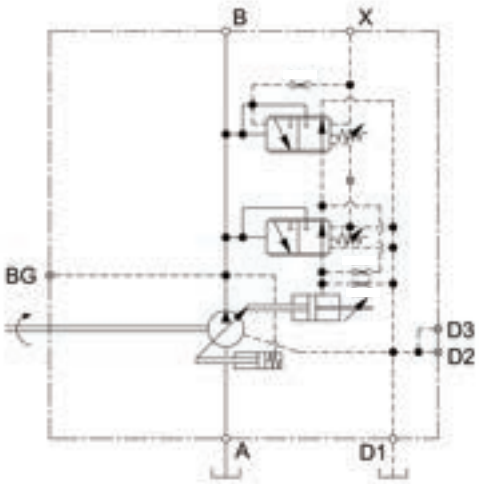
Control Option “AN”
Pilot Operated Control with ISO 4401 NG6 Interface for Customer Added Pressure Limiter

The "AN" control is a standard pressure compensator, but with a NG6 (D03) valve interface. It is the same as the "AM" control, but with the addition of an adapter block mounted between the pump housing and control to provide the NG6 (D03) interface. This allows a directional valve or proportional relief valve to be mounted directly on the pump to achieve a variety of pressure control circuits.

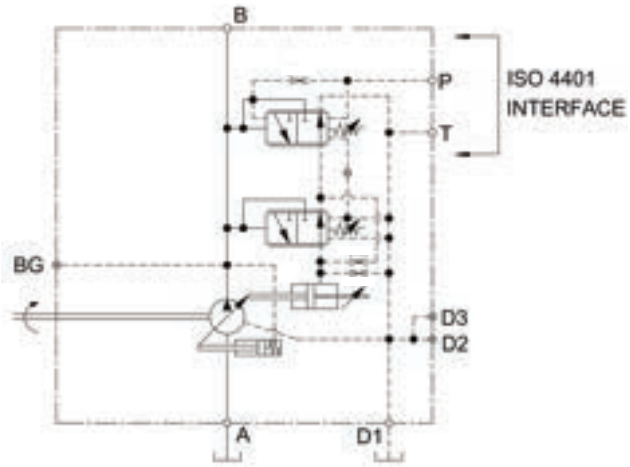
Caution: Pumps shipped with the “AN” control need to have a valve mounted to the NG6 interface for operation. This is not a functional control as shipped.







AM Schematic



AN Schematic

Typical Control Response Time (ms)								
Control Description	**Pump Operating Condition**	**018**	**028**	**045**	**060**	**075**	**100**	**140**
“A” Pilot Operated Control	Maximum Displacement to Zero	25	25	46	43	37	39	40
	Zero Displacement to Maximum	80	80	131	125	115	123	130

*** Based on NFPA testing standards**

CONTROLS INFORMATION

Control Options “AMT,” “ANT,” and “L0T”

Torque Limiting Controls: (45-140cc only)

AMT = Remote pressure limiting with torque limiting
ANT = Pilot operated pressure limiting with torque limiting
L0T = Load sense & pressure limiting with torque limiting

These controls provide the benefit of pressure limiting control, plus the ability to limit the input torque when the power available from the prime mover is limited; or when the application power demand has both high flow/low pressure and low flow/high pressure operating conditions.

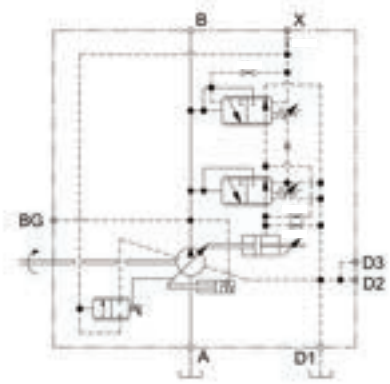
“AMT” & "ANT" Control

The "AMT" and "ANT" combine the pilot pressure limiter function with a torque limiting function. On the "AMT" control, the pressure limiter function is controlled remotely by connecting an external relief valve to the "X" port. On the "ANT" control, the pilot relief valve is mounted directly on the pump via the NG6 interface on the control block. Once the torque limiter setting is reached, the pump will destroke as pressure continues to rise in order to maintain the same input torque. Once the pressure limiter setting is reached, the pump will destroke to limit the system pressure.

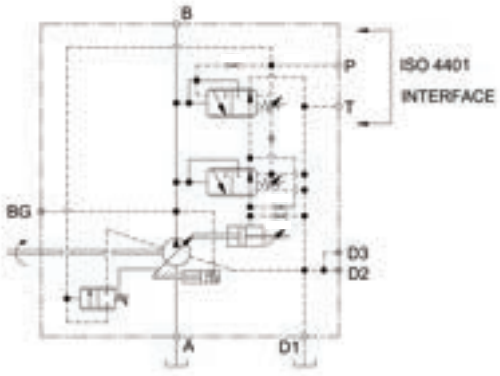
Caution: The ANT control will not function without a valve mounted on the NG6 interface.

"L0T" Control

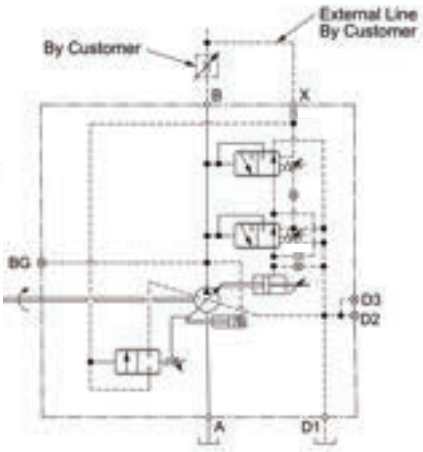
The "L0T" combines the functions of a pressure limiter, load sense and torque limiter control. The pressure limiter function limits the maximum pump outlet pressure. The load sense control function requires the "X" port to be connected to the highest load pressure via a load sense signal line. The control will match pump output flow and pressure to the system demand , thus minimizing horsepower losses. The pump will operate in a load sense mode until the torque limiter setting is reached, and then the pump will maintain the input torque at the pre-selected setting. If the system pressure reaches the pressure compensator setting, then the pump flow will be lowered to the level needed to maintain the maximum pressure setting.



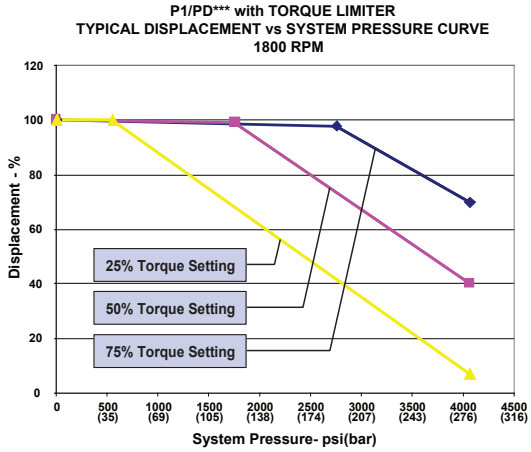
AMT Torque Limiter

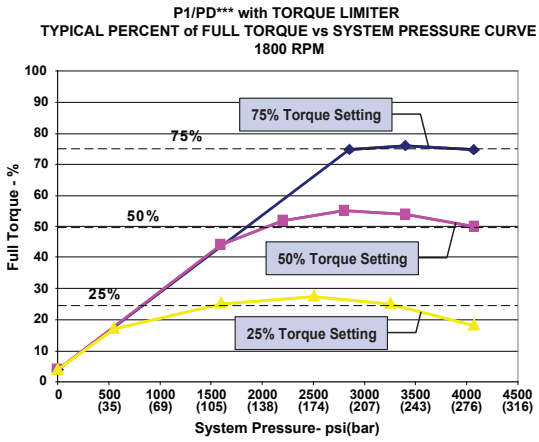


ANT Torque Limiter



L0T Torque Limiter





CONTROLS INFORMATION

Control Options “P,” “T,” “S,” “U”

Electronic Proportional Displacement & Pressure Limiting

P = Min displacement default*
T = Max displacement default*
S = Min displacement default and hydromechanical pressure limiter
U = Max displacement default and hydromechanical pressure limiter

* Pumps without pressure limiter should be designed in a circuit with other means of pressure limitation.

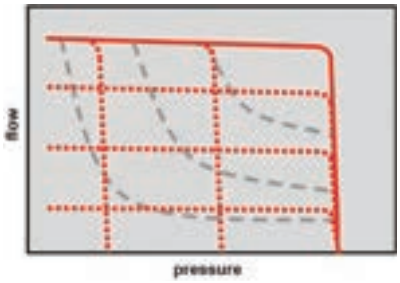
The control uses the D1FB electronic proportional valve from Parker's Hydraulic Valve Division to provide the precise flow specified per a displacement input command and maintain that flow level until a new displacement command level is received, or until the pressure command overrides to limit system pressure.

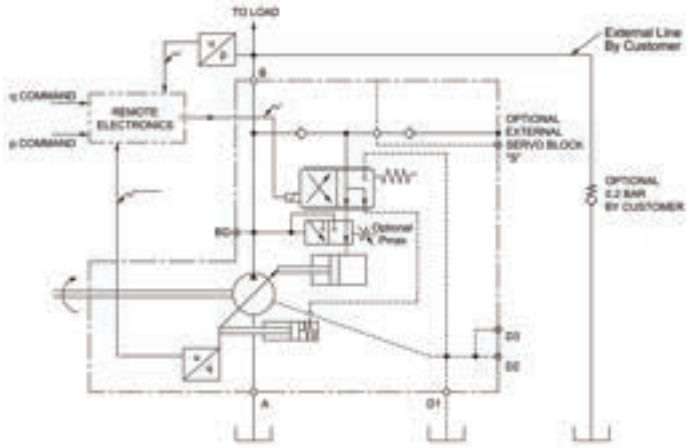
The holding current can vary from pump to pump, but is typically between 1.3-1.6 Amps for the 12V valve and 650-800 mA for the 24V valve.

A minimum of 25 bar servo pressure is required to control the pump. To control the pump at system pressure below 25 bar, either a sequence valve in the pressure line or an external servo source is required. Without adequate servo pressure, the pump is biased on stroke.

The mechanical pressure limiter will override the electronic inputs and limit pump outlet pressure to the preset level.

Using electronic control, the pump can be used in overcenter condition. (Energy recovery is one example of application for this.)





"S" Control Schematic

Electronic Proportional Valve Information		
Parameter	12 VDC	24 VDC
Resistance @ 20 C	4.4 Ohm	18.6 Ohm
Max Current	2.7 A	1.3 A
PWM Signal	100-250 Hz	
Typical Hysteresis*	<2%	
Connector	Deutsch DT04-2P	
Protection Class	IP66	

* Good results found with superimposed dither amplitude of +/- 200 mA for 12V valve and +/- 100 mA for 24V valve

Typical Control Response Times

Response time (ms)							
Displacement (cc)	**18**	**28**	**45**	**60**	**75**	**100**	**140**
Max to zero	40	40	43	63	96	101	109
Zero to max	35	35	36	52	72	77	84

Displacement Sensor Wiring

DT04-3P Deutsch Connector		
Wire color	**Pin #**	**Signal**
Red	A	+5VDC
Black	B	0VDC
Blue	C	0 to 5VDC

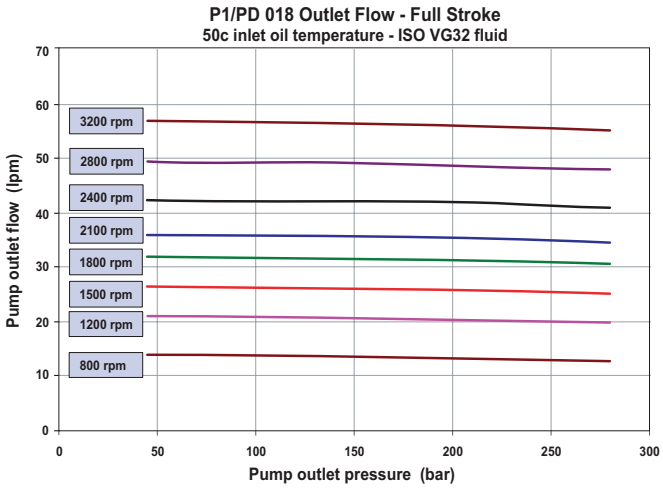
For CW:
Full stroke = 0.56VDC
Zero stroke = 2.5VDC
100% overcenter = 4.44VDC

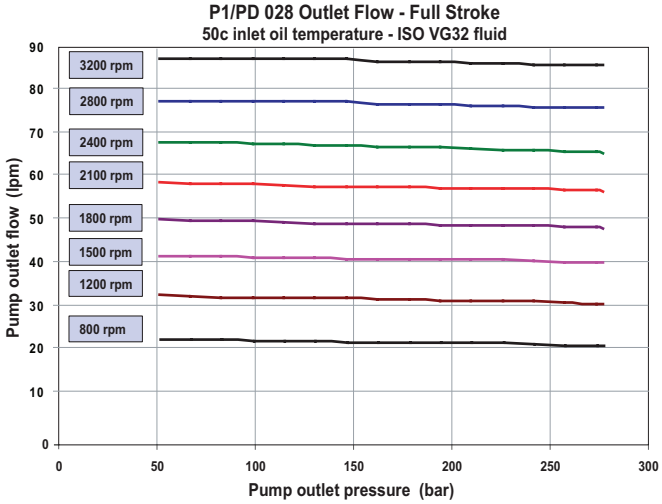
For CCW:
Full stroke = 4.44VDC
Zero stroke = 2.5VDC
100% overcenter = 0.56VDC

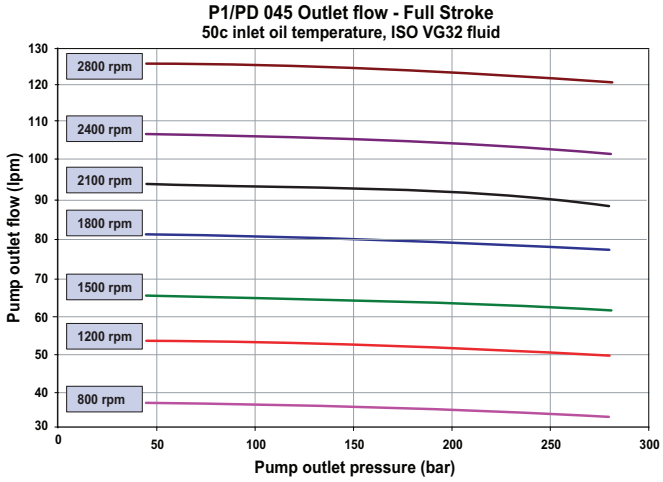
PERFORMANCE DATA

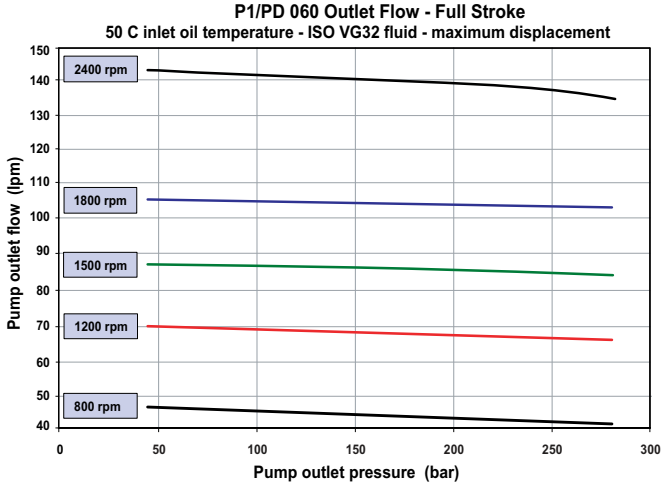
P1/PD Series Typical Pump Outlet Flow

PD Maximum Speed Rating = 1800 rpm





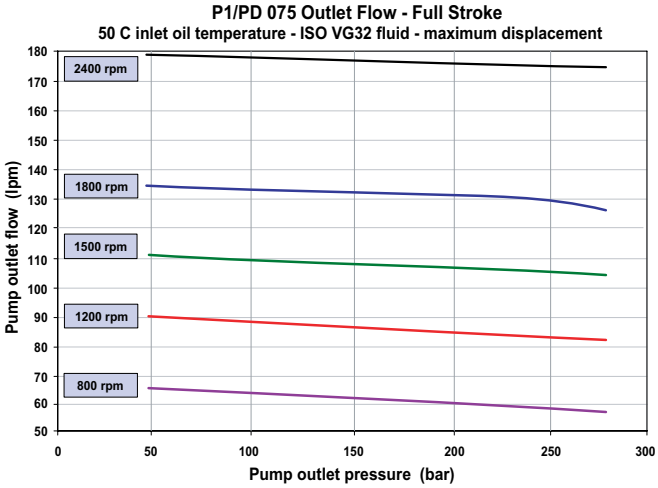


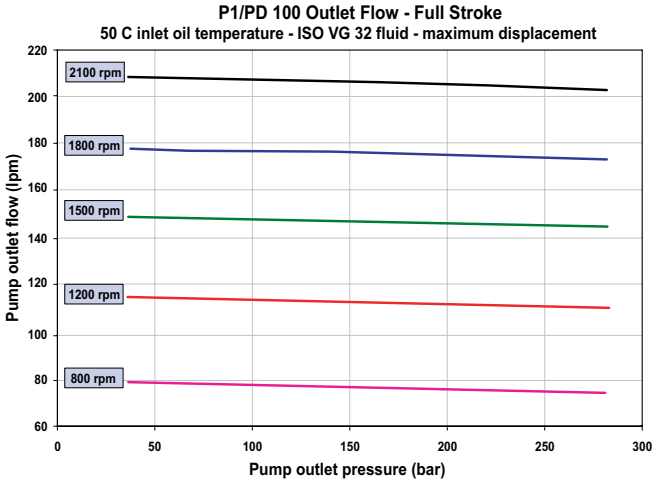


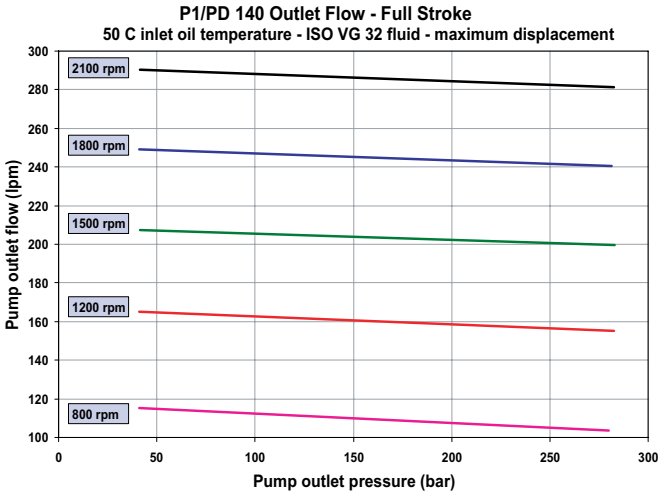
PERFORMANCE DATA

P1/PD Series Typical Pump Outlet Flow

PD Maximum Speed Rating = 1800 rpm





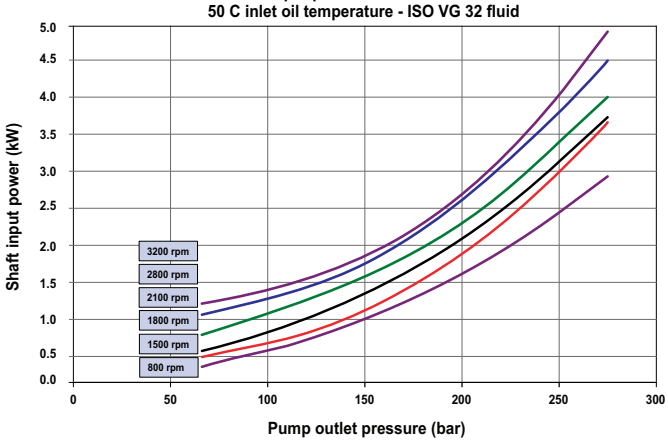


PERFORMANCE DATA

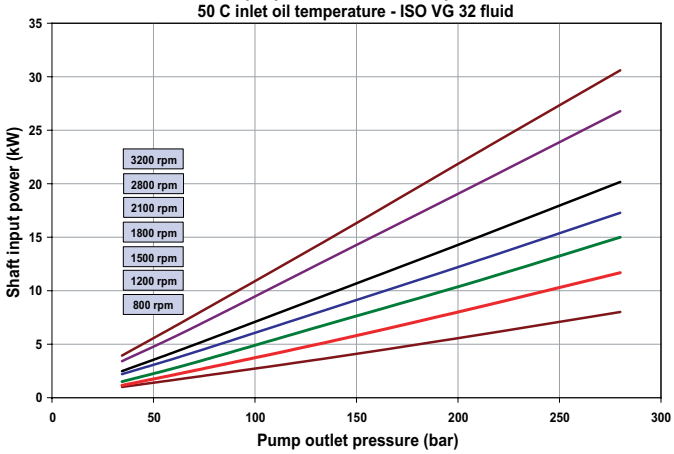
P1/PD Series Typical Shaft Input Power

PD Maximum Speed Rating = 1800 rpm

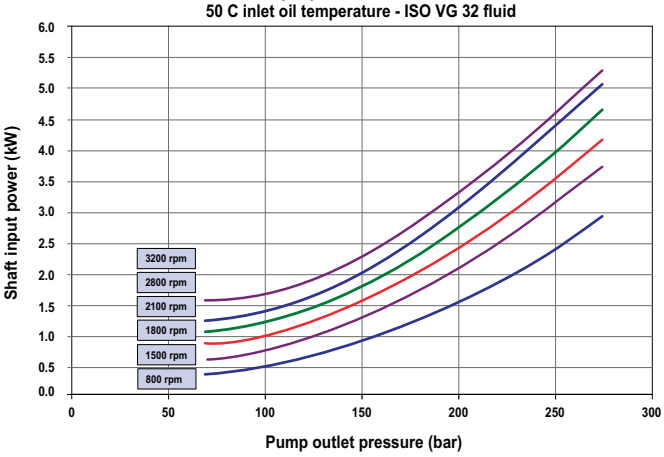
P1/PD 018
shaft input power at zero outlet flow
50 C inlet oil temperature - ISO VG 32 fluid



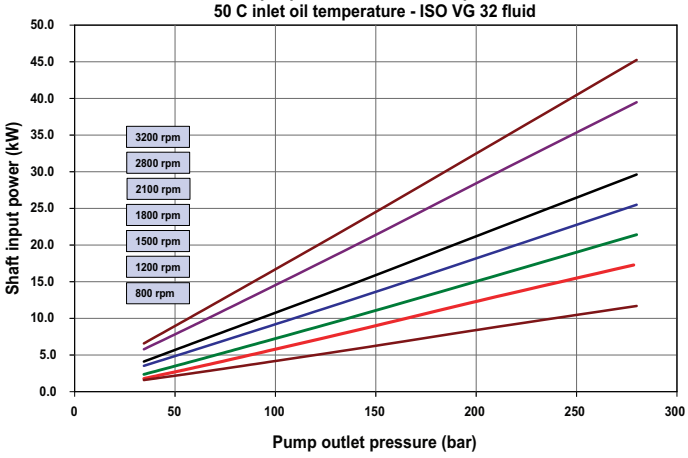
P1/PD 018
shaft input power at maximum displacement
50 C inlet oil temperature - ISO VG 32 fluid



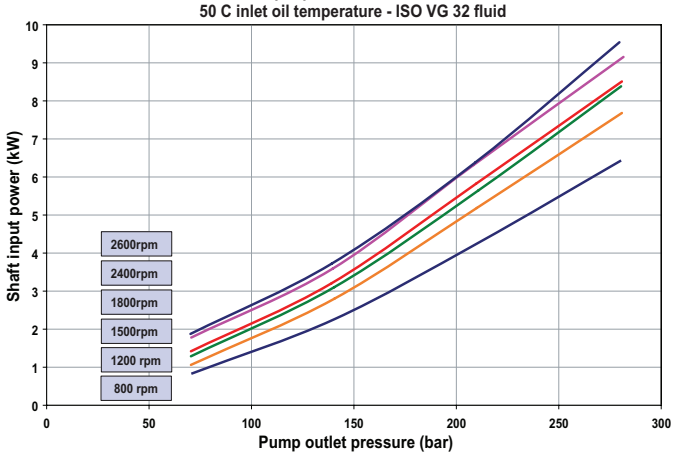
P1/PD 028
shaft input power at zero outlet flow
50 C inlet oil temperature - ISO VG 32 fluid



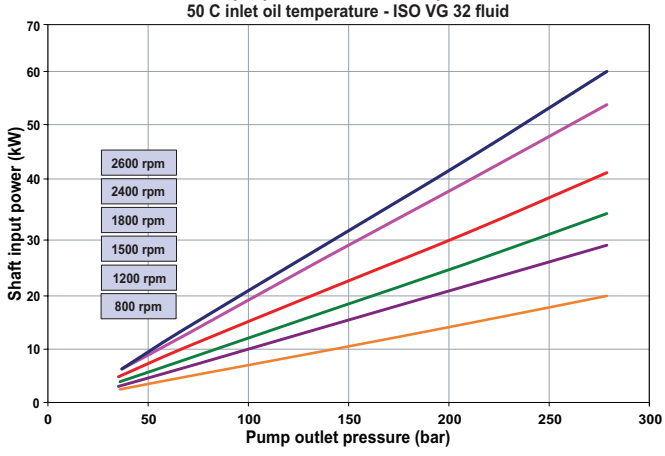
P1/PD 028
shaft input power at maximum displacement
50 C inlet oil temperature - ISO VG 32 fluid



P1/PD 045
shaft input power at zero outlet flow
50 C inlet oil temperature - ISO VG 32 fluid



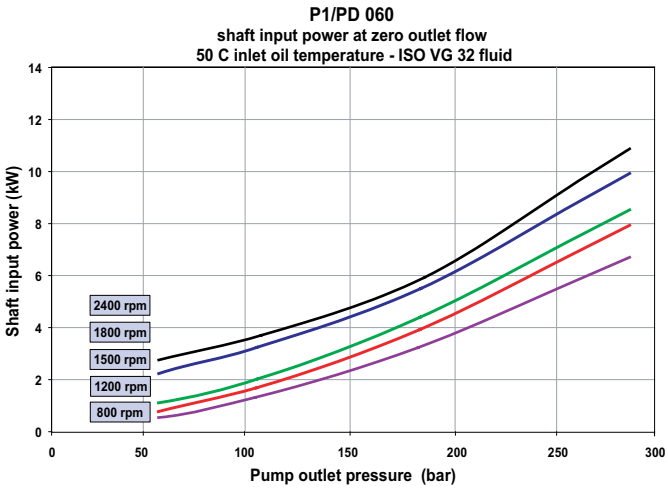
P1/PD 045
shaft input power at maximum displacement
50 C inlet oil temperature - ISO VG 32 fluid

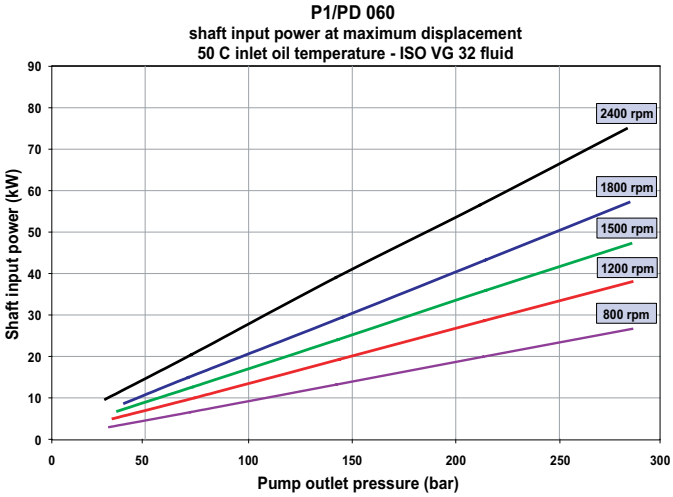


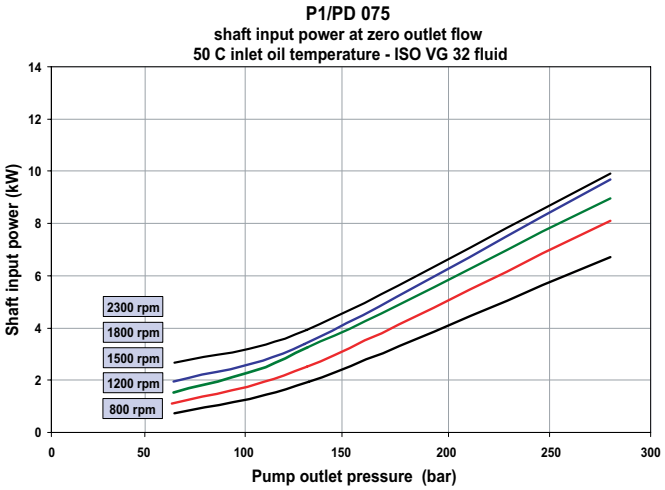
PERFORMANCE DATA

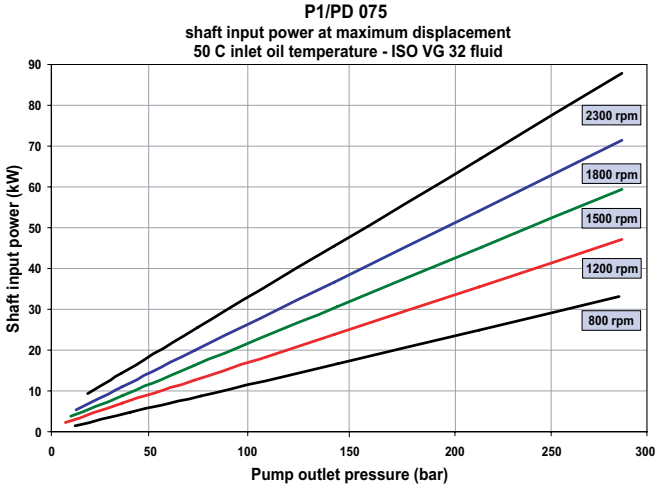
P1/PD Series Typical Shaft Input Power

PD Maximum Speed Rating = 1800 rpm





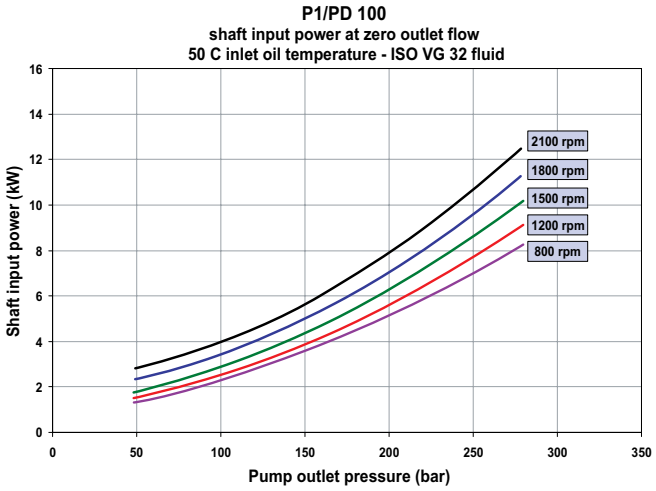


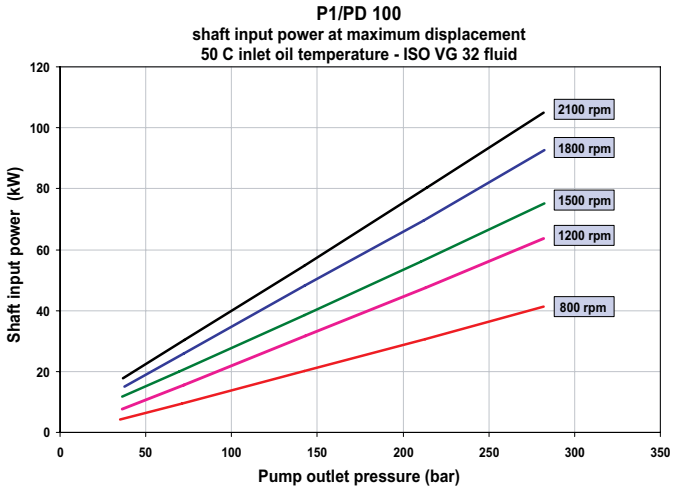


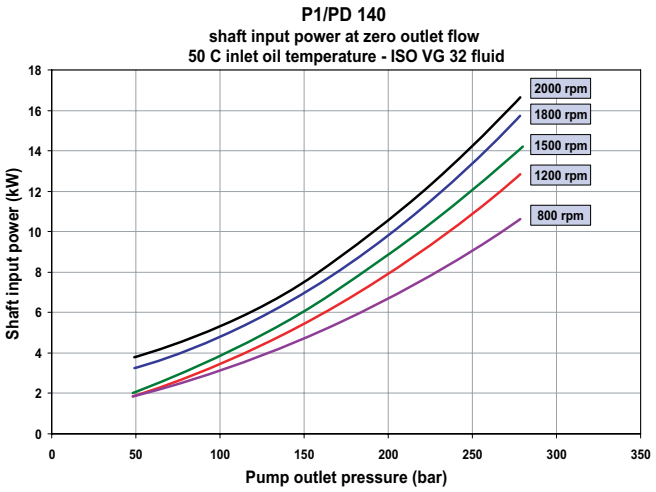
PERFORMANCE DATA

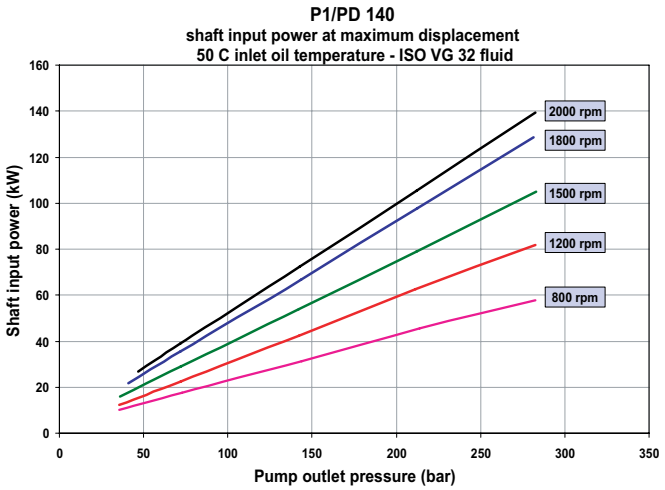
P1/PD Series Typical Shaft Input Power

PD Maximum Speed Rating = 1800 rpm





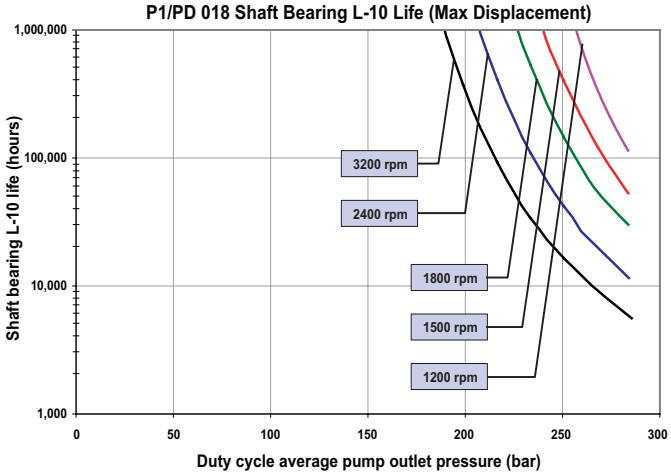


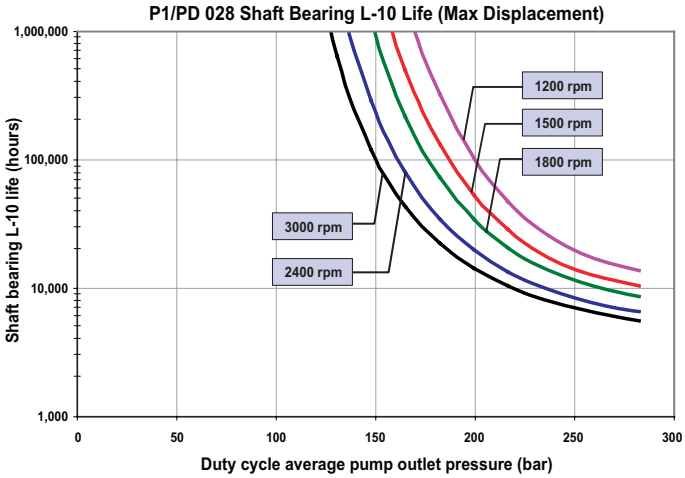


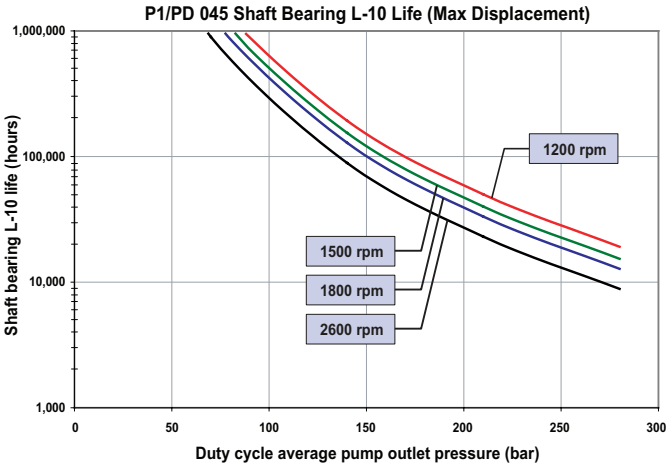
PERFORMANCE DATA

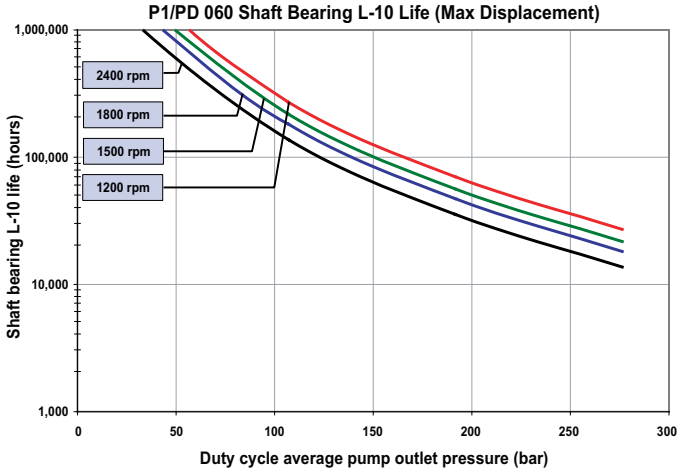
P1/PD Series Typical Shaft Bearing Life

PD Maximum Speed Rating = 1800 rpm





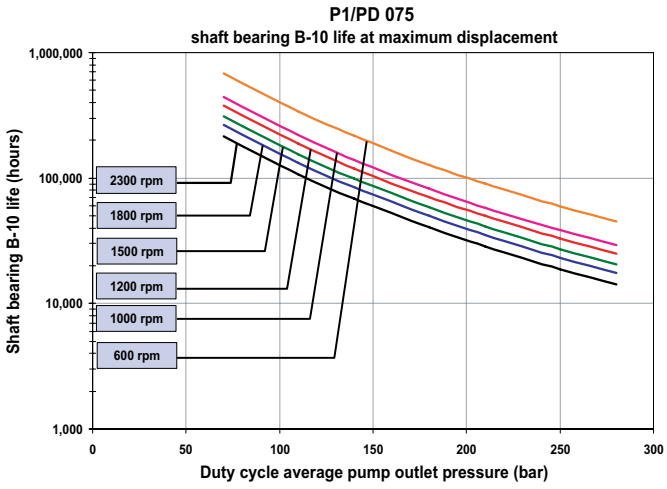


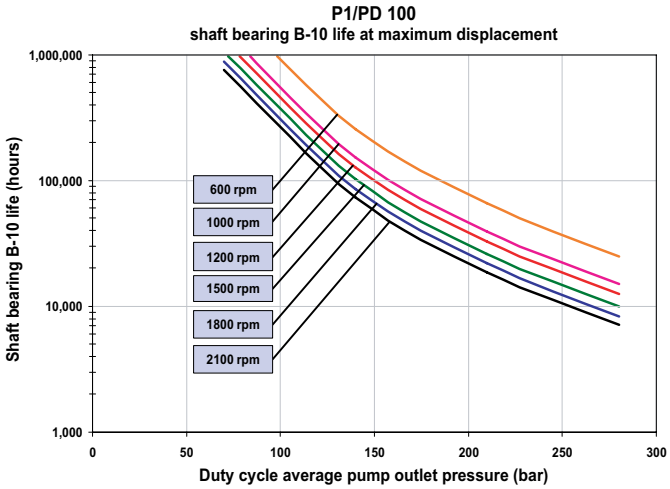


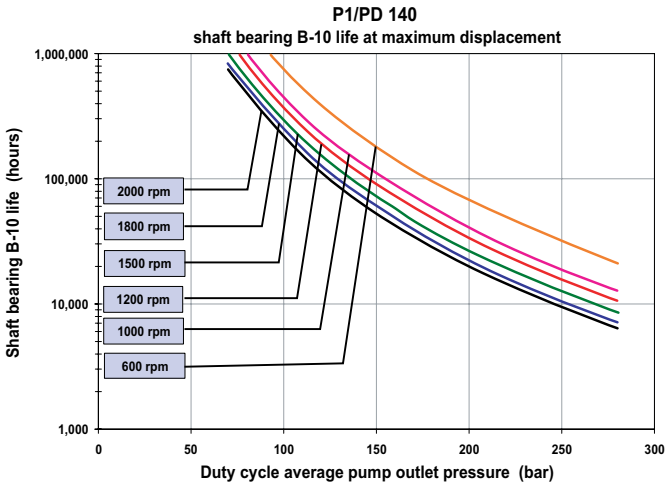
PERFORMANCE DATA

P1/PD Series Typical Shaft Bearing Life

PD Maximum Speed Rating = 1800 rpm



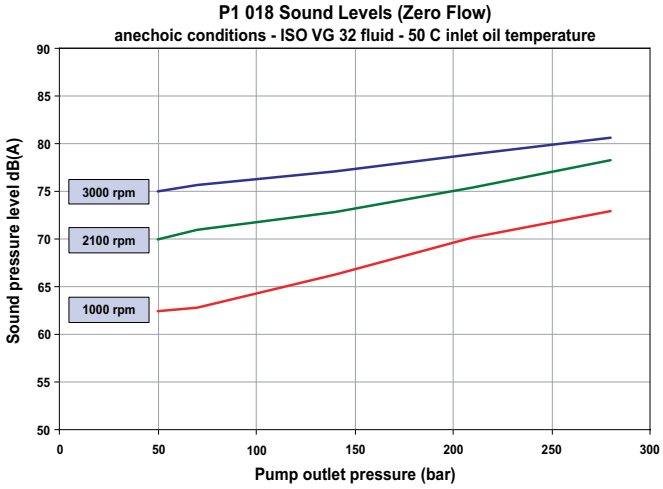


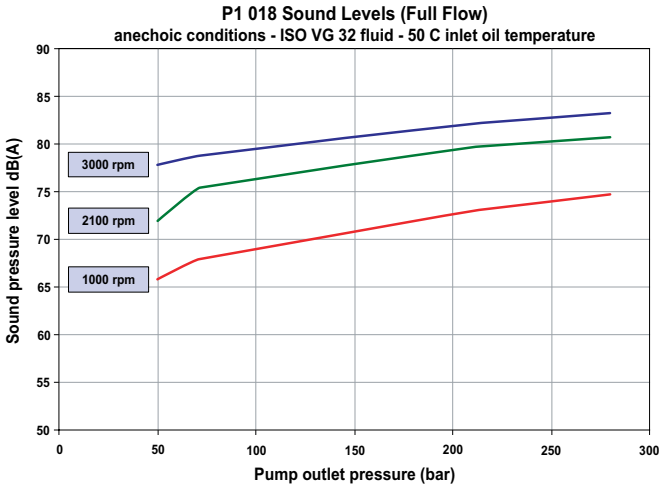


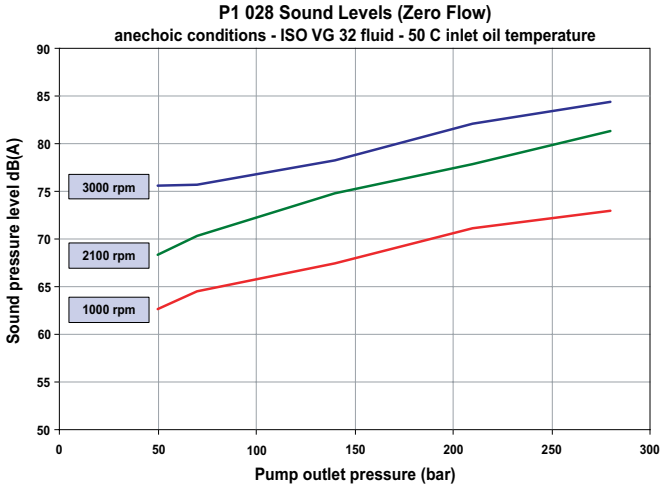
PERFORMANCE DATA

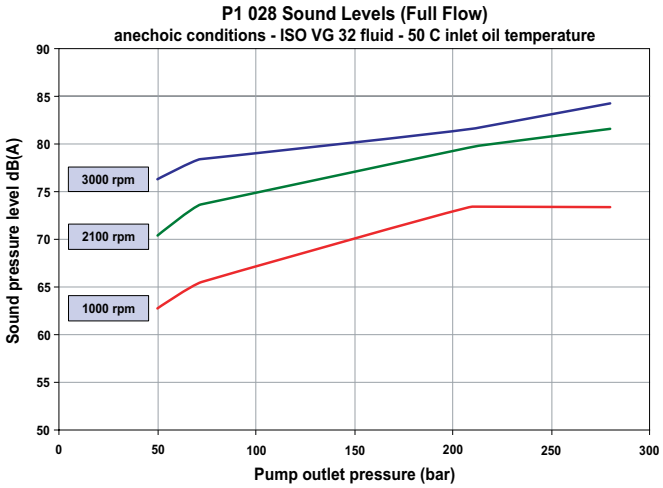
P1 Series Typical Noise Characteristics

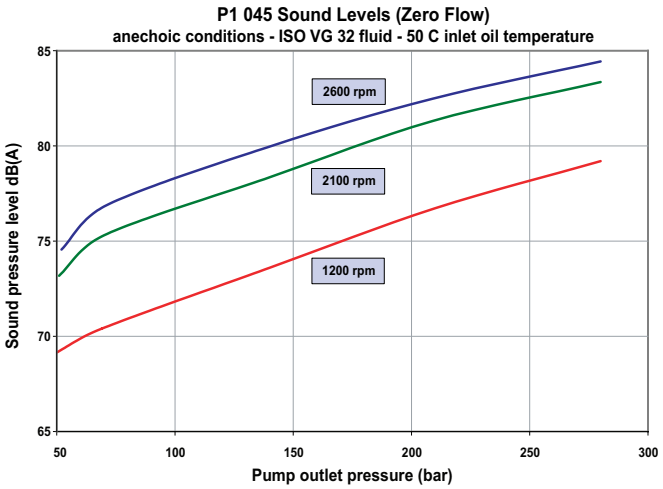
(These are anechoic sound pressure readings)

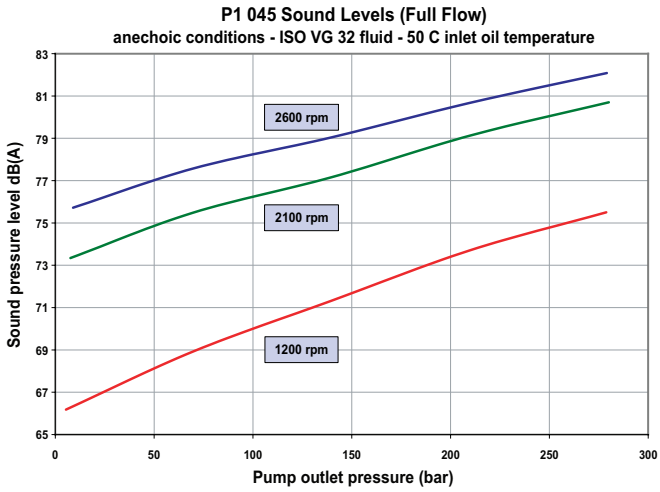








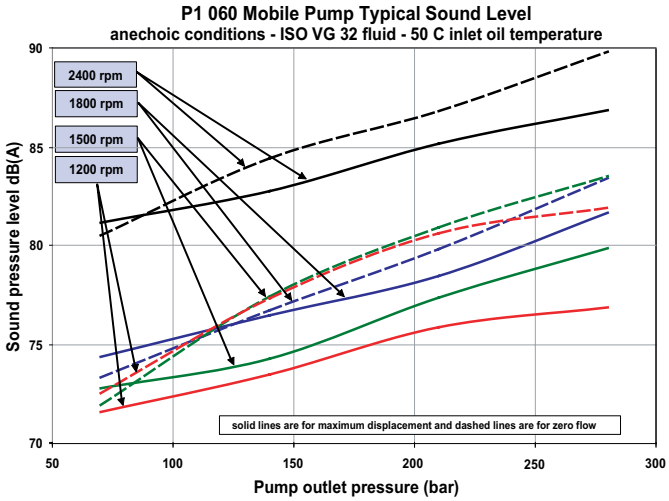


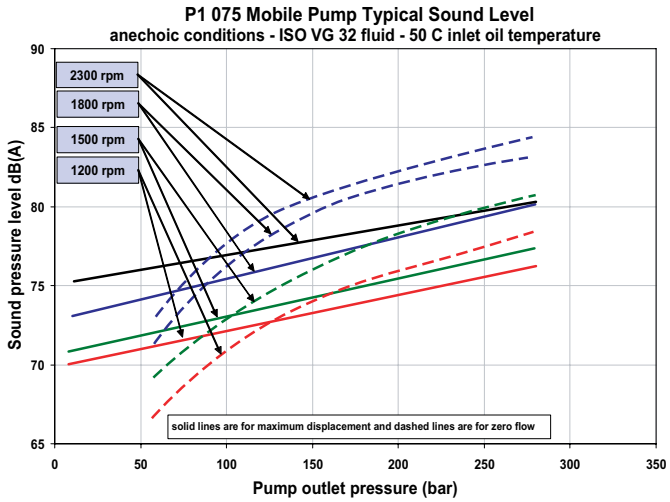


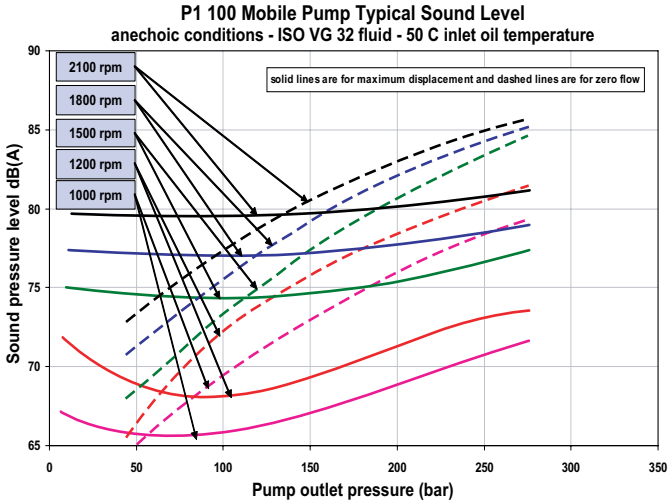
PERFORMANCE DATA

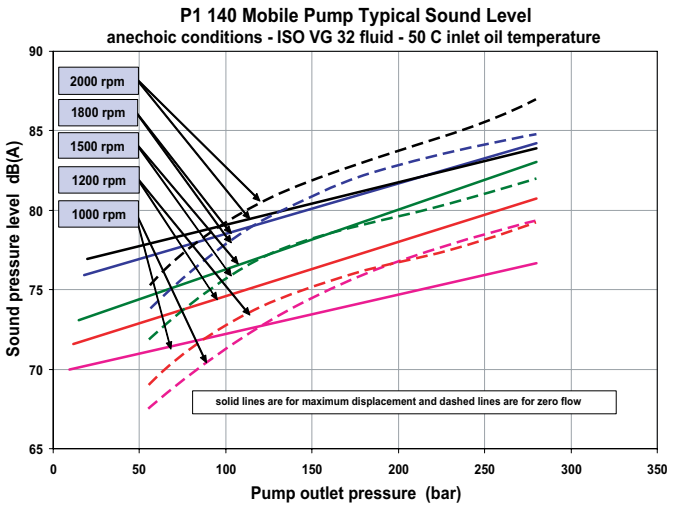
P1 Series Typical Noise Characteristics

(These are anechoic sound pressure readings)





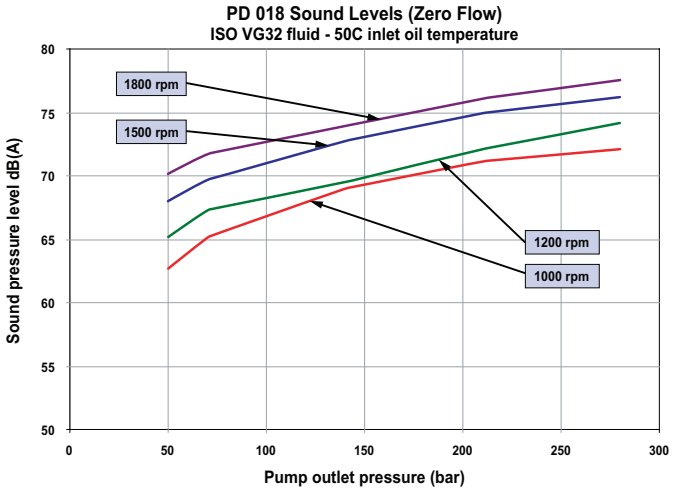


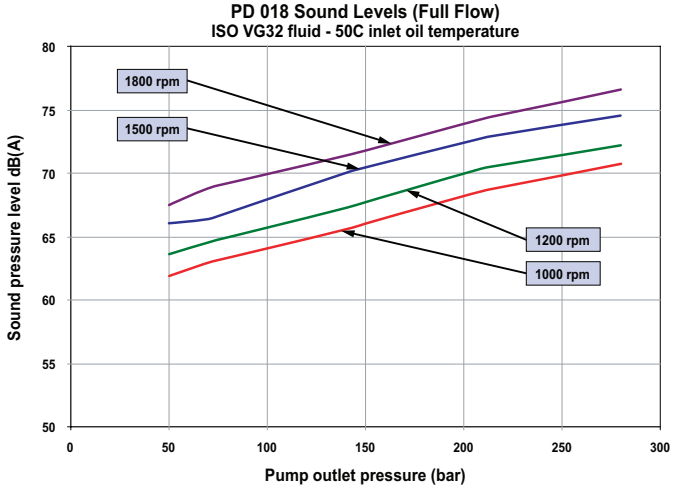


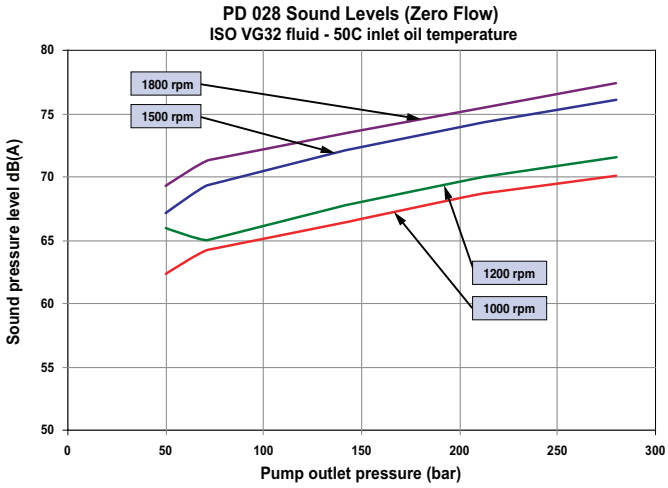
PERFORMANCE DATA

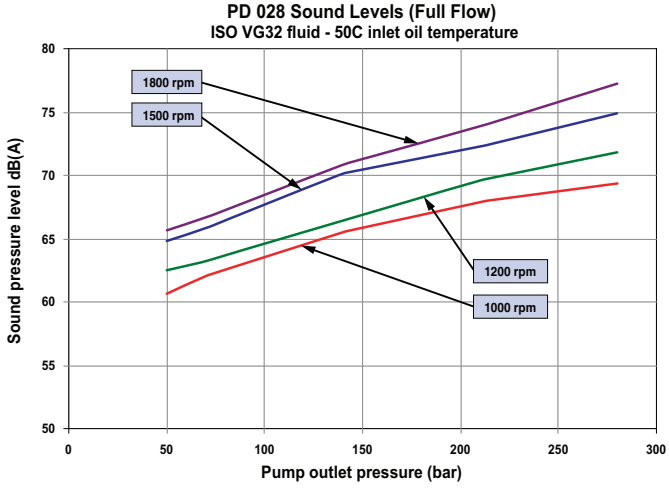
PD Series Typical Noise Characteristics

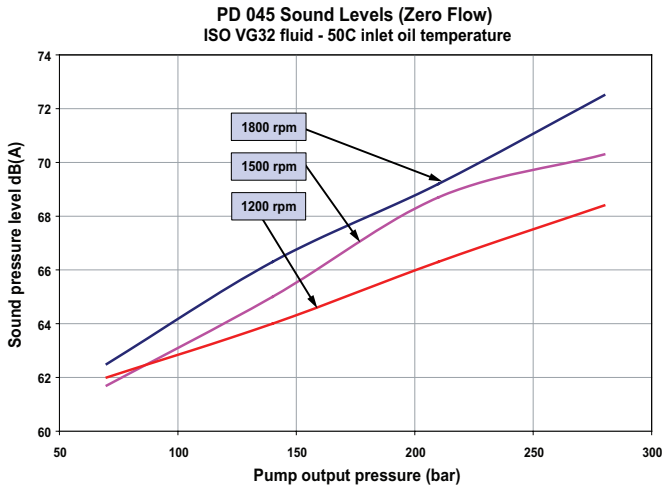
(These are anechoic sound pressure readings)

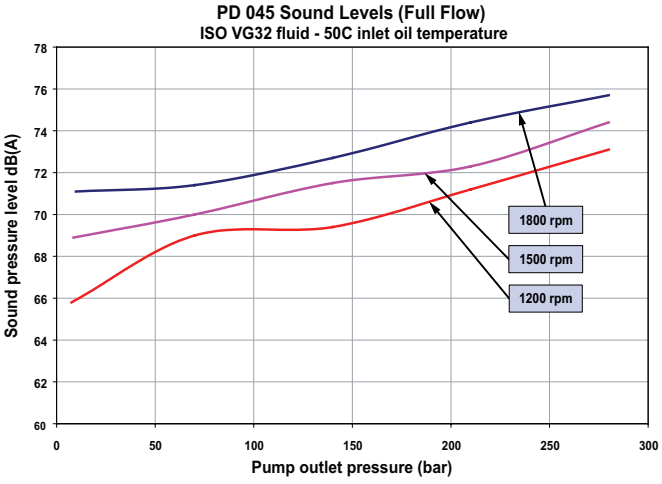








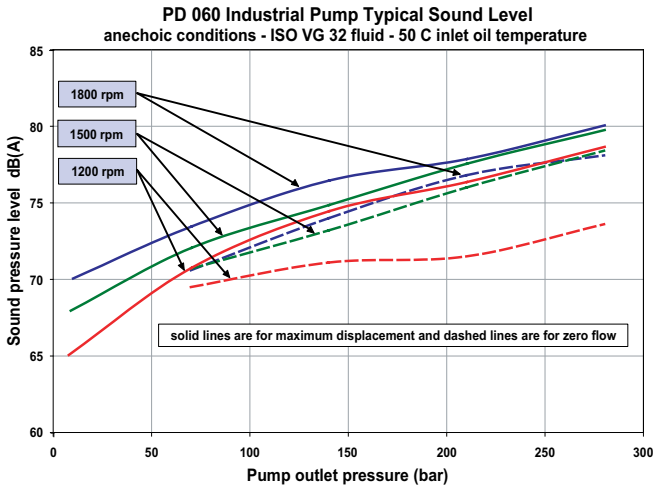


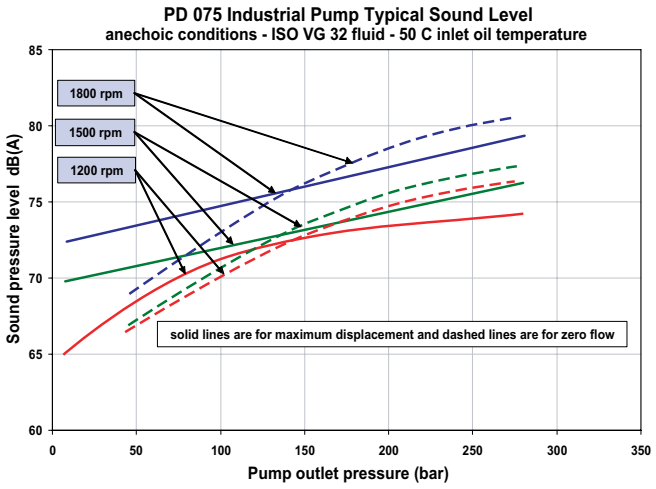


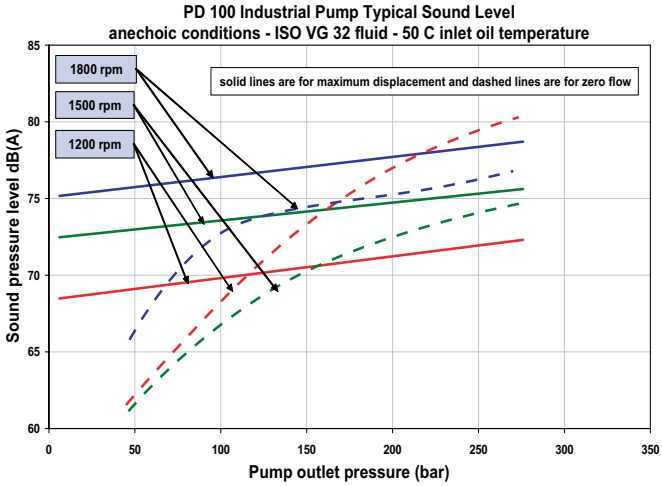
PERFORMANCE DATA

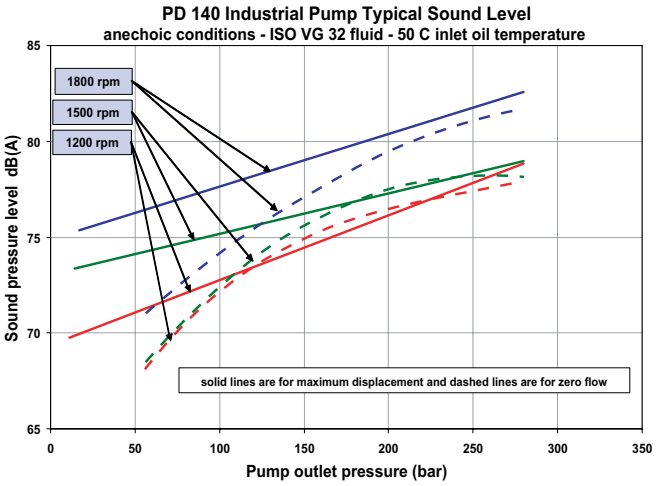
PD Series Typical Noise Characteristics

(These are anechoic sound pressure readings)





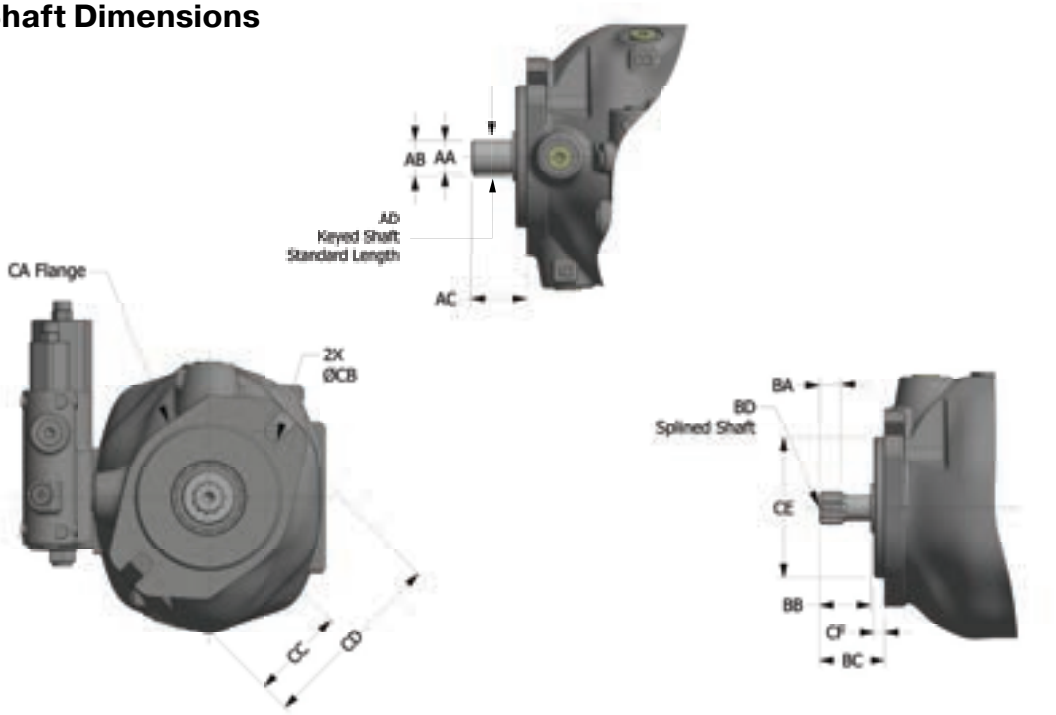




NOTES

DIMENSIONAL DATA

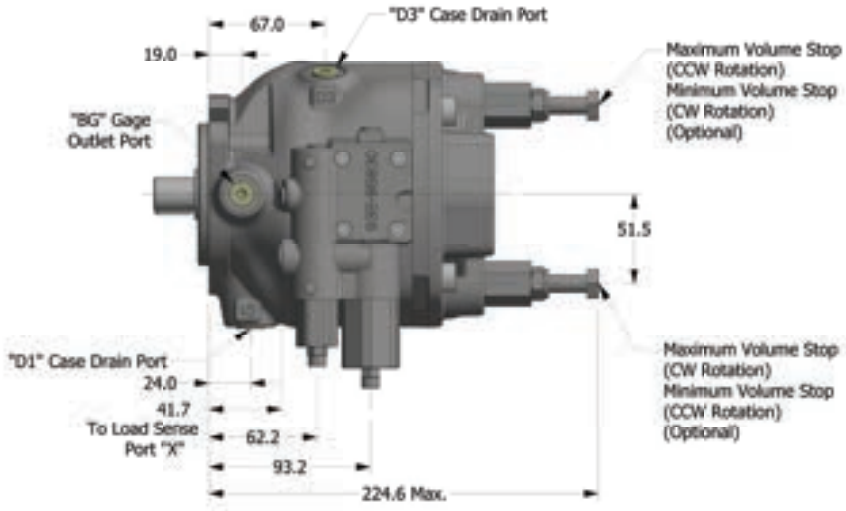
Pump Installation - P1/PD-018
Input Shaft Dimensions

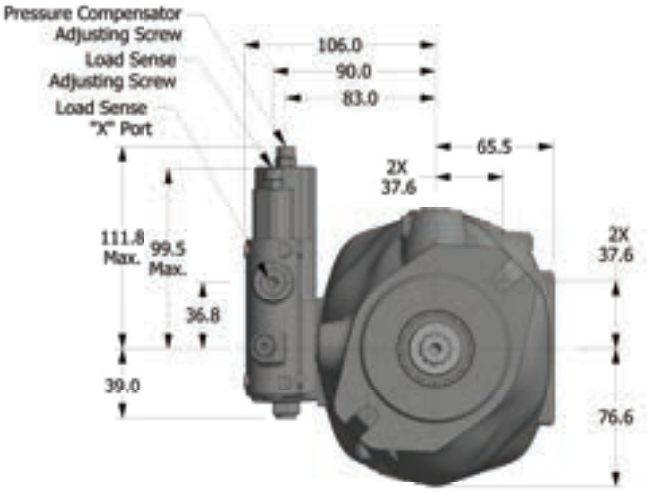


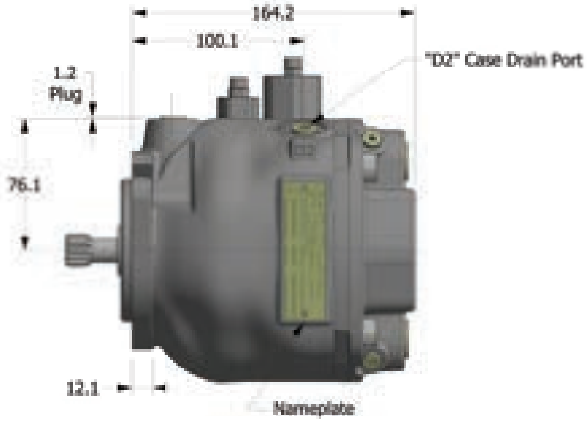
P1/PD-018 Mounting Flange & Shaft Dimensions			
Dimension	**ISO Key (Code 04)**	**SAE (Code 01 or 02)**	**SAE (Code 06)**
AA	20.01/19.99	19.05/19.02	N/A
AB	22.61/22.32	21.20/20.89	N/A
AC	44.3	32.3	N/A
AD	ISO 3019-2: E20N	SAE J744 19-1	N/A
BA	N/A	12.0	12.5
BB	N/A	30.0	24.0
BC	N/A	38.3	32.3
BD	N/A	SPLINE: ANSI 92.1-1996 SAE 19-4 INVOLUTE SPLINE CLASS 7 FLAT ROOT SIDE FIT NUMBER OF TEETH - 11 PITCH - 16/32 PRESSURE ANGLE - 30° MAJOR DIAMETER - 19.05/18.49 PITCH DIAMETER - 17.463	SPLINE: ANSI 92.1-1996 SAE 16-4 (A) INVOLUTE SPLINE CLASS 7 FLAT ROOT SIDE FIT NUMBER OF TEETH - 9 PITCH - 16/32 PRESSURE ANGLE - 30° MAJOR DIAMETER - 15.88/15.32 PITCH DIAMETER - 12.288
CA	ISO 3019-2: 80A2SW	SAE J744: JUN 96 82-2 (A)	SAE J744: JUN 96 82-2 (A)
CB	11.1	11.1	11.1
CC	54.5	53.2	53.2
CD	109.0	106.4	106.4
CE	80.00/79.95	82.55/82.50	82.55/82.50
CF	7.0	6.35	6.35
Keyway Width	6.05/6.00	4.81/4.76	N/A

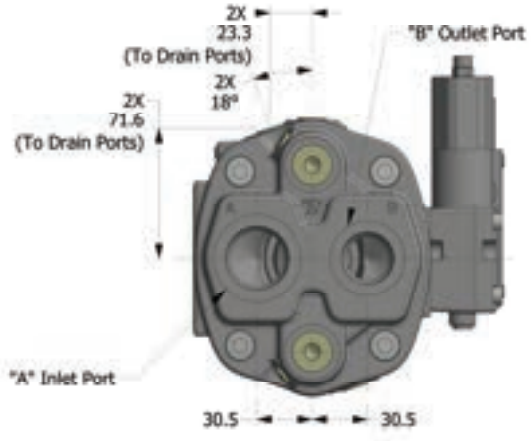
DIMENSIONAL DATA

Pump Installation - P1/PD-018
End Port
“L” or “AM” Control Option







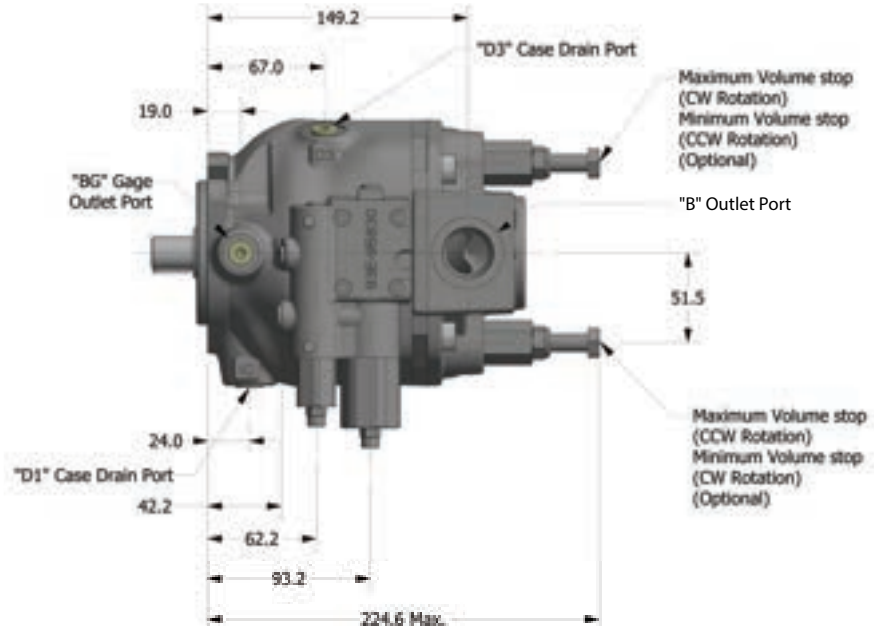


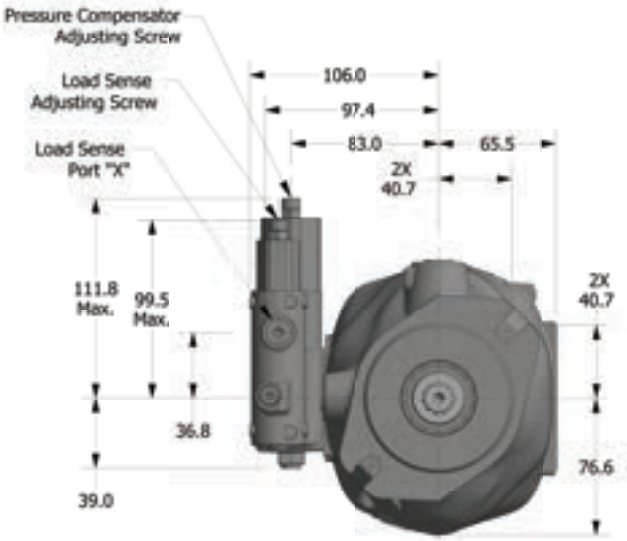
P1/PD-018 Port Sizes			
Ports	**SAE Threaded**	**Metric Threaded**	**BSPP**
"A" Inlet	SAE-16	M33x2	-
"B" Outlet	SAE-12	M27x2	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-6	M16x1.5	3/8"

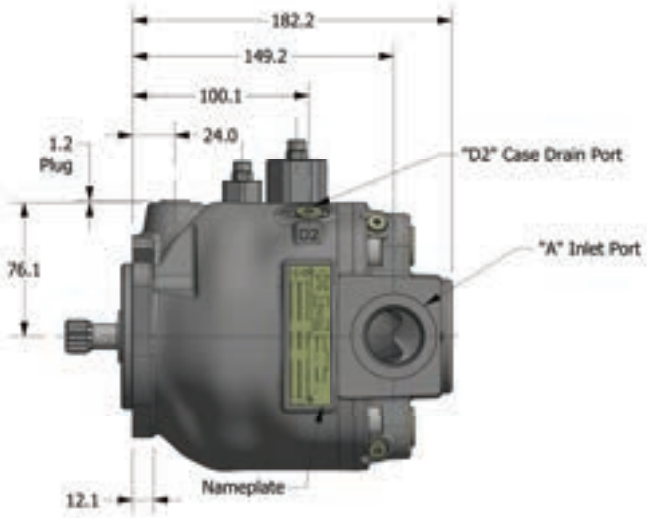
Note A: SAE o-ring port conforms to SAE J514
Note B: Metric o-ring boss port conforms to ISO 6149-1
Note C: BSPP port conforms to ISO 228-1

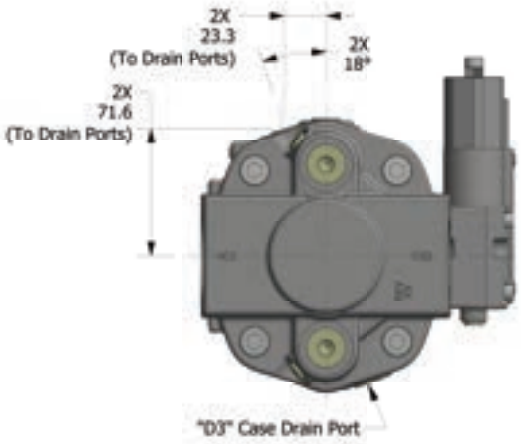
DIMENSIONAL DATA

Pump Installation - P1/PD-018
Side Port
“L” or “AM” Control Option









P1/PD-018 Port Sizes			
Ports	**SAE Threaded**	**Metric Threaded**	**BSPP**
"A" Inlet	SAE-16	M33x2	-
"B" Outlet	SAE-12	M27x2	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-6	M16x1.5	3/8"

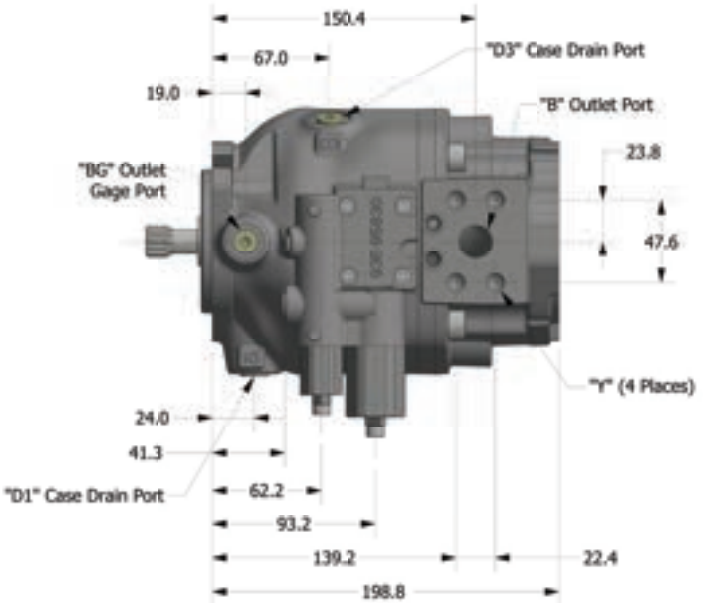
Note A: SAE o-ring port conforms to SAE J514
Note B: Metric o-ring boss port conforms to ISO 6149-1
Note C: BSPP port conforms to ISO 228-1

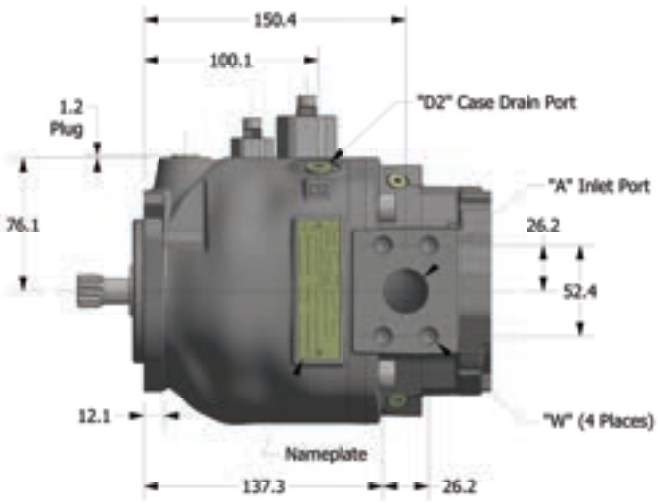
DIMENSIONAL DATA

Pump Installation - P1/PD-018 Side Ports with Thru-Drive "L" or "AM" Control Option

P1/PD-018 Port Sizes					
Ports	**SAE Flanged**	**SAE Threaded**	**Metric Flanged**	**Metric Threaded**	**BSPP**
"A" Inlet	1" Code 61	SAE-16	DN25	M33x2	-
W Threads	3/8-16 UNC-2B	-	M10x1.5-6H	-	-
"B" Outlet	3/4" Code 61	SAE-12	DN20	M27x2	-
Y Threads	3/8-16 UNC-2B	-	M10x1.5-6H	-	-
BG, X	SAE-4		M12x1.5		1/4"
D1, D2, D3	SAE-6		M16x1.5		3/8"

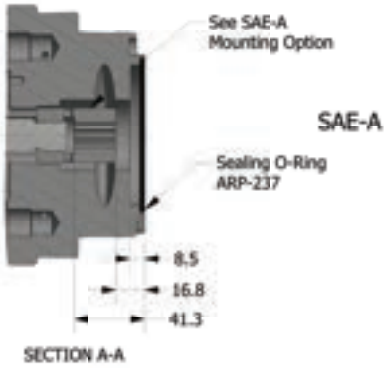
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE J514
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

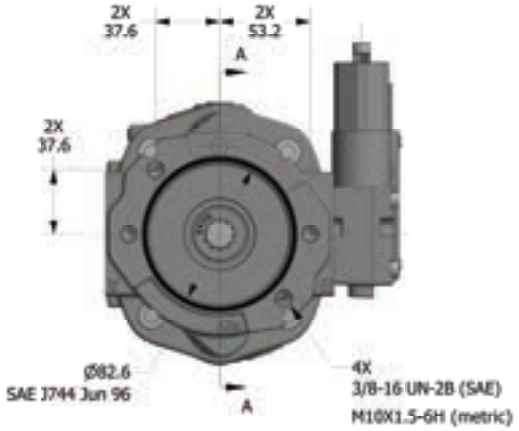




Thru-Drive Mounting Options

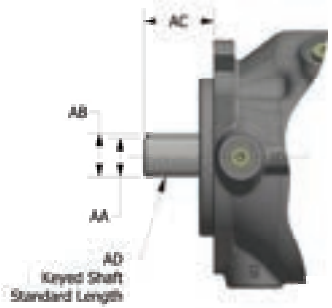
SAE-A Mounting Options Information
Model Number T0*A Spline: ANSI B92.1 1996 SAE 16-4 (A) Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 9 Pitch - 16/32 Pressure Angle - 30° Major Diameter - 13.06/12.93 mm Pitch Diameter - 14.29 mm
Model Number T0*H Spline: ANSI B92.1 1996 SAE 19-4 Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 11 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 16.14/16.02 mm Pitch Diameter - 17.46 mm

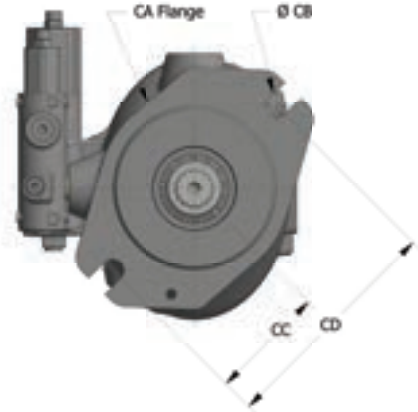


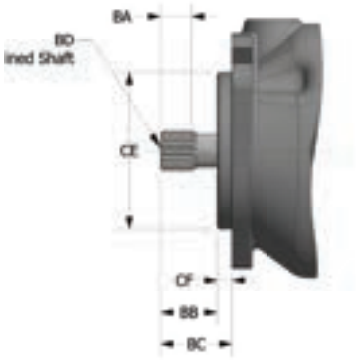


DIMENSIONAL DATA

Pump Installation - P1/PD-028
Input Shaft Dimensions



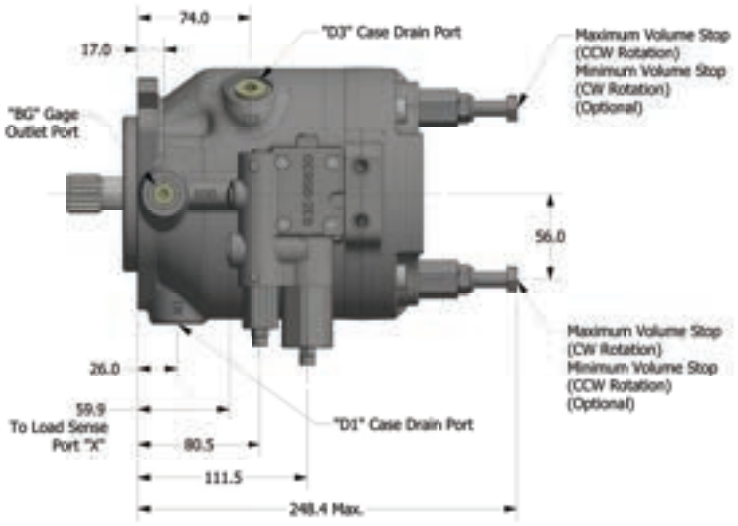


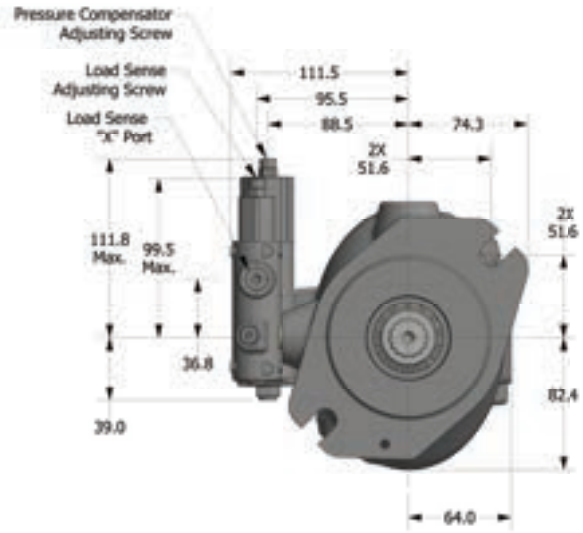


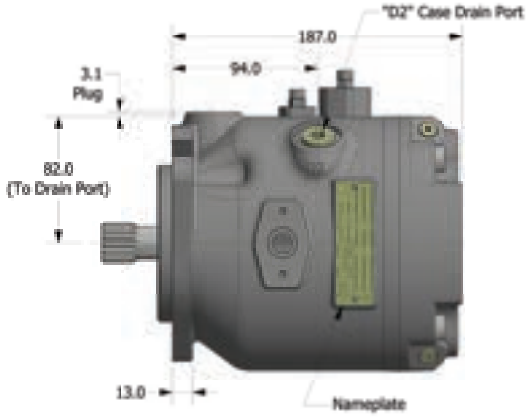
P1/PD-028 Mounting Flange & Shaft Dimensions			
Dimension	**ISO (Code 04)**	**SAE (Code 01 or 02)**	**SAE (Code 08)**
AA	25.01/24.99	25.40/25.35	N/A
AB	27.20/26.71	28.16/27.80	N/A
AC	50.0	46.0	N/A
AD	ISO 3019-2: E25N	SAE J744 25-1 (B-B)	N/A
BA	N/A	20.0	15.0
BB	N/A	38.0	33.0
BC	N/A	46.0	41.0
BD	N/A	SPLINE: ANSI B92.1-1996 SAE 25-4 (B-B) INVOLUTE SPLINE CLASS 7 FLAT ROOT SIDE FIT NUMBER OF TEETH - 15 PITCH - 16/32 PRESSURE ANGLE - 30° MAJOR DIAMETER - 25.40/24.84 PITCH DIAMETER - 23.813	SPLINE: ANSI B92.1-1996 SAE 22-4 (B) INVOLUTE SPLINE CLASS 7 FLAT ROOT SIDE FIT NUMBER OF TEETH - 13 PITCH - 16/32 PRESSURE ANGLE - 30° MAJOR DIAMETER - 22.23/21.67 PITCH DIAMETER - 20.638
CA	ISO 3019-2: 100B2SW	SAE J744: JUN96 101-2 (B)	SAE J744: JUN96 101-2 (B)
CB	13.7/13.3	14.6/14.2	14.6/14.2
CC	70.0	73.0	73.0
CD	140.0	146.0	146.0
CE	100.00/99.95	101.60/101.55	101.60/101.55
CF	9.5/9.0	9.7/9.5	9.7/9.5
Keyway Width	8.03/7.98	6.40/6.35	N/A

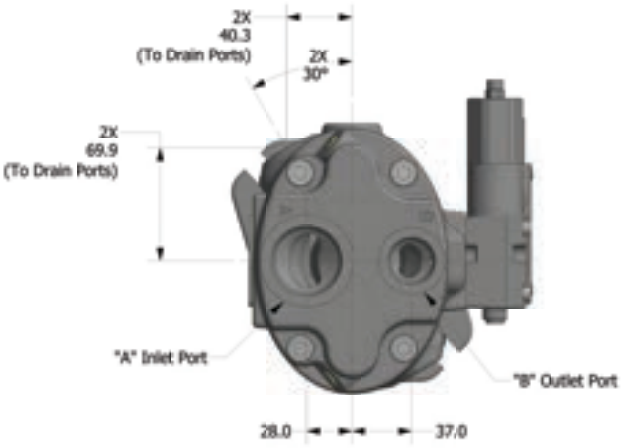
DIMENSIONAL DATA

Pump Installation - P1/PD-028
End Port
“L” or “AM” Control Option







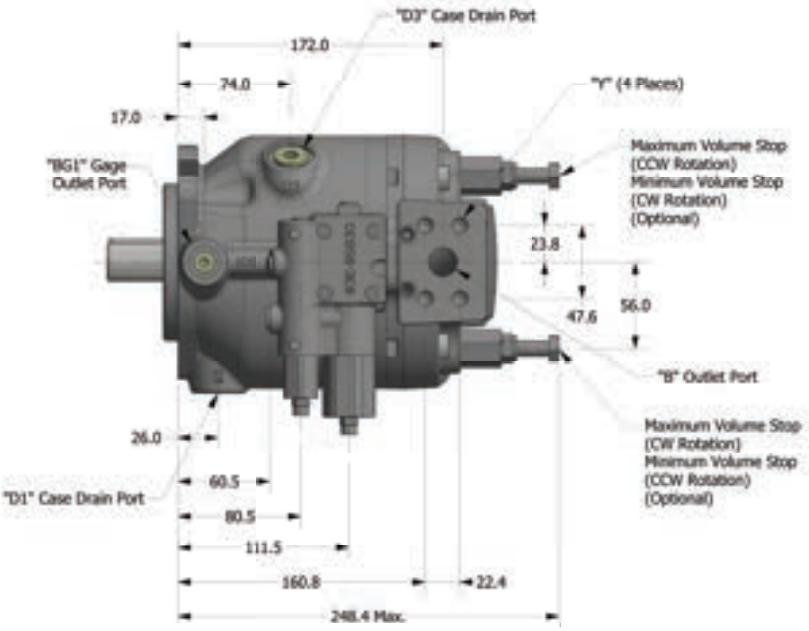


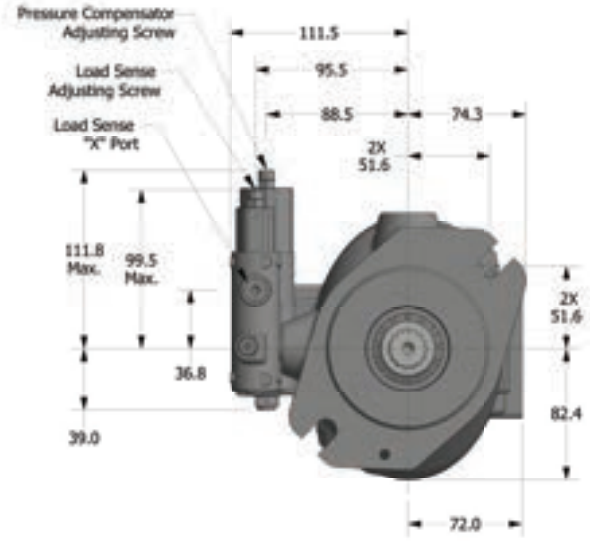
P1/PD-028 Port Sizes					
Ports	**SAE Flanged**	**SAE Threaded**	**Metric Flanged**	**Metric Threaded**	**BSPP**
"A" Inlet	1-1/4" Code 61	SAE-20	DN32	M42x2	-
W Threads	7/16-14 UNC-2B	-	M10x1.5-6H	-	-
"B" Outlet	3/4" Code 61	SAE-12	DN19	M27x2	-
Y Threads	3/8-16 UNC-2B	-	M10x1.5-6H	-	-
BG, X	SAE-4		M12x1.5		1/4"
D1, D2, D3	SAE-8		M22x1.5		1/2"

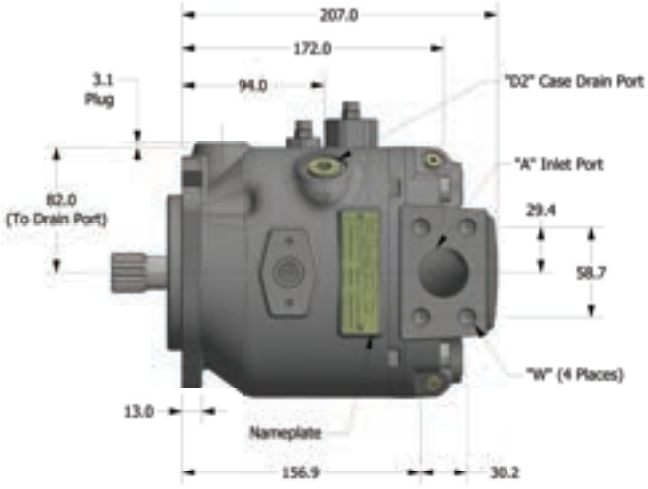
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE J514
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

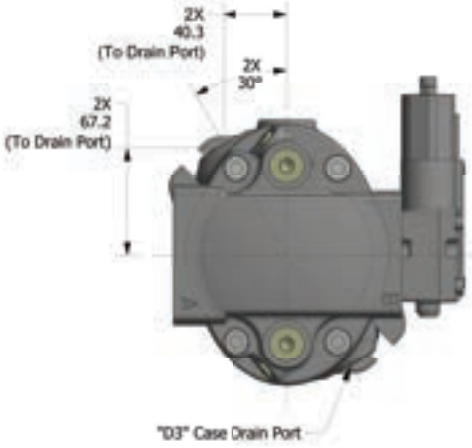
DIMENSIONAL DATA

Pump Installation - P1/PD-028
Side Port
“L” or “AM” Control Option









P1/PD-028 Port Sizes					
Ports	**SAE Flanged**	**SAE Threaded**	**Metric Flanged**	**Metric Threaded**	**BSPP**
"A" Inlet	1-1/4" Code 61	SAE-20	DN32	M42x2	-
W Threads	7/16-14 UNC-2B	-	M10x1.5-6H	-	-
"B" Outlet	3/4" Code 61	SAE-12	DN19	M27x2	-
Y Threads	3/8-16 UNC-2B	-	M10x1.5-6H	-	-
BG, X	SAE-4		M12x1.5		1/4"
D1, D2, D3	SAE-8		M22x1.5		1/2"

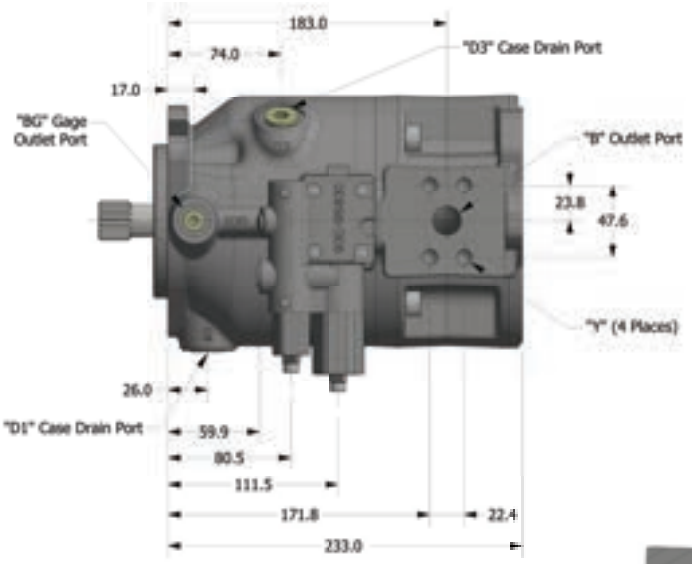
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE J514
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

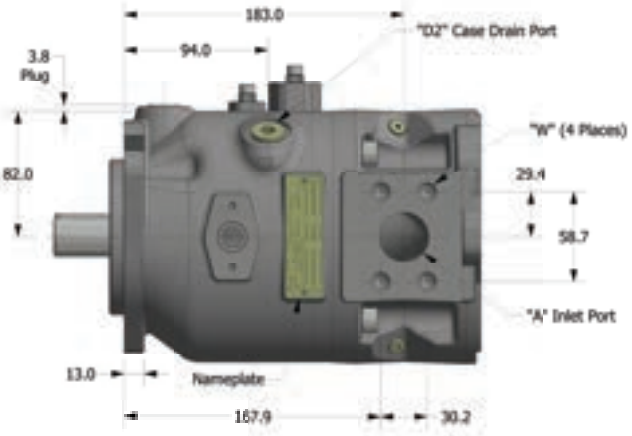
DIMENSIONAL DATA

Pump Installation - P1/PD-028 Side Ports with Thru-Drive "L" or "AM" Control Option

P1/PD-028 Port Sizes					
Ports	**SAE Flanged**	**SAE Threaded**	**Metric Flanged**	**Metric Threaded**	**BSPP**
"A" Inlet	1-1/4" Code 61	SAE-20	DN32	M42x2	-
W Threads	7/16-14 UNC-2B	-	M10x1.5-6H	-	-
"B" Outlet	3/4" Code 61	SAE-12	DN19	M27x2	-
Y Threads	3/8-16 UNC-2B	-	M10x1.5-6H	-	-
BG, X	SAE-4		M12x1.5		1/4"
D1, D2, D3	SAE-8		M22x1.5		1/2"

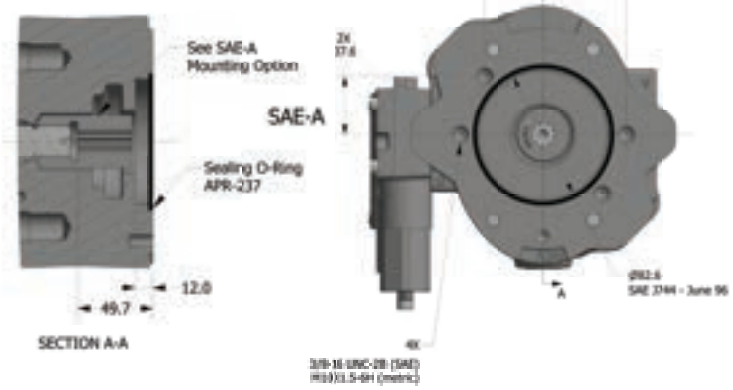
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE J514
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1



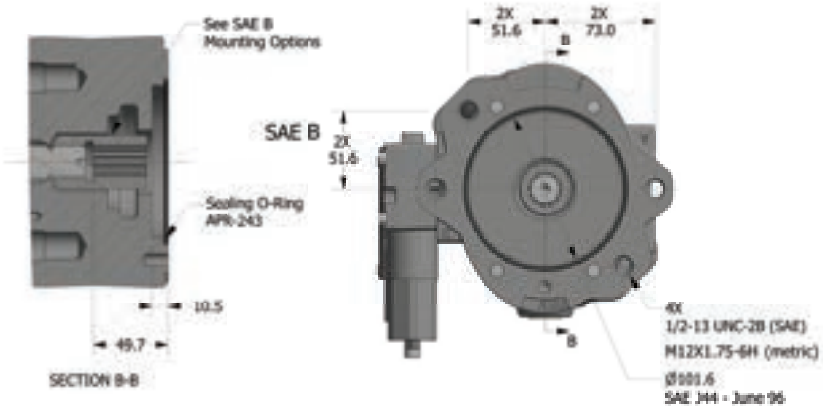


Thru-Drive Mounting Options

SAE-A Mounting Options Information	
Model Number T0*A Spline: ANSI B92.1 1996 SAE 16-4 (A) Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 9 Pitch - 16/32 Pressure Angle - 30° Major Diameter - 13.06/12.93 mm Pitch Diameter - 14.29 mm	Model Number T0*H Spline: ANSI B92.1 1996 SAE 19-4 Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 11 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 16.14/16.02 mm Pitch Diameter - 17.46 mm

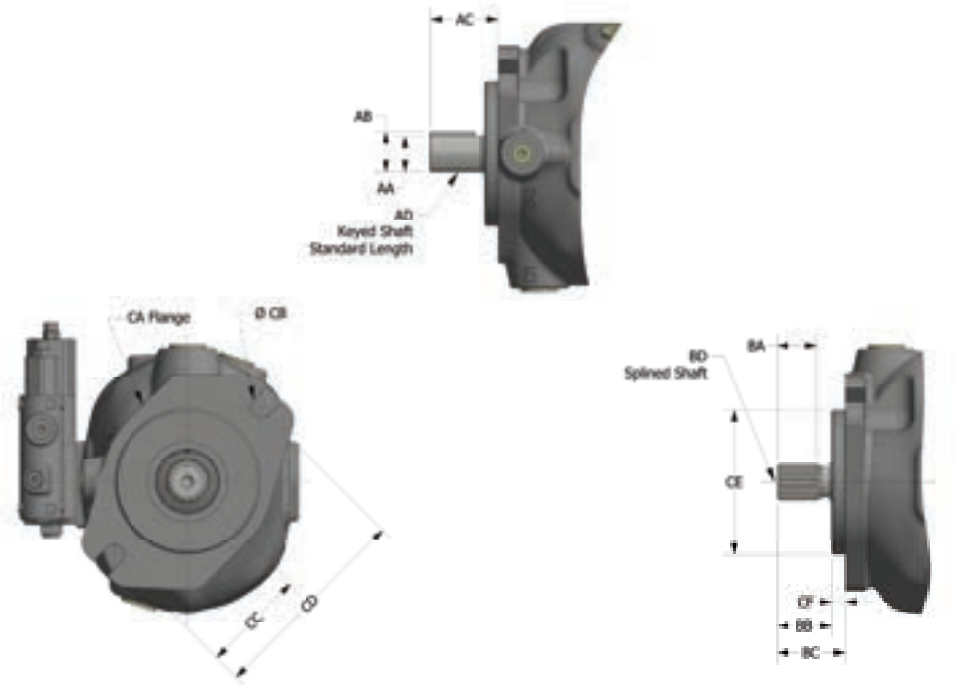


SAE-B Mounting Options Information	
Model Number T0*B Spline: ANSI B92.1 1996 SAE 22-4 (B) Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 13 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 19.28/19.15 mm Pitch Diameter - 20.64 mm	Model Number T0*Q Spline: ANSI B92.1 1996 SAE 25-4 (B-B) Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 15 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 22.40/22.28 mm Pitch Diameter - 23.81 mm



DIMENSIONAL DATA

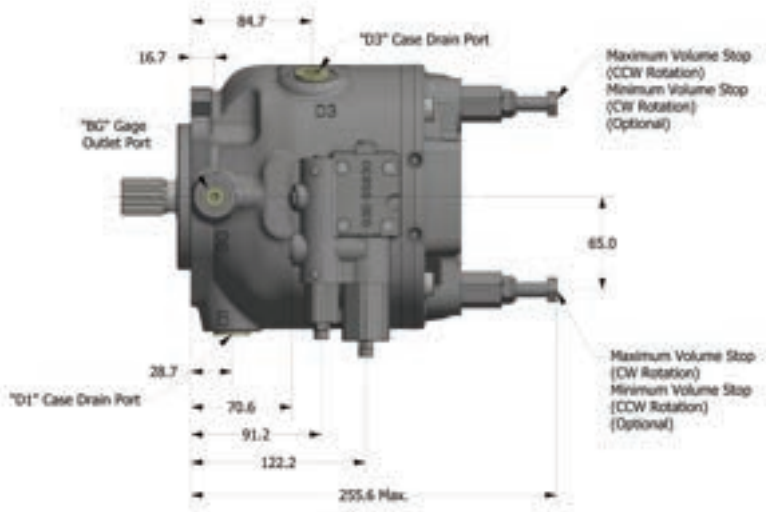
Pump Installation - P1/PD-045
Input Shaft Dimensions

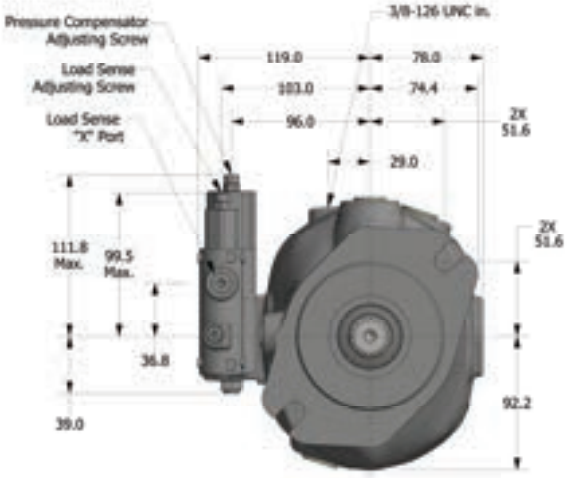


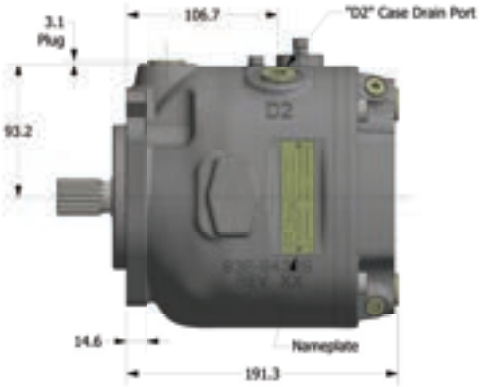
P1/PD-045 Mounting Flange & Shaft Dimensions			
Dimension	**ISO (Code 04)**	**SAE (Code 01 or 02)**	**SAE (Code 08)**
AA	25.01/24.99	25.40/25.35	N/A
AB	28.01/27.77	28.26/27.97	N/A
AC	52.0	46.0	N/A
AD	ISO 3019-2: E25N	SAE J744 25-1 (B-B)	N/A
BA	N/A	28.5	23.0
BB	N/A	38.0	33.0
BC	N/A	46.0	41.0
BD	N/A	SPLINE: ASA B5.15-1960 SAE 25-4 (B-B) INVOLUTE SPLINE CLASS 2 FLAT ROOT SIDE FIT NUMBER OF TEETH - 15 PITCH - 16/32 PRESSURE ANGLE - 30° MAJOR DIAMETER - 24.98/24.85 PITCH DIAMETER - 23.813	SPLINE: ASA B5.15-1960 SAE 22-4 (B) INVOLUTE SPLINE CLASS 2 FLAT ROOT SIDE FIT NUMBER OF TEETH - 13 PITCH - 16/32 PRESSURE ANGLE - 30° MAJOR DIAMETER - 21.81/21.67 PITCH DIAMETER - 20.638
CA	ISO 3019-2: 100B2SW	SAE J744: JUN96 101-2 (B)	SAE J744: JUN96 101-2 (B)
CB	13.8/13.5	14.6/14.2	14.6/14.2
CC	70.0	73.0	73.0
CD	140.0	146.0	146.0
CE	100.00/99.95	101.60/101.55	101.60/101.55
CF	9.5/9.0	9.7/9.2	9.7/9.2
Keyway Width	8.01/7.96	6.40/6.35	N/A

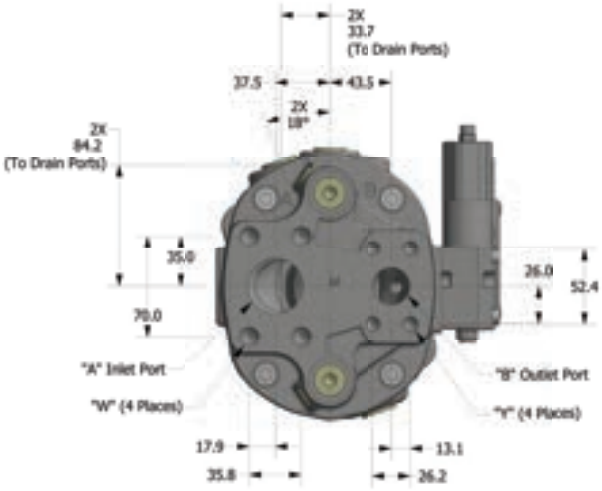
DIMENSIONAL DATA

Pump Installation - P1/PD-045
End Port
“L” or “AM” Control Option







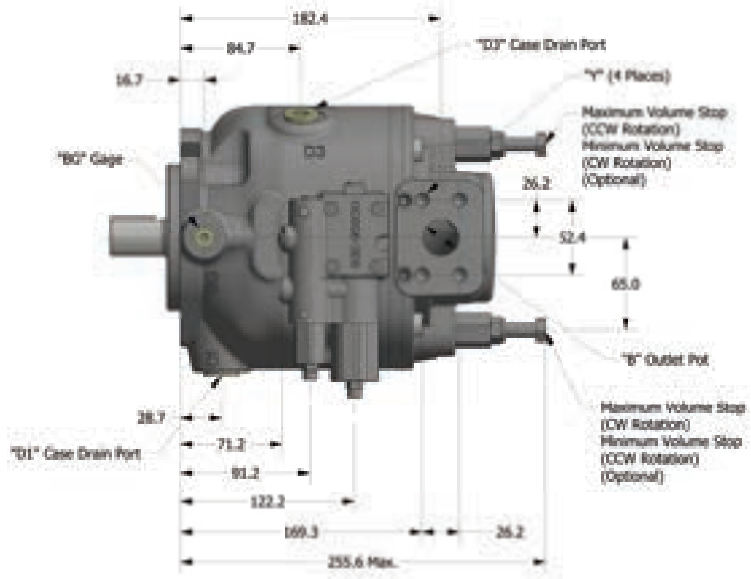


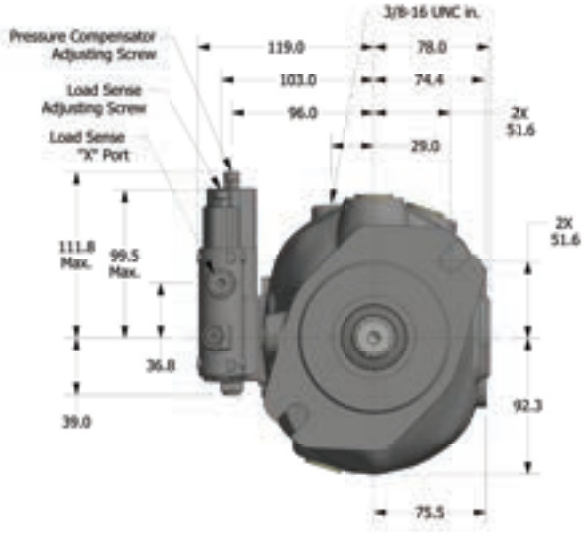
P1/PD-045 Port Sizes					
Ports	**SAE Flanged**	**SAE Threaded**	**Metric Flanged**	**Metric Threaded**	**BSPP**
"A" Inlet	1-1/2" Code 61	SAE-24	DN38	M48x2	-
W Threads	1/2-13 UNC-2B	-	M12x1.75-6H	-	-
"B" Outlet	1" Code 61	SAE-16	DN25	M33x2	-
Y Threads	3/8-16 UNC-28	-	M10x1.5-6H	-	-
BG, X	SAE-4		M12x1.5		1/4"
D1, D2, D3	SAE-10		M22x1.5		1/2"

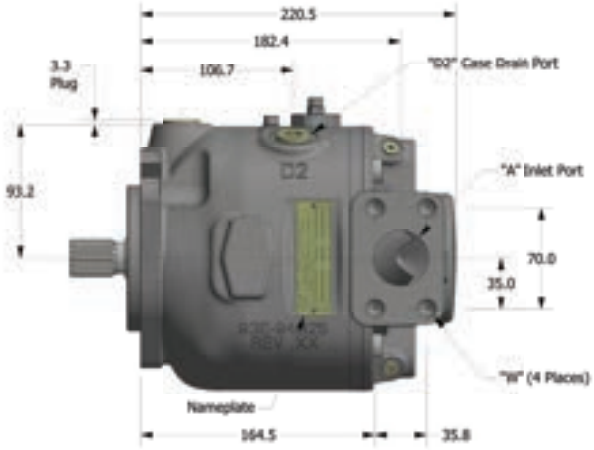
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

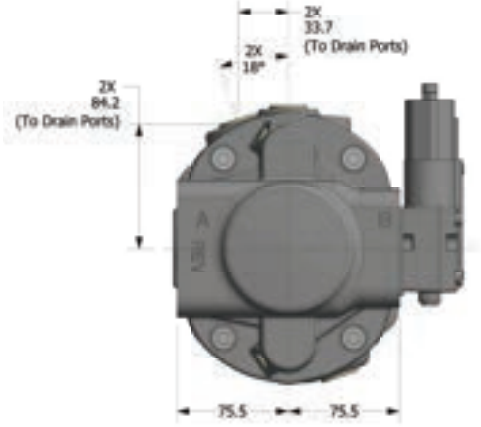
DIMENSIONAL DATA

Pump Installation - P1/PD-045
Side Port
“L” or “AM” Control Option









P1/PD-045 Port Sizes					
Ports	**SAE Flanged**	**SAE Threaded**	**Metric Flanged**	**Metric Threaded**	**BSPP**
"A" Inlet	1-1/2" Code 61	SAE-24	DN38	M48x2	-
W Threads	1/2-13 UNC-2B	-	M12x1.75-6H	-	-
"B" Outlet	1" Code 61	SAE-16	DN25	M33x2	-
Y Threads	3/8-16 UNC-28	-	M10x1.5-6H	-	-
BG, X	SAE-4		M12x1.5		1/4"
D1, D2, D3	SAE-10		M22x1.5		1/2"

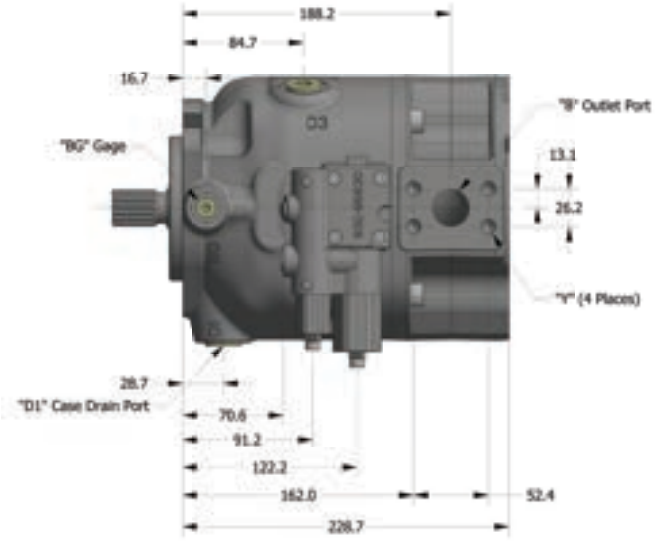
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

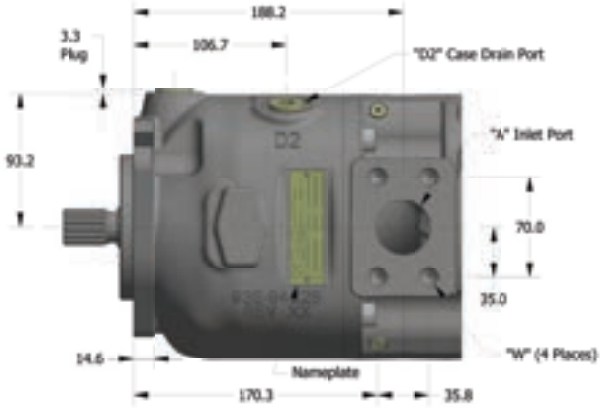
DIMENSIONAL DATA

Pump Installation - P1/PD-045 Side Ports with Thru-Drive "L" or "AM" Control Option

P1/PD-045 Port Sizes					
	SAE Flanged	SAE Threaded	Metric Flanged	Metric Threaded	BSPP
"A" Inlet	1-1/2" Code 61	SAE-24	DN38	M48x2	-
W Threads	1/2-13 UNC-2B	-	M12x1.75-6H	-	-
"B" Outlet	1" Code 61	SAE-16	DN25	M33x2	-
Y Threads	3/8-16 UNC-28	-	M10x1.5-6H	-	-
BG, X	SAE-4		M12x1.5		1/4"
D1, D2, D3	SAE-10		M22x1.5		1/2"

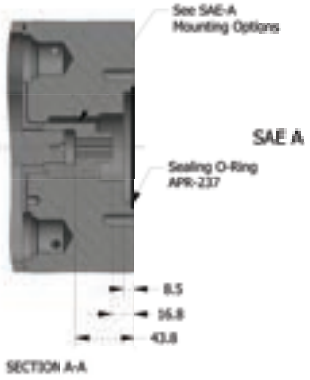
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

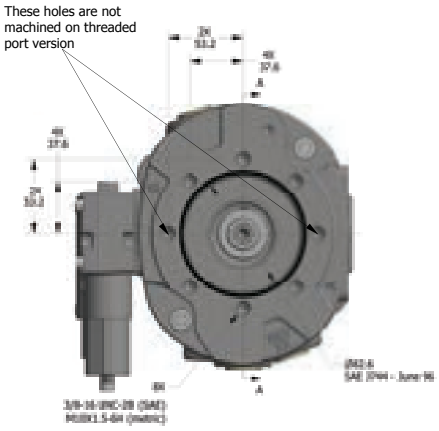




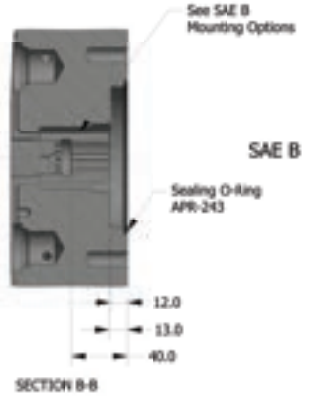
Thru-Drive Mounting Options

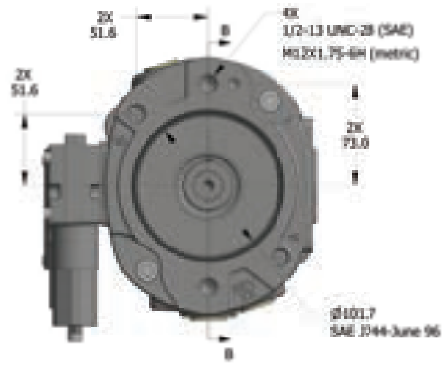
SAE-A Mounting Options Information	
Model Number T0*A Spline: ANSI B92.1 1996 SAE 16-4 (A) Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 9 Pitch - 16/32 Pressure Angle - 30° Major Diameter - 13.06/12.93 mm Pitch Diameter - 14.29 mm	Model Number T0*H Spline: ANSI B92.1 1996 SAE 19-4 Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 11 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 16.14/16.02 mm Pitch Diameter - 17.46 mm





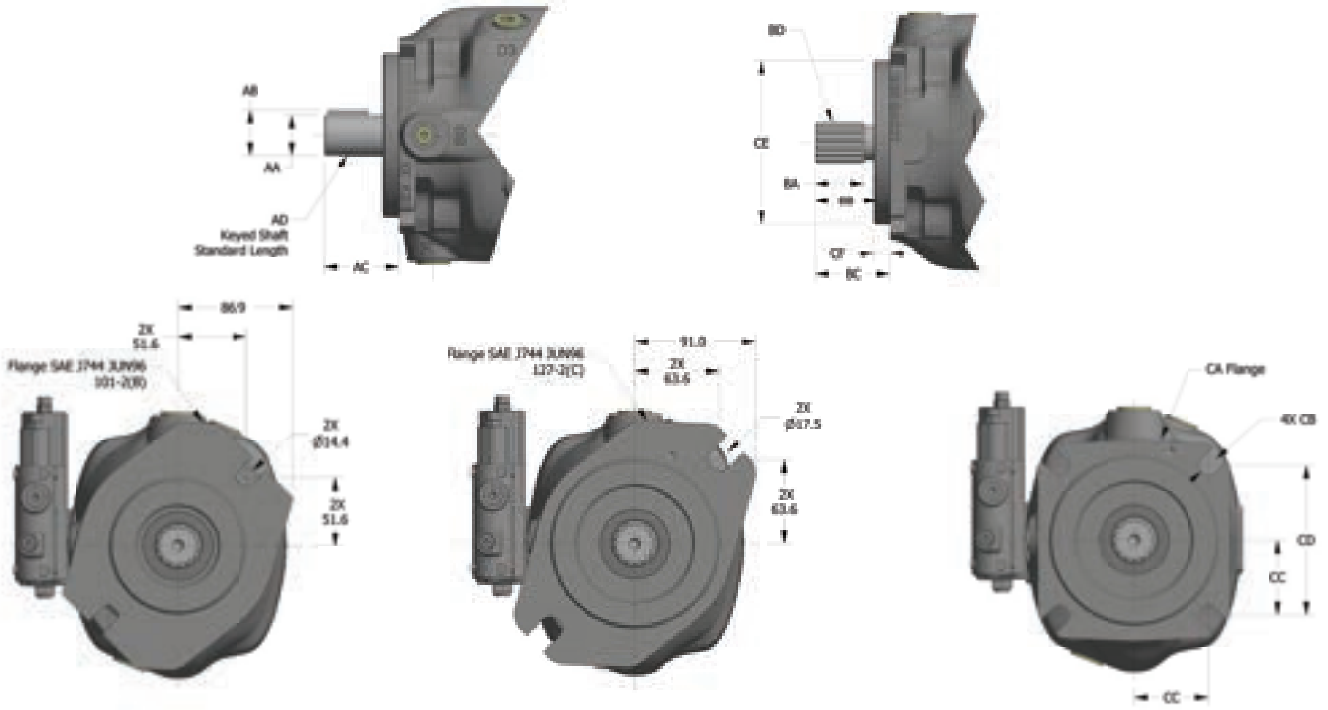
SAE-B Mounting Options Information	
Model Number T0*B Spline: ANSI B92.1 1996 SAE 22-4 (B) Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 13 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 19.28/19.15 mm Pitch Diameter - 20.64 mm	Model Number T0*Q Spline: ANSI B92.1 1996 SAE 25-4 (B-B) Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 15 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 22.40/22.28 mm Pitch Diameter - 23.81 mm





DIMENSIONAL DATA

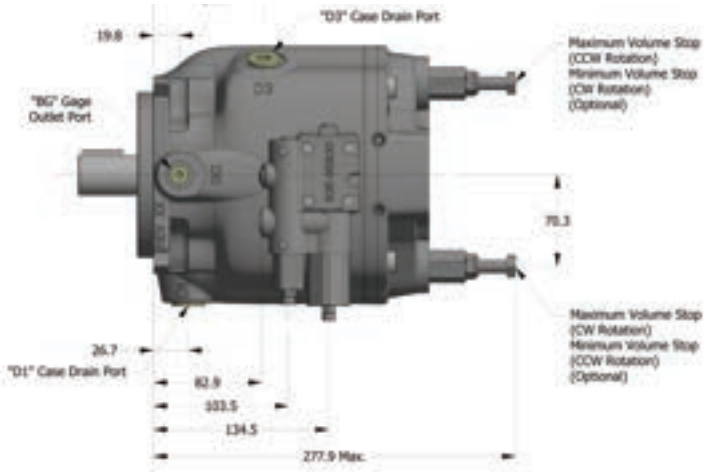
Pump Installation - P1/PD-060
Input Shaft Dimensions

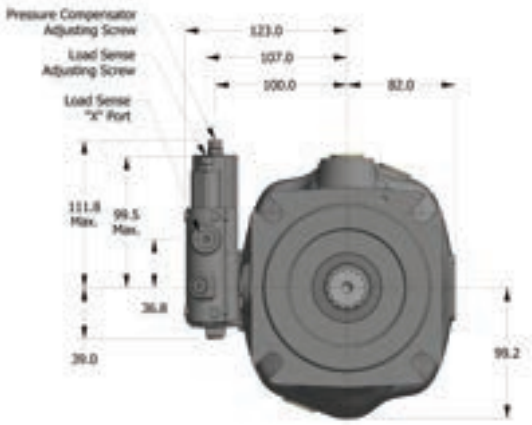


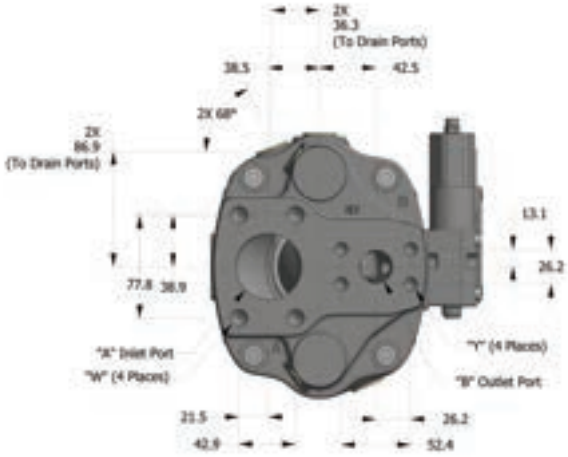
P1/PD-060 Mounting Flange & Shaft Dimensions				
Dimension	**ISO (Code 04)**	**SAE (Code 01 or 02)**	**SAE (Code 09)**	**SAE (Code 10)**
AA	32.03/32.00	31.75/31.70	N/A	N/A
AB	35.00/34.71	35.33/35.07	N/A	N/A
AC	67.0	56.0	N/A	N/A
AD	ISO 3019-2: E32N	SAE J744 32-1 (C)	N/A	N/A
BA	N/A	36.0	26.0	15.5
BB	N/A	48.0	38.0	33.0
BC	N/A	56.0	46.0	41.0
BD	N/A	SPLINE: ASA B5.15-1960 SAE 32-4 (C) INVOLUTE SPLINE CLASS 2 FLAT ROOT SIDE FIT NUMBER OF TEETH - 14 PITCH - 12/24 PRESSURE ANGLE - 30° MAJOR DIAMETER - 31.22/31.09 PITCH DIAMETER - 29.634	SPLINE: ANSI B92.1-1996 SAE 25-4 (B-B) INVOLUTE SPLINE CLASS 7 FLAT ROOT SIDE FIT NUMBER OF TEETH - 15 PITCH - 16/32 PRESSURE ANGLE - 30° MAJOR DIAMETER - 25.00/24.84 PITCH DIAMETER - 23.813	SPLINE: ANSI B92.1-1996 SAE 22-4 (B) INVOLUTE SPLINE CLASS 7 FLAT ROOT SIDE FIT NUMBER OF TEETH - 13 PITCH - 16/32 PRESSURE ANGLE - 30° MAJOR DIAMETER - 22.23/21.67 PITCH DIAMETER - 20.638
CA	ISO 3019-2: 125B4SW	SAE J744: JUN 96 127-4 (C)	SAE J744: JUN96 101-2 (B)	SAE J744: JUN96 101-2 (B)
CB	13.8/13.5	14.6/14.2	14.6/14.2	14.6/14.2
CC	56.6	56.8	N/A	N/A
CD	113.1 square	113.5 square	N/A	N/A
CE	125.00/124.94	127.00/126.95	101.60/101.55	101.60/101.55
CF	9.5/9.0	12.7/12.2	9.7/9.2	9.7/9.2
Keyway Width	10.01/9.96	8.00/7.95	N/A	N/A

DIMENSIONAL DATA

Pump Installation - P1/PD-060
End Port
“L” or “AM” Control Option







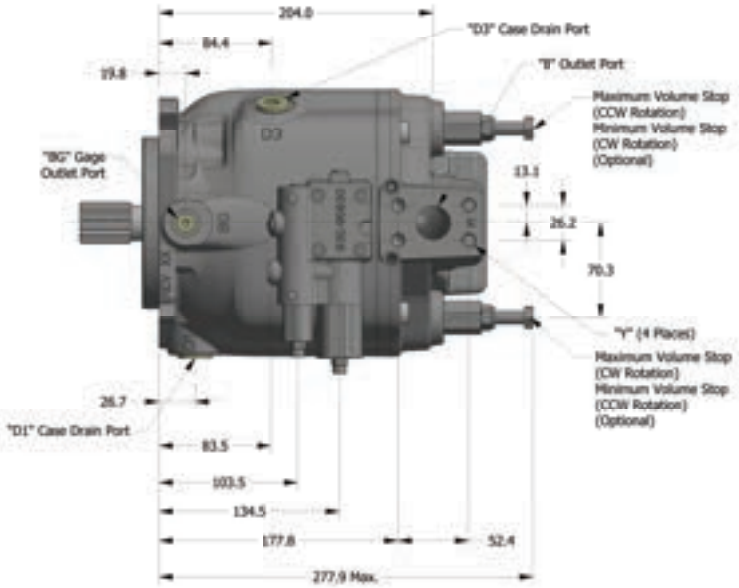
*Cannot use standard SAE Code 61 split flanges with the end ported option

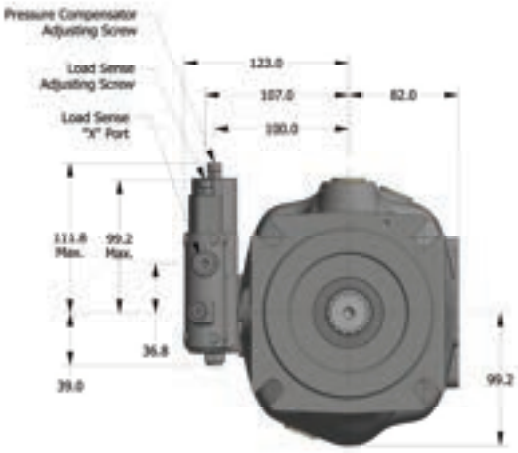
P1/PD-060 Port Sizes				
Ports	**SAE Flanged**	**SAE Threaded**	**Metric Flanged**	**BSPP**
"A" Inlet	2" Code 61	2-1/2-12 UNF-2B	DN51	2"
W Threads	1/2-13 UNC-2B	-	M12x1.75-6H	-
"B" Outlet	1" Code 61	1-5/8-12 UNF-2B	DN25	1-1/4"
Y Threads	3/8-16 UNC-28	-	M10x1.5-6H	-
BG, X	SAE-4		M12x1.5	1/4"
D1, D2, D3	SAE-10		M22x1.5	3/4"

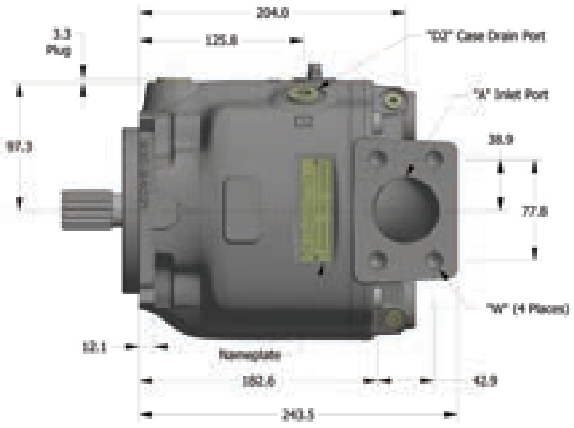
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

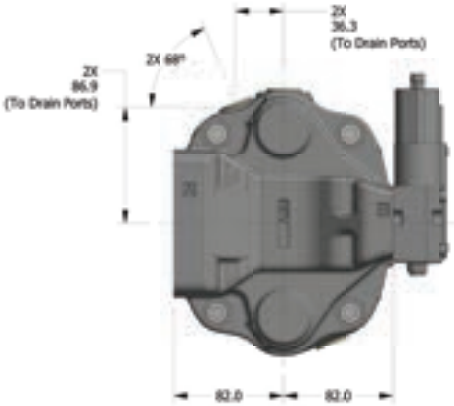
DIMENSIONAL DATA

Pump Installation - P1/PD-060
Side Port
“L” or “AM” Control Option









P1/PD-060 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2" Code 61	DN51	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1" Code 61	DN25	-
Y Threads	3/8-16 UNC-28	M10x1.5-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-10	M22x1.5	3/4"

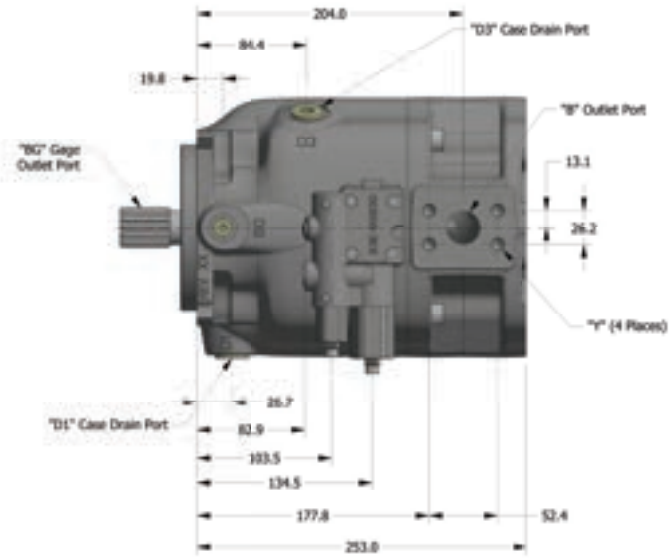
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

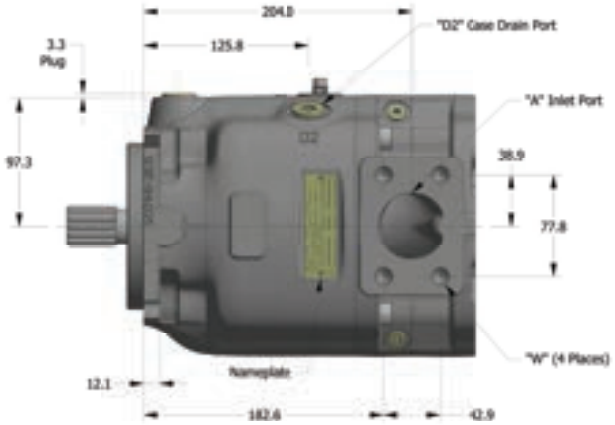
DIMENSIONAL DATA

Pump Installation - P1/PD-060
Side Ports with Thru-Drive
“L” or “AM” Control Option

P1/PD-060 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2" Code 61	DN51	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1" Code 61	DN25	-
Y Threads	3/8-16 UNC-28	M10x1.5-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-10	M22x1.5	3/4"

Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

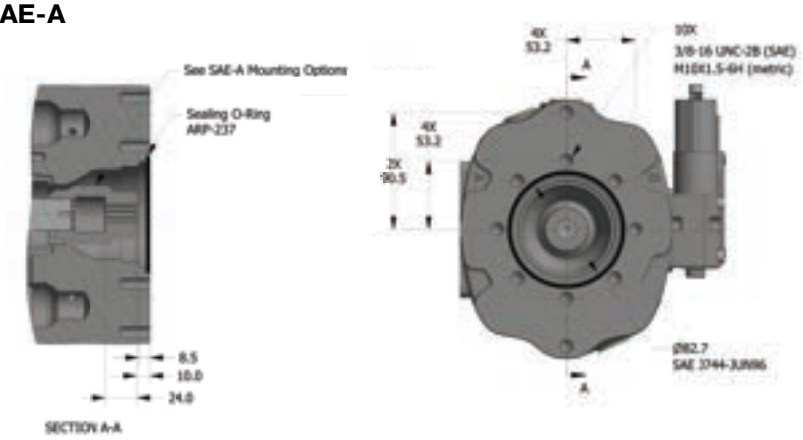




DIMENSIONAL DATA

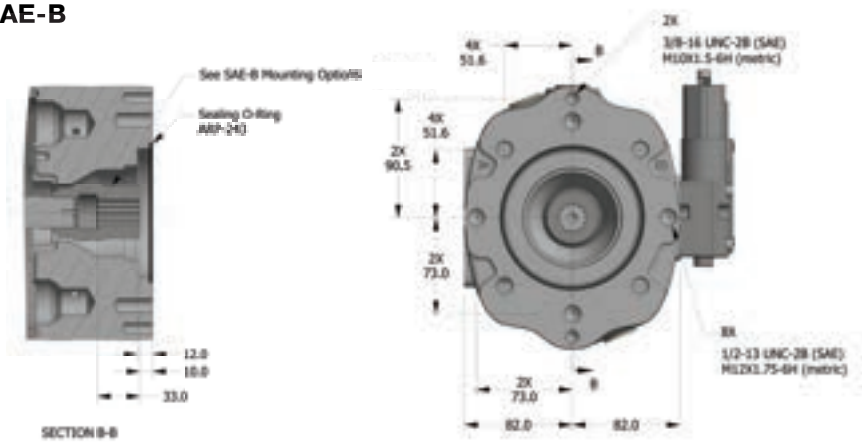
Pump Installation - P1/PD-060
Side Ports with Thru-Drive
Mounting Options

SAE-A



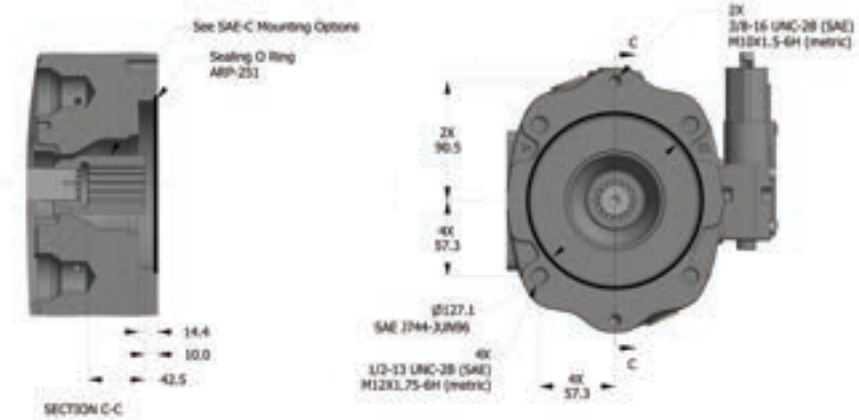
SAE-A Mounting Options Information
Model Number T0*A Spline: ANSI B92.1 1996 SAE 16-4 (A) Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 9 Pitch - 16/32 Pressure Angle - 30° Major Diameter - 13.06/12.93 mm Pitch Diameter - 14.29 mm
Model Number T0*H Spline: ANSI B92.1 1996 SAE 19-4 Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 11 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 16.14/16.02 mm Pitch Diameter - 17.46 mm

SAE-B



SAE-B Mounting Options Information
Model Number T0*B Spline: ANSI B92.1 1996 SAE 22-4 (B) Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 13 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 19.28/19.15 mm Pitch Diameter - 20.64 mm
Model Number T0*Q Spline: ANSI B92.1 1996 SAE 25-4 (B-B) Involute Spline Class 7 Flat Root Side Fit Number of Teeth - 15 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 22.40/22.28 mm Pitch Diameter - 23.81 mm

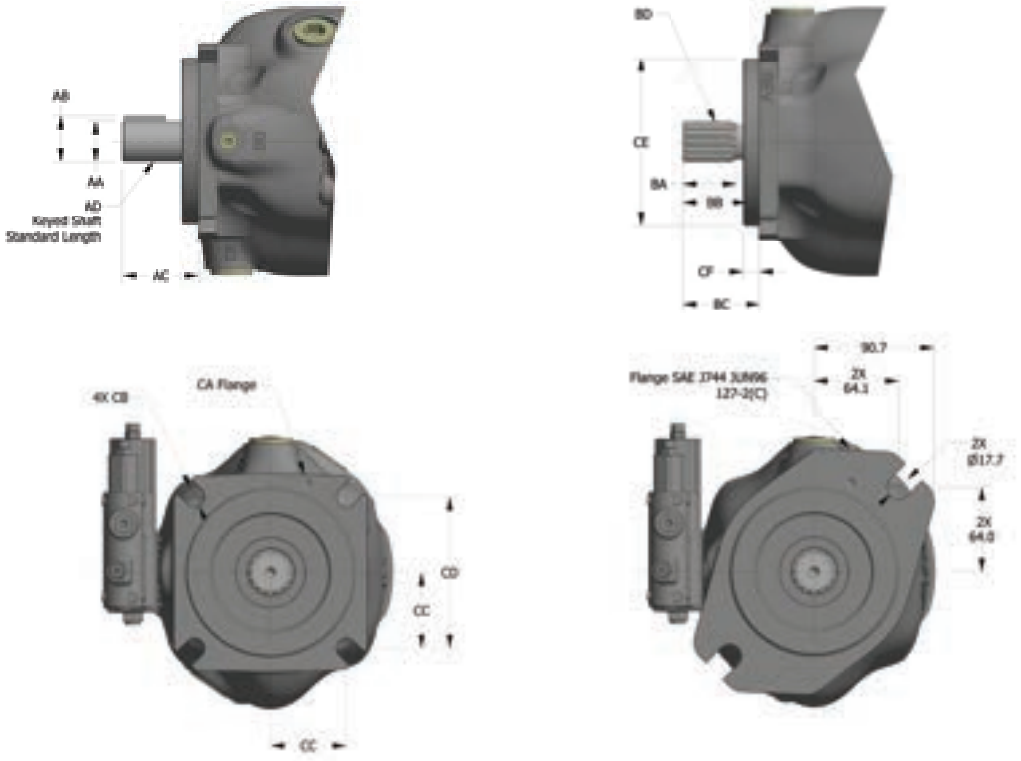
SAE-C



SAE-C Mounting Options Information
Model Number T0*C Spline: ANSI B92.1 1996 SAE 32-4 (C) Involute Spline Class 2 Flat Root Side Fit Number of Teeth - 14 Pitch - 12/24 Pressure Angle - 30° Minor Diameter - 27.74/27.61 mm Pitch Diameter - 29.63 mm

DIMENSIONAL DATA

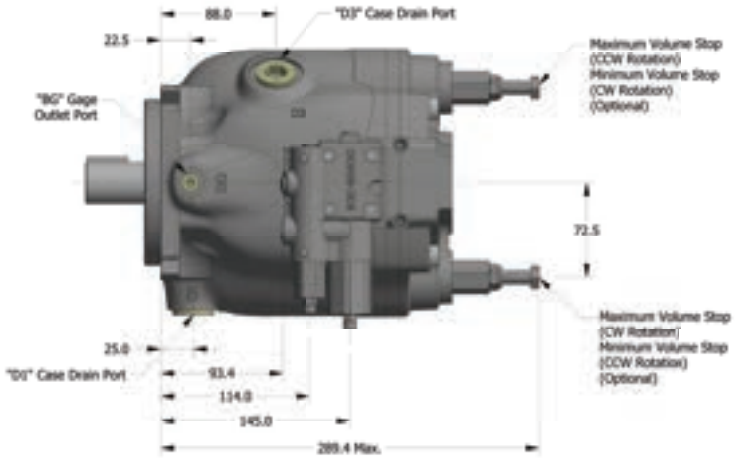
Pump Installation - P1/PD-075
Input Shafts

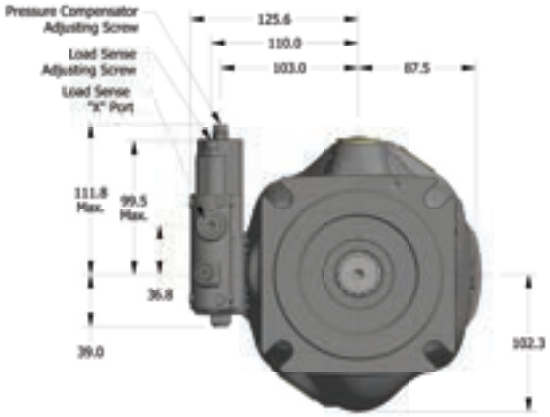


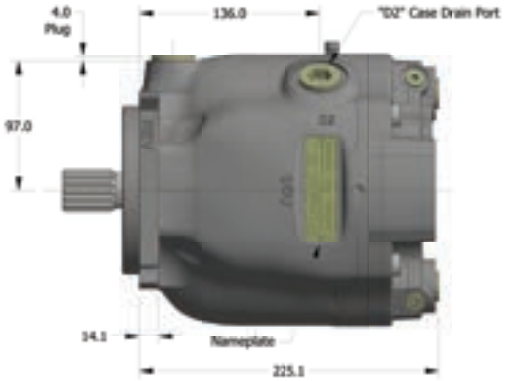
P1/PD-075 Mounting Flange & Shaft Dimensions		
Dimension	**ISO (Code 04)**	**SAE (Code 01 or 02)**
AA	32.03/32.00	31.75/31.70
AB	35.00/34.71	35.33/35.07
AC	68.0	56.0
AD	ISO 3019-2: E32N	SAE J744 32-1 (C)
BA	N/A	36.0
BB	N/A	48.0
BC	N/A	56.0
BD	N/A	SPLINE: ASA B5.15-1960 SAE 32-4 (C) INVOLUTE SPLINE CLASS 1 FLAT ROOT SIDE FIT NUMBER OF TEETH - 14 PITCH - 12/24 PRESSURE ANGLE - 30° MAJOR DIAMETER - 31.22/31.09 PITCH DIAMETER - 29.634
CA	ISO 3019-2: 125B4SW	SAE J744: JUN 96 127-4 (C)
CB	13.8/13.5	14.6/14.2
CC	56.6	56.8
CD	113.1 square	113.5 square
CE	125.00/124.95	127.00/126.95
CF	9.5/9.0	12.7/12.2
Keyway Width	10.01/9.96	8.00/7.95

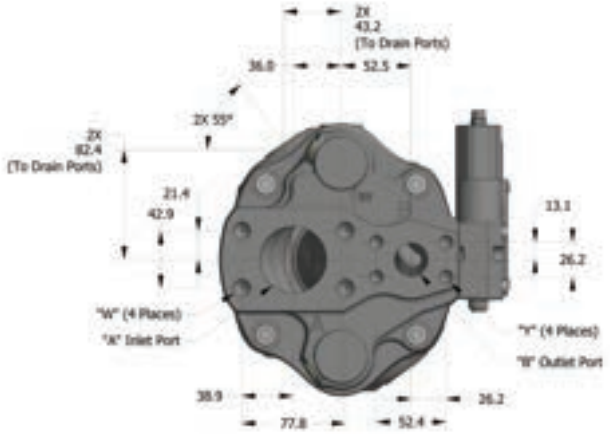
DIMENSIONAL DATA

Pump Installation - P1/PD-075
End Port
“L” or “AM” Control Option







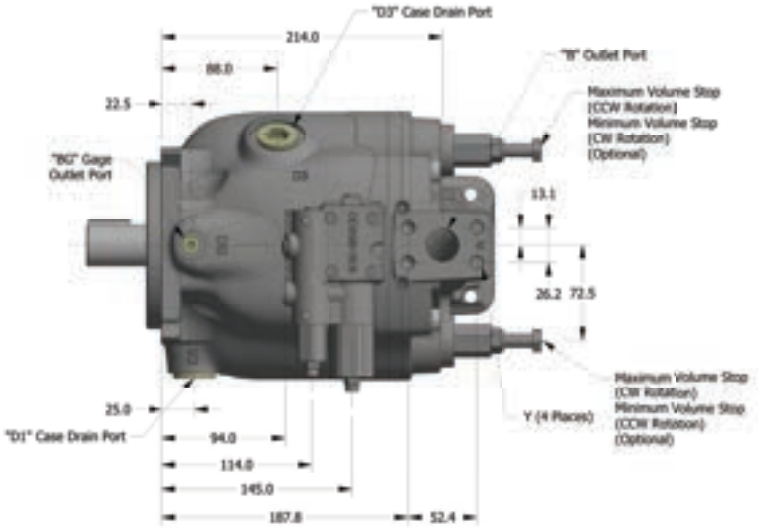


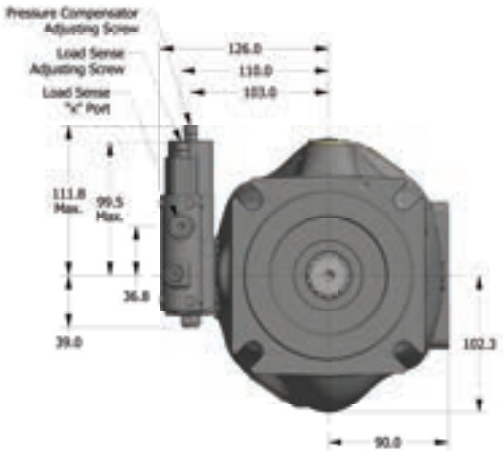
P1/PD-075 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2" Code 61	DN51	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1" Code 61	DN25	-
Y Threads	3/8-16 UNC-28	M10x1.5-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-12	M27x2	3/4"

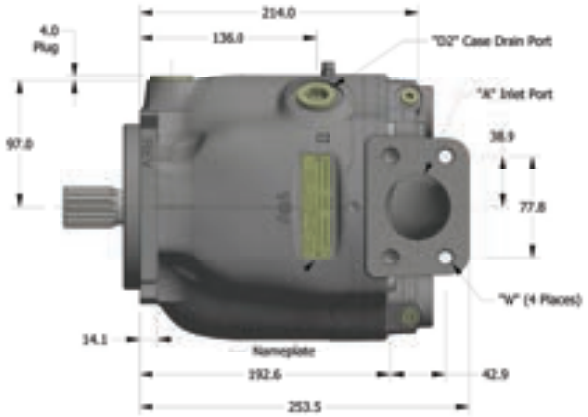
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

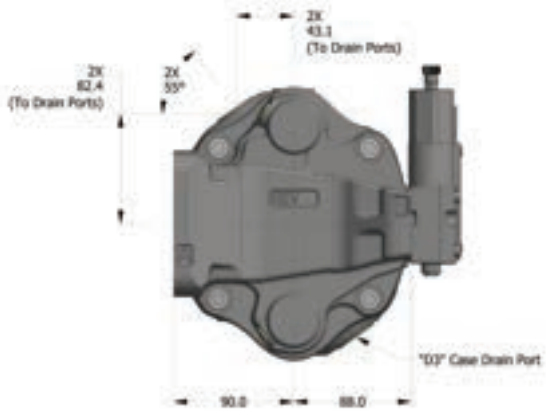
DIMENSIONAL DATA

Pump Installation - P1/PD-075
Side Port
“L” or “AM” Control Option









P1/PD-075 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2" Code 61	DN51	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1" Code 61	DN25	-
Y Threads	3/8-16 UNC-28	M10x1.5-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-12	M27x2	3/4"

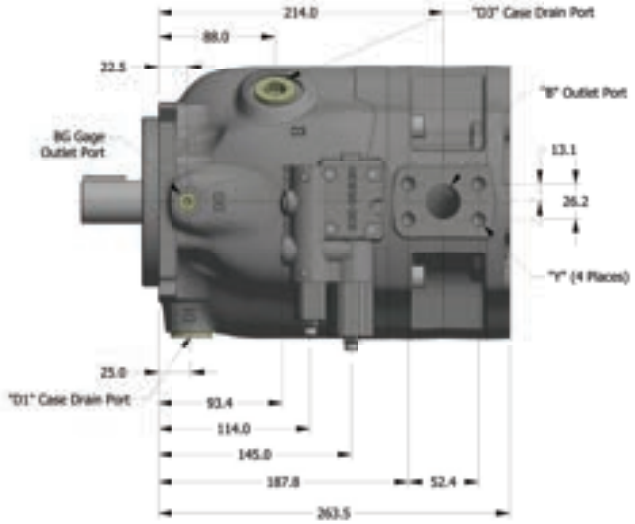
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

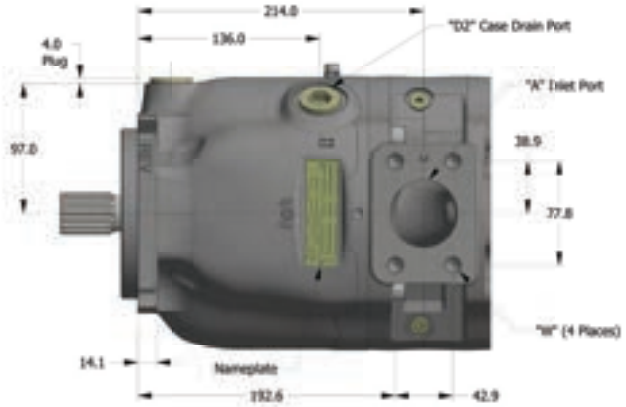
DIMENSIONAL DATA

Pump Installation - P1/PD-075
Side Ports with Thru-Drive
“L” or “AM” Control Option

P1/PD-075 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2" Code 61	DN51	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1" Code 61	DN25	-
Y Threads	3/8-16 UNC-28	M10x1.5-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-12	M27x2	3/4"

Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

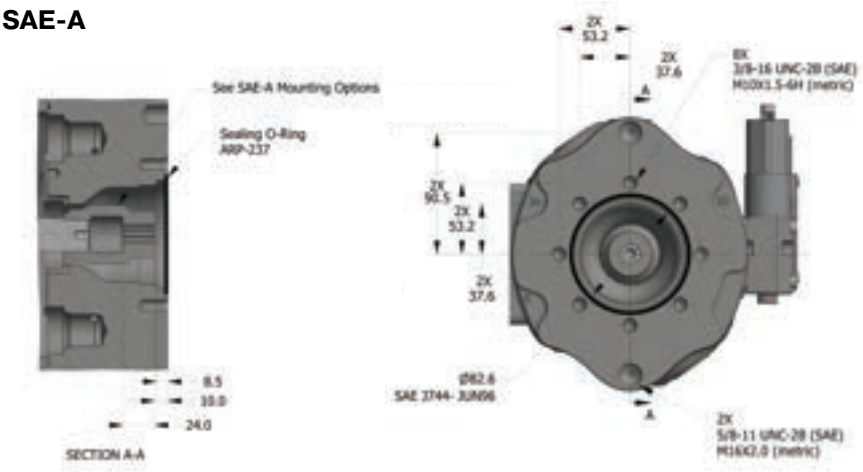




DIMENSIONAL DATA

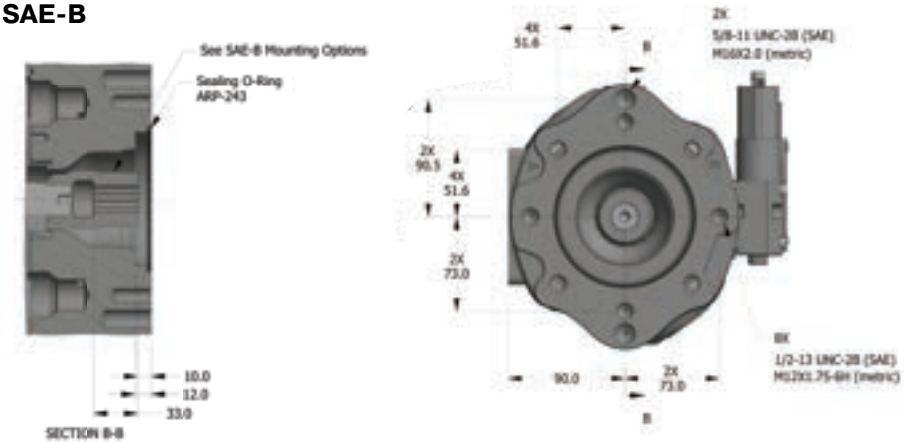
Pump Installation - P1/PD-075
Side Ports with Thru-Drive
Mounting Options

SAE-A



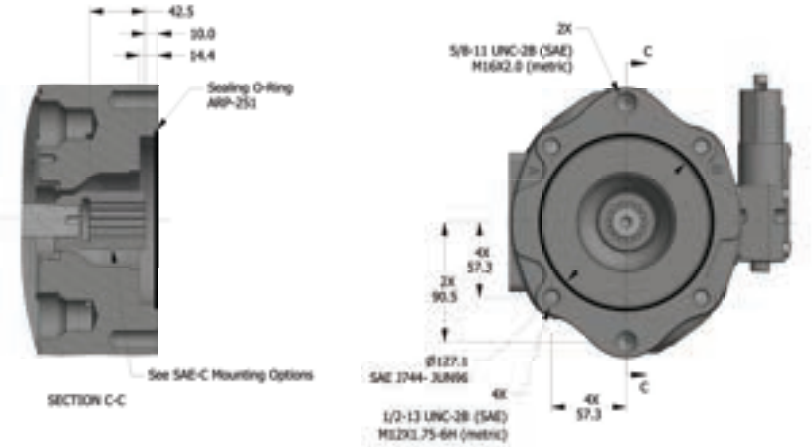
SAE-A Mounting Options Information
Model Number T0*A Spline: ANSI B92.1 1996 SAE 16-4 (A) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 9 Pitch - 16/32 Pressure Angle - 30° Major Diameter - 13.06/12.93 mm Pitch Diameter - 14.29 mm
Model Number T0*H Spline: ANSI B92.1 1996 SAE 19-4 Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 11 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 16.14/16.02 mm Pitch Diameter - 17.46 mm

SAE-B



SAE-B Mounting Options Information
Model Number T0*B Spline: ANSI B92.1 1996 SAE 22-4 (B) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 13 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 19.28/19.15 mm Pitch Diameter - 20.64 mm
Model Number T0*Q Spline: ANSI B92.1 1996 SAE 25-4 (B-B) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 15 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 22.40/22.28 mm Pitch Diameter - 23.81 mm

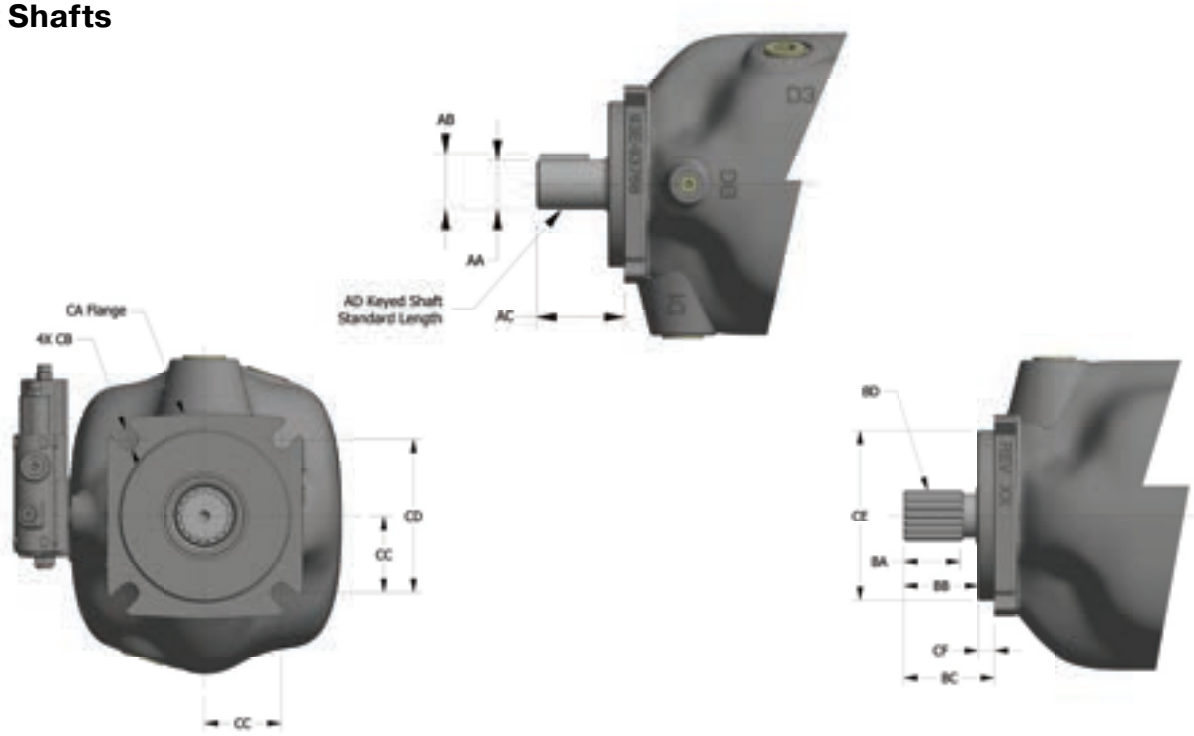
SAE-C



SAE-C Mounting Options Information
Model Number T0*C Spline: ANSI B92.1 1996 SAE 32-4 (C) Involute Spline Class 1 Flat Root Side Fit Number of Teeth - 14 Pitch - 12/24 Pressure Angle - 30° Minor Diameter - 27.74/27.61 mm Pitch Diameter - 29.63 mm

DIMENSIONAL DATA

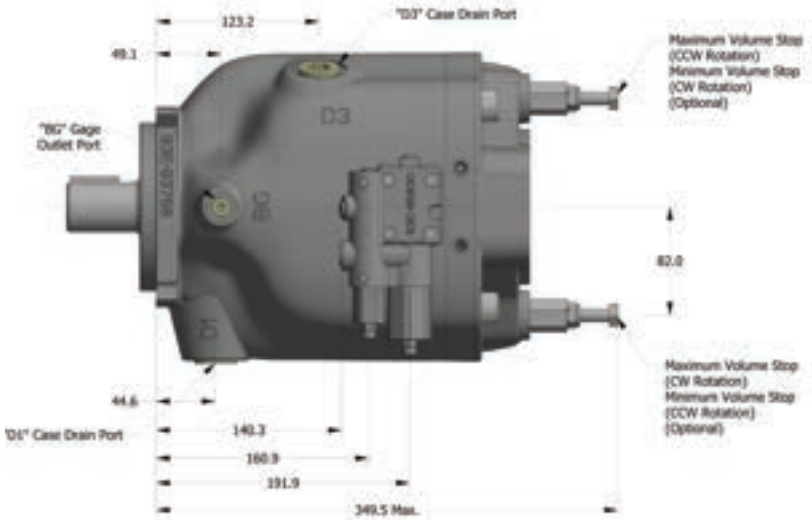
Pump Installation - P1/PD-100
Input Shafts

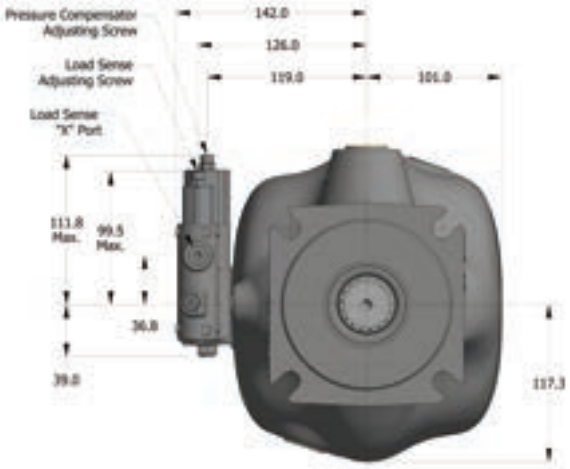


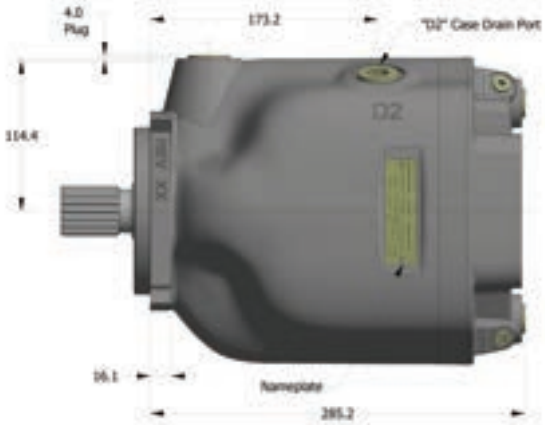
P1/PD-100 Mounting Flange & Shaft Dimensions			
Dimension	**ISO (Code 04)**	**SAE (Code 01 or 02)**	**SAE (Code 06)**
AA	40.03/40.00	38.10/38.05	N/A
AB	43.00/42.71	42.35/42.17	N/A
AC	92.6	62.3	N/A
AD	ISO 3019-2: E40N	SAE J744 38-1 (C-C)	N/A
BA	N/A	42.1	38.0
BB	N/A	54.0	48.0
BC	N/A	62.3	56.0
BD	N/A	SPLINE: ASA-B5.15-1960 SAE 38-4 (C-C) INVOLUTE SPLINE CLASS 1 FLAT ROOT SIDE FIT NUMBER OF TEETH - 17 PITCH - 12/24 PRESSURE ANGLE - 30 MAJOR DIAMETER - 37.57/37.44 PITCH DIAMETER - 35.984	SPLINE: ASA-B5.15-1960 SAE 32-4 (C) INVOLUTE SPLINE CLASS 1 FLAT ROOT SIDE FIT NUMBER OF TEETH - 14 PITCH - 12/24 PRESSURE ANGLE - 30 MAJOR DIAMETER - 31.22/31.09 PITCH DIAMETER - 29.634
CA	ISO 3019-2: 125B4SW	SAE J744: JUN 96 127-4 (C)	SAE 744: JUN 96 127-4 (C)
CB	13.8/13.5	14.6/14.2	14.6/14.2
CC	56.6	56.8	56.8
CD	113.1 square	113.5 square	113.5 square
CE	125.00/124.95	127.00/126.95	127.00/126.95
CF	9.5/9.0	12.7/12.2	12.7/12.2
Keyway Width	12.01/11.96	9.58/9.53	8.00/7.95

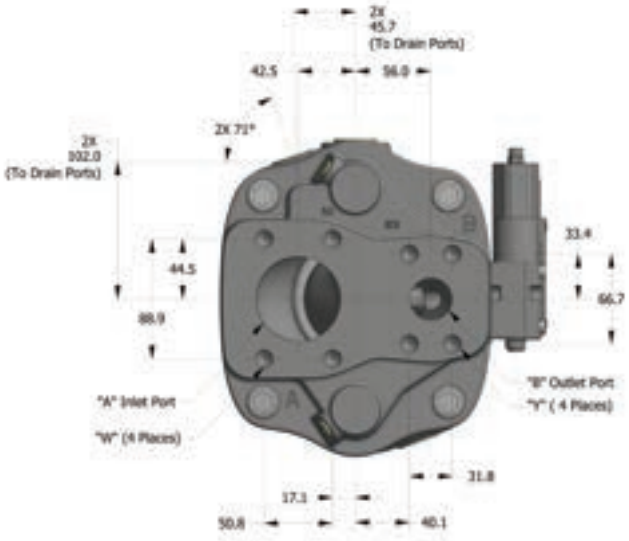
DIMENSIONAL DATA

Pump Installation - P1/PD-100
End Ports
“L” or “AM” Control Option







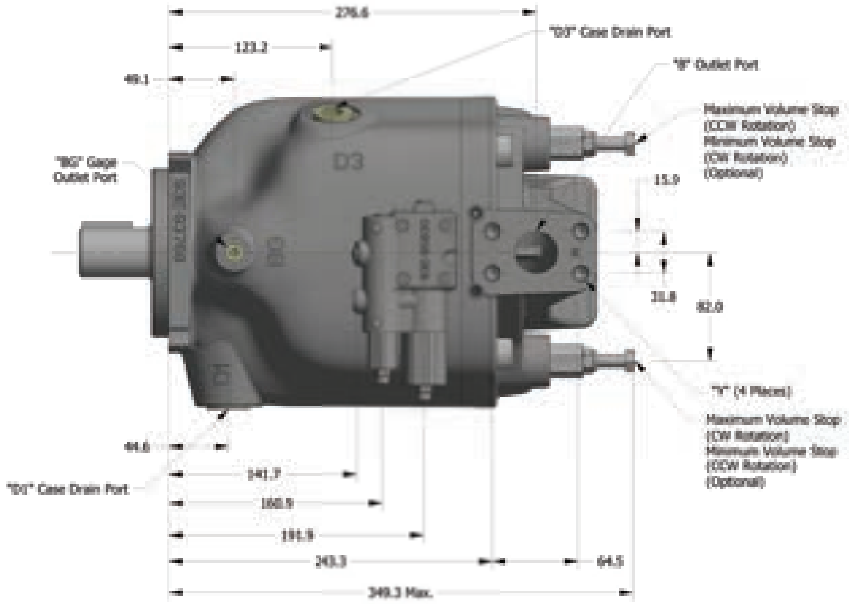


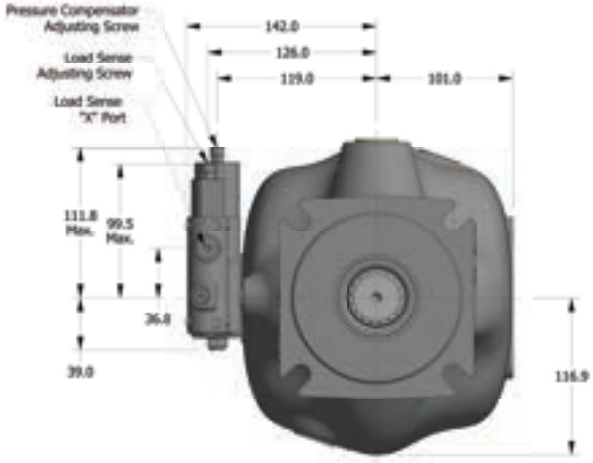
P1/PD-100 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2-1/2" Code 61	DN63	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1-1/4" Code 62	DN32	-
Y Threads	1/2-13 UNC-28	M12x1.75-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-12	M27x2	3/4"

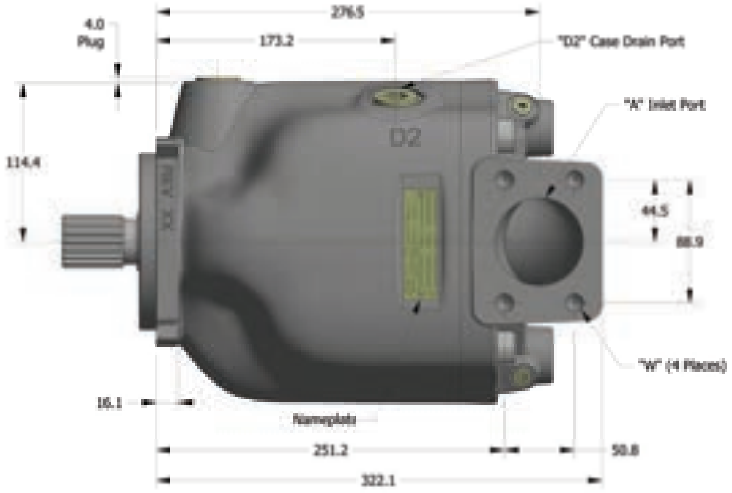
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

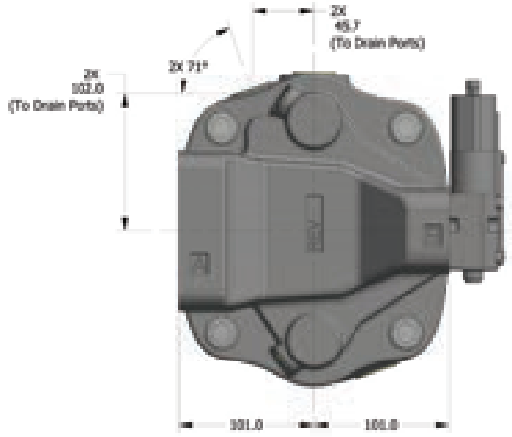
DIMENSIONAL DATA

Pump Installation - P1/PD-100
Side Ports
“L” or “AM” Control Option









P1/PD-100 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2-1/2" Code 61	DN63	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1-1/4" Code 62	DN32	-
Y Threads	1/2-13 UNC-28	M12x1.75-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-12	M27x2	3/4"

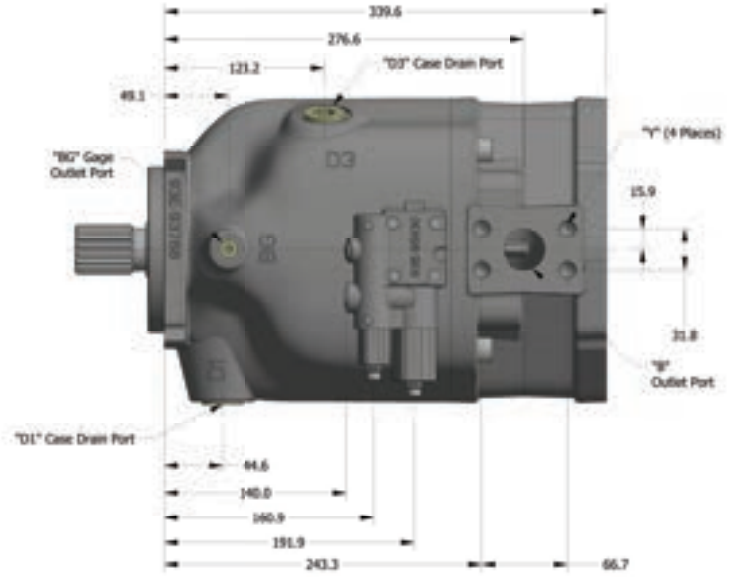
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

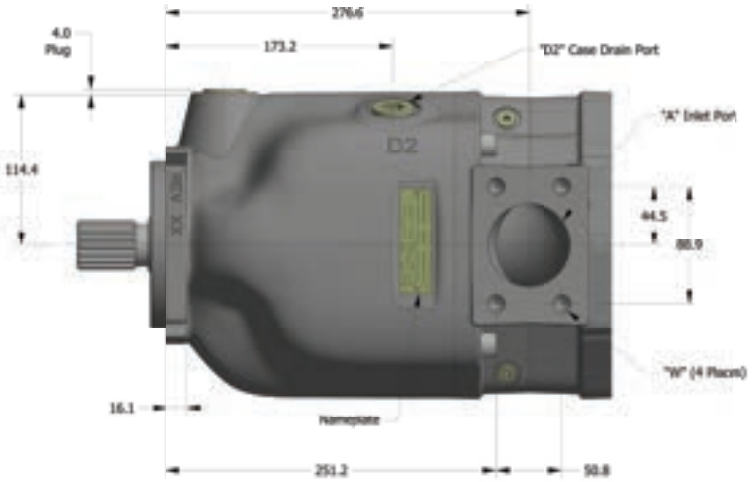
DIMENSIONAL DATA

Pump Installation - P1/PD-100 Side Ports with Thru-Drive “L” or “AM” Control Option

P1/PD-100 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2-1/2" Code 61	DN63	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1-1/4" Code 62	DN32	-
Y Threads	1/2-13 UNC-28	M12x1.75-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-12	M27x2	3/4"

Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

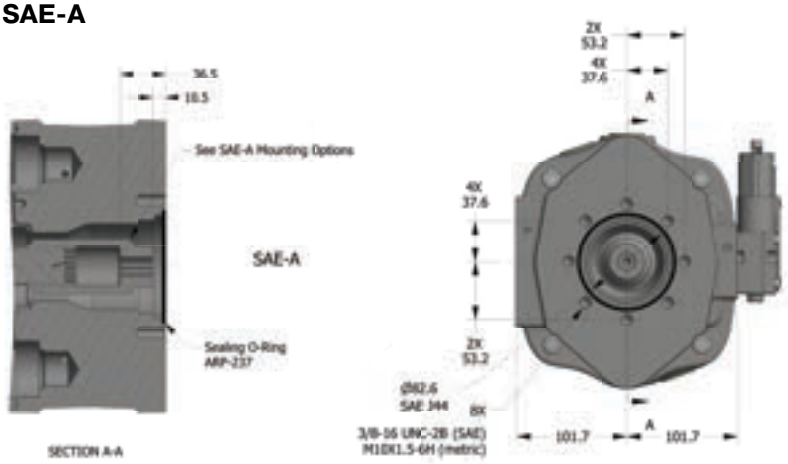




DIMENSIONAL DATA

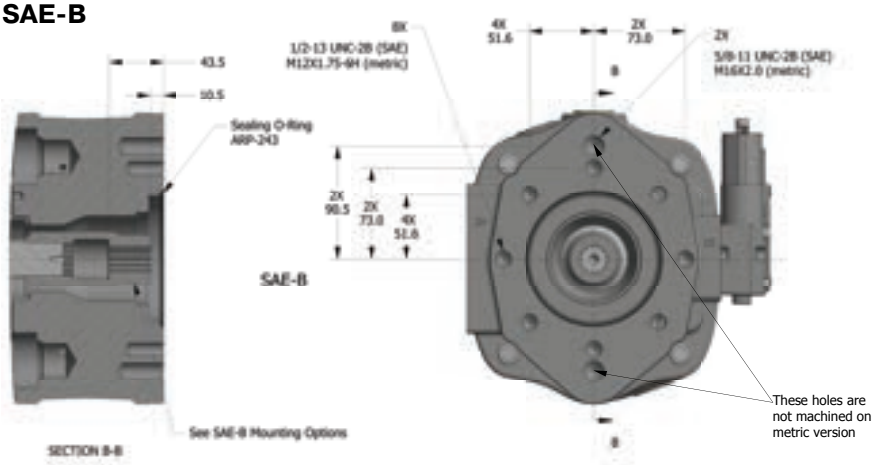
Pump Installation - P1/PD-100
Side Ports with Thru-Drive
Mounting Options

SAE-A



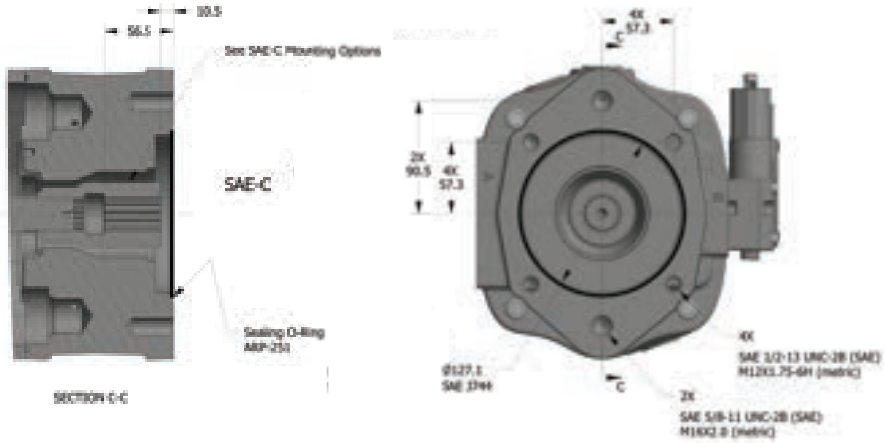
SAE-A Mounting Options Information
Model Number T0*A Spline: ANSI B92.1 1996 SAE 16-4 (A) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 9 Pitch - 16/32 Pressure Angle - 30° Major Diameter - 13.06/12.93 mm Pitch Diameter - 14.29 mm
Model Number T0*H Spline: ANSI B92.1 1996 SAE 19-4 Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 11 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 16.14/16.02 mm Pitch Diameter - 17.46 mm

SAE-B



SAE-B Mounting Options Information
Model Number T0*B Spline: ANSI B92.1 1996 SAE 22-4 (B) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 13 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 19.28/19.15 mm Pitch Diameter - 20.64 mm
Model Number T0*Q Spline: ANSI B92.1 1996 SAE 25-4 (B-B) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 15 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 22.40/22.28 mm Pitch Diameter - 23.81 mm

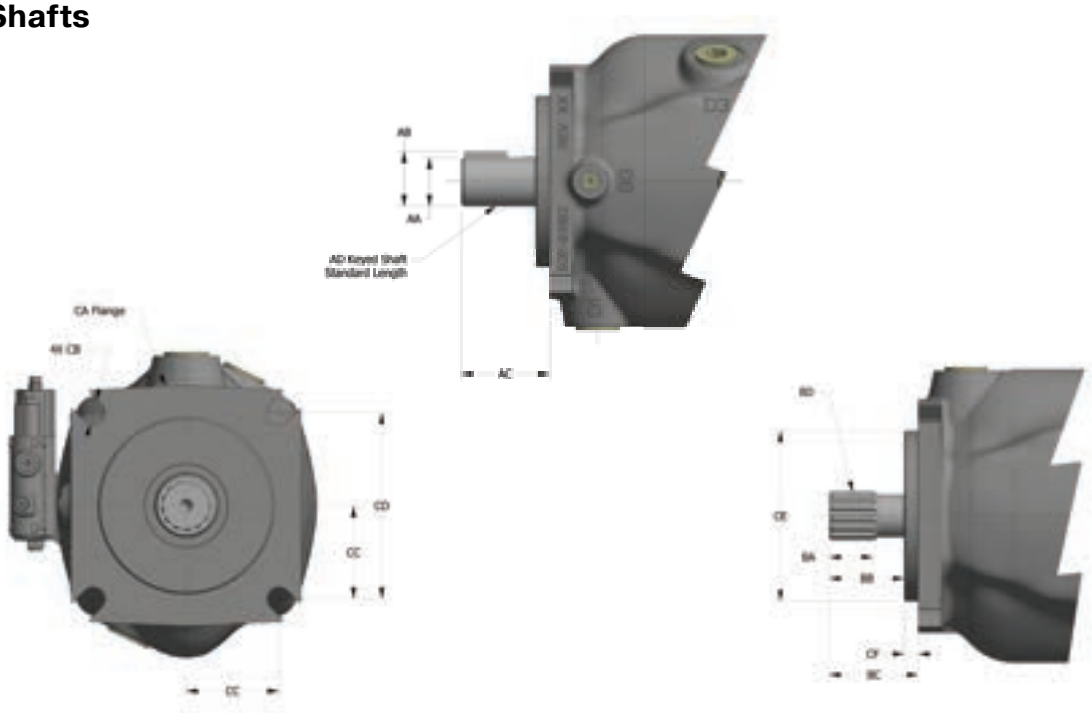
SAE-C



SAE-C Mounting Options Information
Model Number T0*C Spline: ANSI B92.1 1996 SAE 32-4 (C) Involute Spline Class 1 Flat Root Side Fit Number of Teeth - 14 Pitch - 12/24 Pressure Angle - 30° Minor Diameter - 27.74/27.61 mm Pitch Diameter - 29.63 mm
Model Number T0*N Spline: ANSI B92.1 1996 SAE 38-4 (C-C) Involute Spline Class 1 Flat Root Side Fit Number of Teeth - 17 Pitch - 12/24 Pressure Angle - 30° Minor Diameter - 34.01/33.88 mm Pitch Diameter - 35.98 mm

DIMENSIONAL DATA

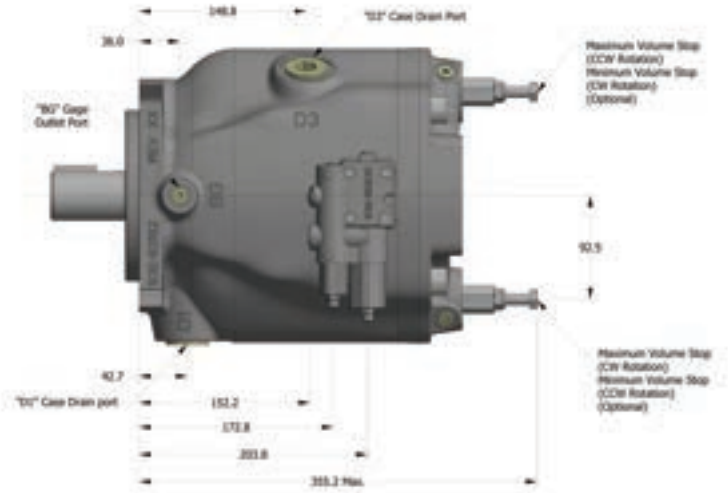
Pump Installation - P1/PD-140
Input Shafts

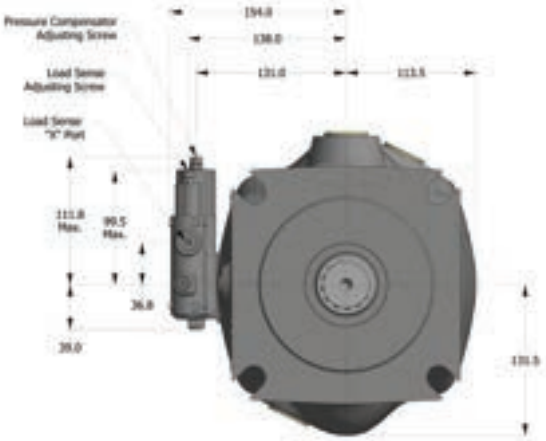


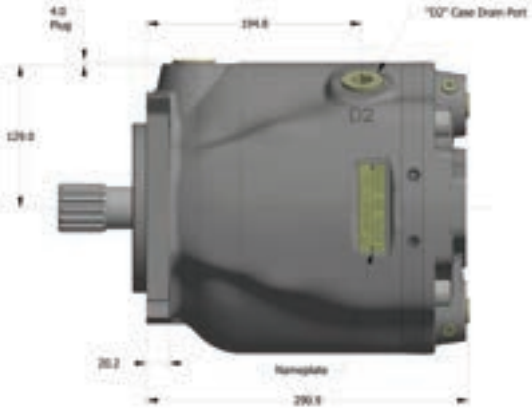
P1/PD-140 Mounting Flange & Shaft Dimensions		
Dimension	**ISO (Code 04)**	**SAE (Code 01 or 02)**
ØAA	50.03/50.00	44.45/44.43
AB	53.40/53.21	49.35/49.18
AC	92.0	75.0
AD	ISO 3019-2: E50N	SAE J744 44-1 (D)
BA	N/A	39.0
BB	N/A	67.0
BC	N/A	75.0
BD	N/A	SPLINE: SAE J498-B 1969 SAE 44-4(D) INVOLUTE SPLINE CLASS 1 FLAT ROOT SIDE FIT NUMBER OF TEETH - 13 PITCH - 8/16 PRESSURE ANGLE - 30° MAJOR DIAMETER - 43.71/43.59 PITCH DIAMETER - 41.275
CA	ISO 3019-2: 180B4SW	SAE J744: JUN 96 152-4 (D)
CB	18.2/17.8	20.9/20.5
CC	79.2	80.8
CD	158.4	161.6
CE	180.00/179.95	152.40/152.35
CF	9.5/9.0	12.7/12.2
Keyway Width	14.00/13.95	11.14/11.09

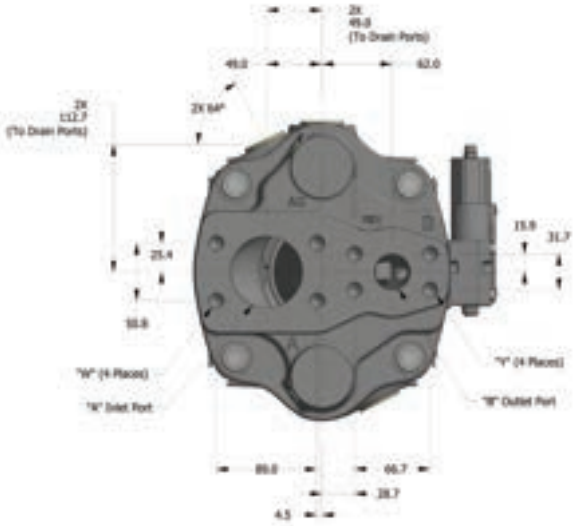
DIMENSIONAL DATA

Pump Installation - P1/PD-140
End Ports
“L” or “AM” Control Option







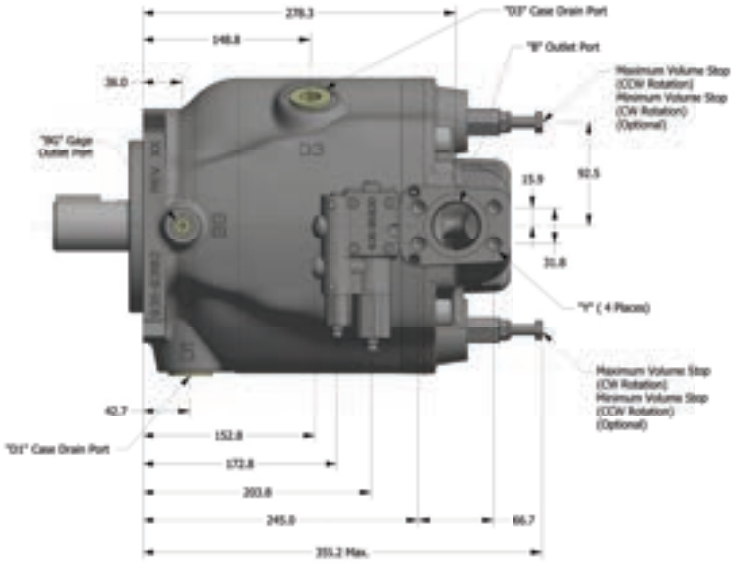


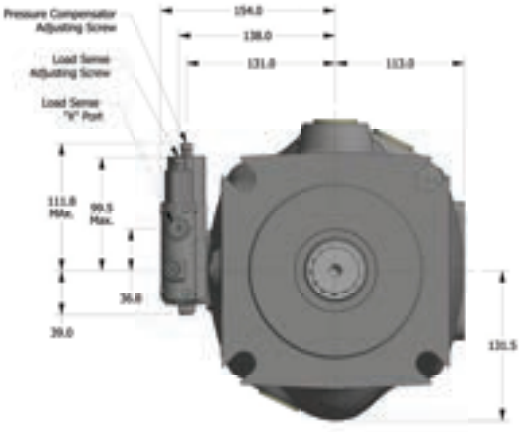
P1/PD-140 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2-1/2" Code 61	DN63	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1-1/4" Code 62	DN32	-
Y Threads	1/2-13 UNC-28	M12x1.75-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-16	M33x2	1"

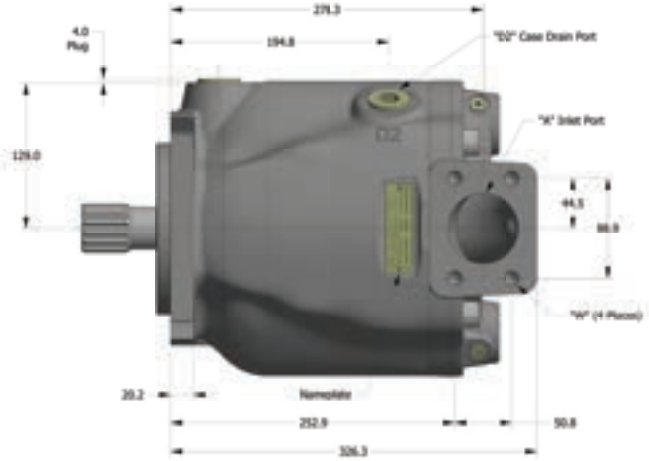
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

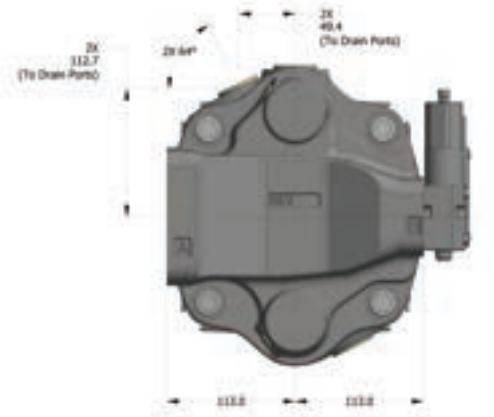
DIMENSIONAL DATA

Pump Installation - P1/PD-140
Side Ports
“L” or “AM” Control Option









P1/PD-140 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2-1/2" Code 61	DN63	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1-1/4" Code 62	DN32	-
Y Threads	1/2-13 UNC-28	M12x1.75-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-16	M33x2	1"

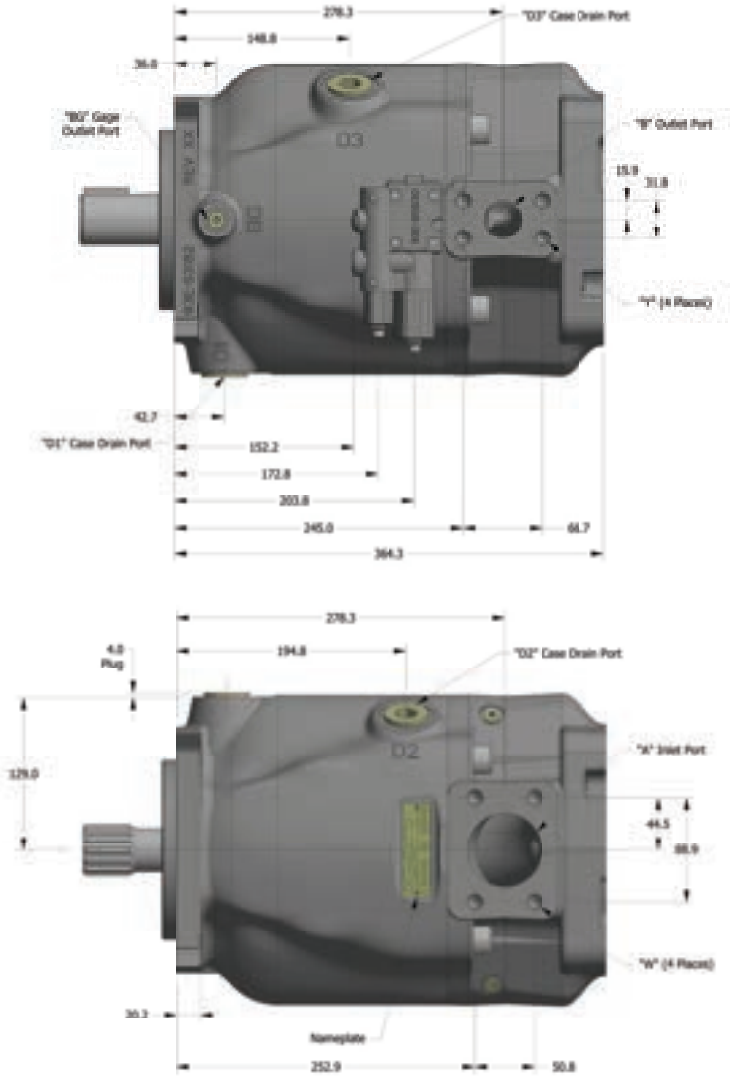
Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

DIMENSIONAL DATA

Pump Installation - P1/PD-140 Side Ports with Thru-Drive “L” or “AM” Control Option

P1/PD-140 Port Sizes			
Ports	**SAE Flanged**	**Metric Flanged**	**BSPP**
"A" Inlet	2-1/2" Code 61	DN63	-
W Threads	1/2-13 UNC-2B	M12x1.75-6H	-
"B" Outlet	1-1/4" Code 62	DN32	-
Y Threads	1/2-13 UNC-28	M12x1.75-6H	-
BG, X	SAE-4	M12x1.5	1/4"
D1, D2, D3	SAE-16	M33x2	1"

Note A: SAE flanged ports conform to SAE J518
Note B: SAE o-ring port conforms to SAE 1926
Note C: Metric flanged ports conform to ISO 6162
Note D: Metric o-ring boss port conforms to ISO 6149-1
Note E: BSPP port conforms to ISO 228-1

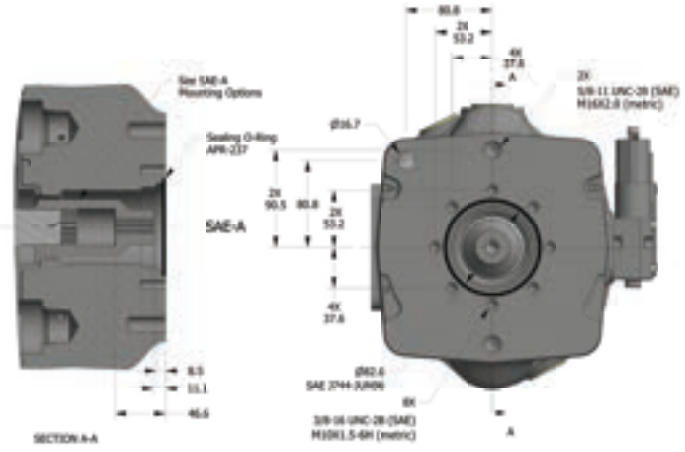


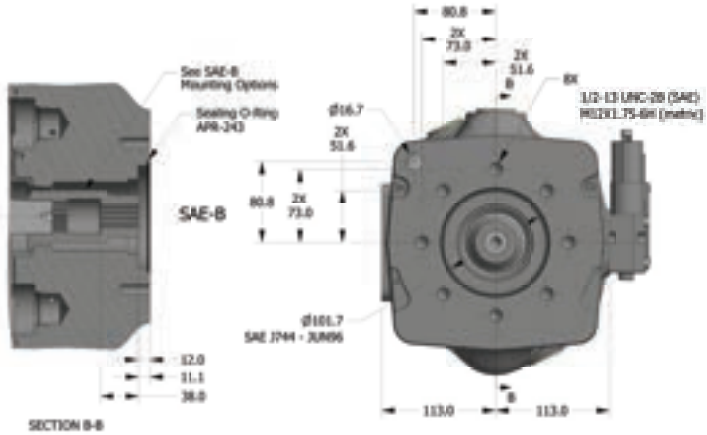
DIMENSIONAL DATA

Pump Installation - P1/PD-140
Side Ports with Thru-Drive
Mounting Options

SAE-A Mounting Options Information	
Model Number T0*A Spline: ANSI B92.1 1996 SAE 16-4 (A) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 9 Pitch - 16/32 Pressure Angle - 30° Major Diameter - 13.06/12.93 mm Pitch Diameter - 14.29 mm	Model Number T0*H Spline: ANSI B92.1 1996 SAE 19-4 Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 11 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 16.14/16.02 mm Pitch Diameter - 17.46 mm

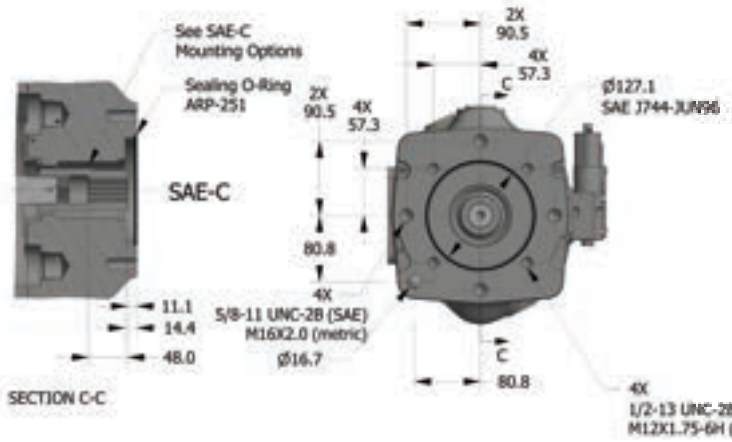
SAE-B Mounting Options Information	
Model Number T0*B Spline: ANSI B92.1 1996 SAE 22-4 (B) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 13 Pitch - 16/32 Pressure Angle - 30° Minor Diameter - 19.28/19.15 mm Pitch Diameter - 20.64 mm	Model Number T0*Q Spline: ANSI B92.1 1996 SAE 25-4 (B-B) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 15 Pitch - 16/32 Pressure Angle - 30°**h** Minor Diameter - 22.40/22.28 mm Pitch Diameter - 23.81 mm

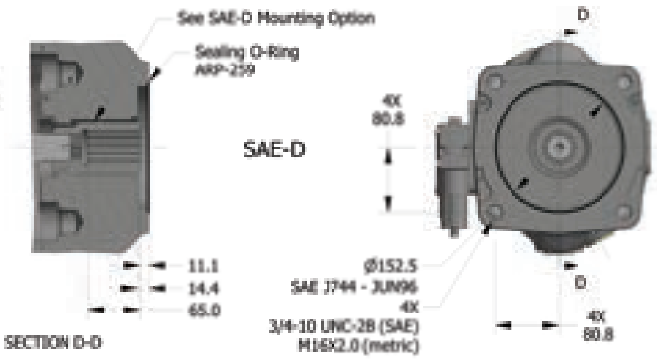




SAE-C Mounting Options Information	
Model Number T0*C Spline: ANSI B92.1 1996 SAE 32-4 (C) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 14 Pitch - 12/24 Pressure Angle - 30° Minor Diameter - 27.74/27.61 mm Pitch Diameter - 29.63 mm	Model Number T0*N Spline: ANSI B92.1 1996 SAE 38-4 (C-C) Involute Spline Class 5 Flat Root Side Fit Number of Teeth - 17 Pitch - 12/24 Pressure Angle - 30° Minor Diameter - 34.01/33.88 mm Pitch Diameter - 35.98 mm

SAE-D Mounting Options Information
Model Number T0*D Spline: ANSI B92.1 1996 SAE 44-4 (D) Involute Spline Class 1 Flat Root Side Fit Number of Teeth - 13 Pitch - 8/16 Pressure Angle - 30° Minor Diameter - 38.38/38.25 mm Pitch Diameter - 41.28 mm

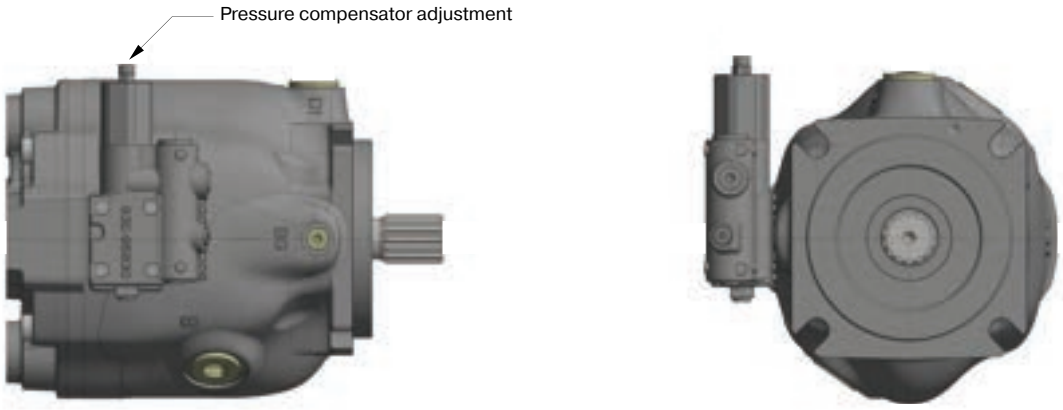




DIMENSIONAL DATA - CONTROLS

C0 Control

For C0 control dimensions see frame size dimensional section because the C0 control uses the same control housing as L & AM controls.

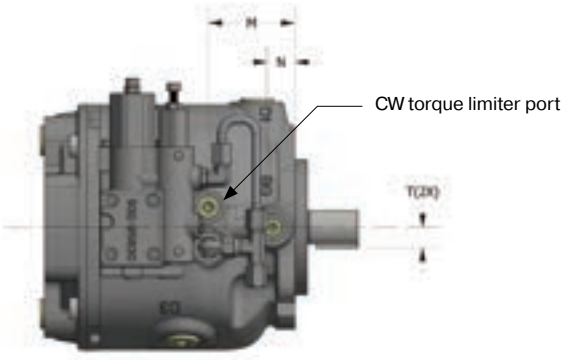


P*075 shown

DIMENSIONAL DATA - CONTROLS

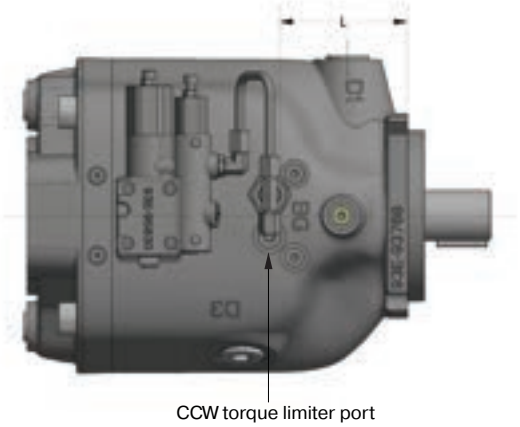
L0T & AMT Control

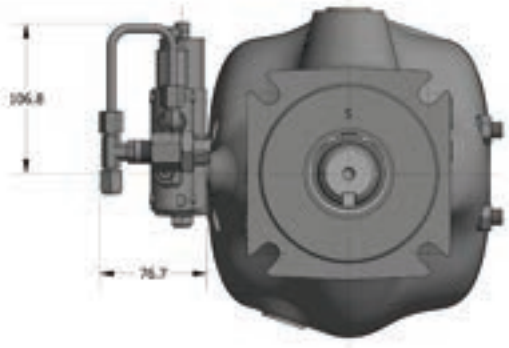
L0T & AMT (45 & 60cc)
The L0T & AMT controls on the 45 & 60cc use the same adapter block that is used on the AN & ANT controls.



P*045 CCW shown

L0T & AMT (75-140cc)





P*100 CW shown

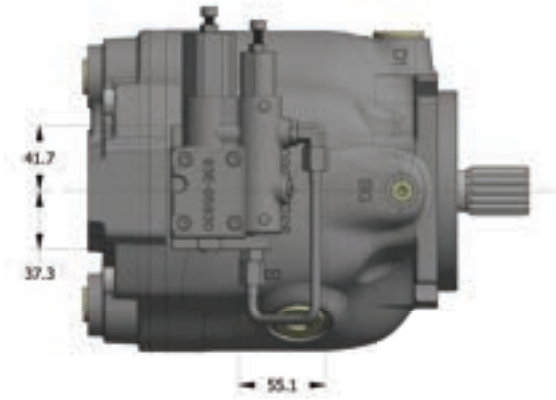
L0T & AMT Control Dimensions (mm)				
Model	**L**	**M**	**N**	**T**
P*045	**	65	21	15
P*060	**	70	25	20
P*075	64	72	**	15
P*100	95	103	**	16
P*140	117	128	**	16

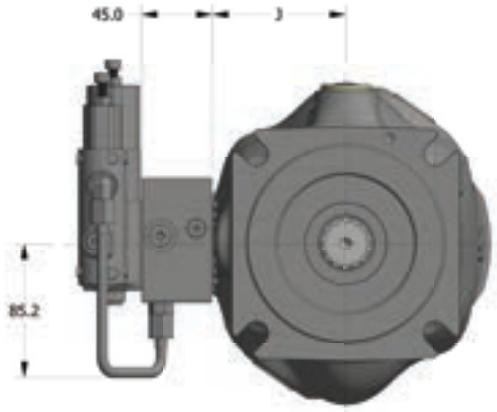
DIMENSIONAL DATA - CONTROLS

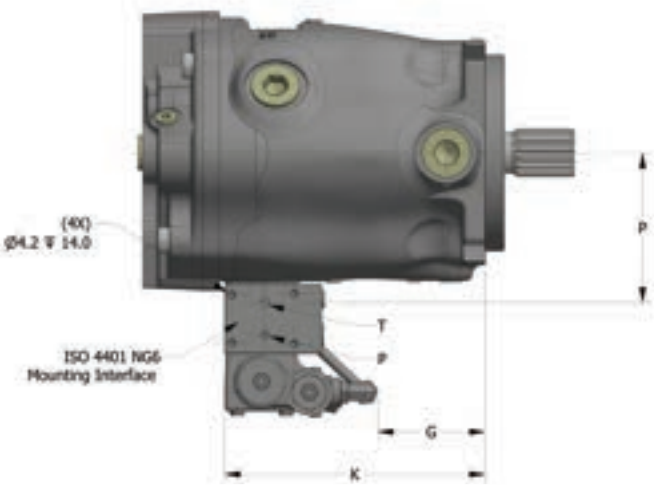
AN & ANT Control

The AN & ANT controls use the AM compensator with the addition of an adapter block and tubing.

AN Control (All sizes)

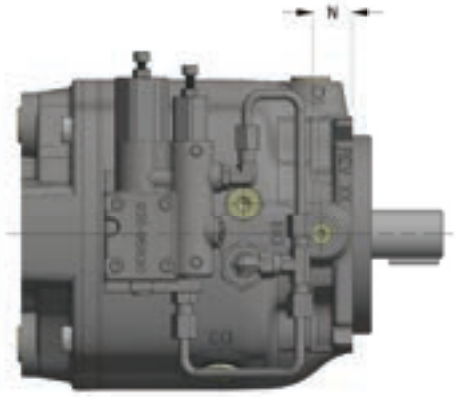


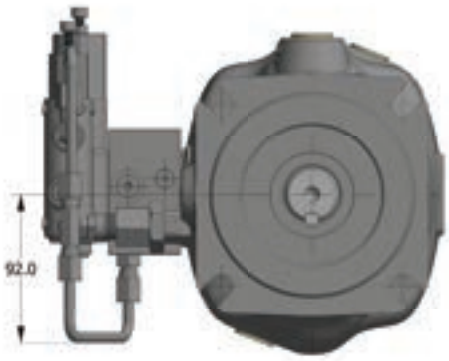




P*075 shown

ANT Control (45-140cc only)



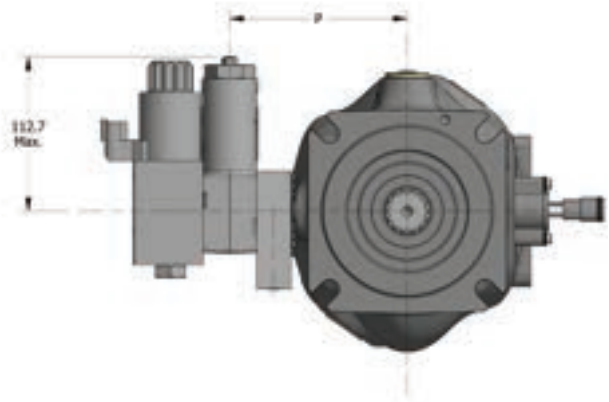


P*060 shown

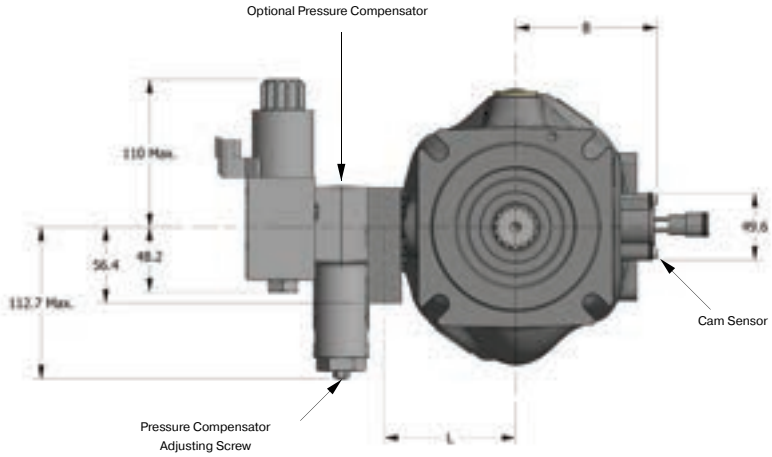
AN & ANT Control Dimensions (mm)					
Model	**G**	**J**	**K**	**N**	**P**
P*018	18	65	117	**	77
P*028	37	71	135	**	83
P*045	47	78	146	21	90
P*060	60	82	159	25	94
P*075	70	85	169	28	97
P*100	117	101	216	58	113
P*140	129	113	228	51	125

DIMENSIONAL DATA - CONTROLS

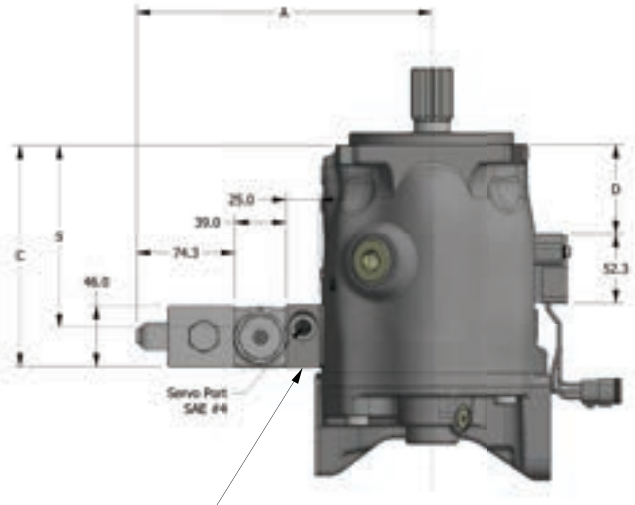
P, T, S, U Electronic Control Options



CW ORIENTATION
P*075 shown



CCW ORIENTATION
P*075 shown



CCW ORIENTATION
P*075 shown

RDEC Control Dimensions by Frame Size (mm)							
Model	**A**	**B**	**C**	**D**	**L**	**P**	**S**
P*018	203	85	116	49	**	85	**
P*028	209	89	135	56	**	91	**
P*045	216	96	145	60	91	123	116
P*060	220	105	158	64	95	127	133
P*075	223	108	168	68	98	130	138
P*100	239	121	215	101	114	146	185
P*140	251	130	227	96	126	158	196

INSTALLATION INFORMATION

Mounting

These pumps are designed to operate with the shaft horizontal or pointing downward. For shaft up mounting consult factory. The pump shaft must be in alignment with the shaft of the source driver and should be checked with a dial indicator. The mating pilot bore and coupling must be concentric. This concentricity is particularly important if the shaft is rigidly connected to the driven load without a flexible coupling.

Shaft Information

Splined: The shafts will accept a maximum misalignment of 0.15mm, 0.005 inch, total indicator reading. Angular misalignment at the external and internal spline axis must be less than ± 0,002 mm per mm of shaft radius, ± 0.002 inches per inch of shaft radius. The coupling interface must be lubricated. PARKER recommends lithium molydisulfide or similar grease. The internal coupling should be hardened to Rc 27-34 and must conform to SAE-J498c, class 5 flat root side fit.
Keyed: High strength heat treated keys must be used. Replacement keys must be hardened to 27-34 Rc. The key corners must be chamfered 0.81-1.0 mm, 0.032”-0.040”, at 45˚ to clear radii that exist in the keyway.

Side Load Capacity

The P1/PD series is designed for inline-drive. Side loading on the shaft is not recommended. If this is unavoidable consult your nearest PARKER representative.

Fluid Connections

Connect inlet and outlet lines to the port block of the pump. The maximum case pressure is 2 bar (30 psi) continuous, 4 bar (60 psi) intermittent. The case pressure must never exceed inlet pressure by more than .5 bar (7 psi). When connecting case drain line make certain that drain plumbing passes above highest point of the pump before passing to the reservoir. The case leakage line must be of sufficient size to prevent back pressure in excess of 2 bar(30 psi) and returned to the reservoir below the surface of the oil as far from the supply inlet as possible. All fluid lines, whether pipe, tubing, or hose must be adequate size and strength to assure free flow through the pump. An undersize inlet line will prevent the pump from operating properly at full rated speed. An undersize outlet line will cause back pressure and cause heat generation and increased noise. Flexible hose lines are recommended. If rigid piping is used, the workmanship must be accurate to eliminate strain on the pump port block or to the fluid connections. Sharp bends in the lines must be eliminated wherever possible. All system piping must be cleaned and flushed before installing pump. Make sure the entire hydraulic system is free of dirt, lint, scale, or other foreign material.
CAUTION: Do not use galvanized pipe. Galvanized coating can flake off with continued use.

System Relief Valves

Although the P1/PD series pumps have very fast off-stroke compensator response, system relief valves are recommended in all cases for safety considerations.

Recommended Fluids

The fluid recommended for use in these pumps has a petroleum base and contains agents which provide oxidation inhibition and anti-rust, anti-foam and de-aerating properties as described in PARKER standard HF-1. Where anti-wear additive fluids are specified, see PARKER standard HF-0.

Viscosity Index

90 V. I. minimum. Higher values extend the range of operating temperature but may reduce the service life of the fluid.

Temperature

Determined by the viscosity characteristics of the fluid used. Because high temperatures degrade seals, reduce the service life of the fluid and create hazards, fluid temperature should not exceed 110˚C (230˚F) at the case drain.

Maintenance

The pump is self-lubricating and preventative maintenance is limited to keeping system fluid clean by changing filters frequently. Keep all fittings and screws tight. Do not operate at pressures and speeds in excess of the recommended limit. If the pump does not operate properly, check the troubleshooting chart before attempting to overhaul the unit. Overhauling may be accomplished by referring to the disassembly, rework limits of wear parts, and assembly procedures as provided in this service manual.

Fluid Cleanliness

Fluid must be cleaned before and continuously during operation, by filters that maintain a cleanliness level of ISO 20/18/14. Better cleanliness levels will significantly extend the life of the components. As contaminant generation may vary with each application, each must be analyzed to determine proper filtration to maintain the required cleanliness level.

CONVERSIONS & FORMULAS

Conversion Factors

DEFINITION & UNIT		
Displacement	$in^3/rev \times 16.387 = cm^3/rev$	$cm^3/rev \times 0.06102 = in^3/rev$
Flow	gpm x 3.78 = L/min	L/min x 0.2642 = gpm
Power	hp x 0.7457 = kW	kW x 1.341 = hp
Torque	lb-ft x 1.3567 = Nm	Nm x 0.7376 = lb-ft
Pressure	lbs/in^2 (psi) x 0.06895 = bar lbs/in^2 (psi) x 6.895 = kPa	bar x 14.50 = lbs/in^2 (psi) kPa x 0.1450 = lbs/in^2 (psi)
Weight	lb x 0.4536 = kg	kg x 2.205 = lbs
Force	lb x 4.448 = N	N x 0.2248 = lbs
Volume	$in^3 \times 16.387 = cm^3$	$cm^3 \times 0.06102 = in^3$
Area	$in^2 \times 6.452 = cm^2$	$cm^2 \times 0.1550 = in^2$
Length	in x 25.4 = mm	mm x 0.03937 = in
Temperature	$\frac{\text{degree F-32}}{1.8} = °C$	1.8 x C+32 = °F
Viscosity	cSt x 1.0 = mm^2/sec SSU = cSt x 4.25 + 14	mm^2/sec x 1.0 = cSt 20 cSt = 99 SSU

FLUID POWER FORMULAS

Pump output flow	U.S. gpm	$\frac{\text{rpm x displacement } (in^3/rev) \text{ x volumetric eff.}}{231}$
Pump input torque	ft lbs	$\frac{\text{pressure (psi) x displacement } (in^3/rev)}{24\pi \text{ x mech. eff.}}$
Pump input power	hp	$\frac{\text{rpm x torque (ft-lbs) x } 2\pi}{33000} = \frac{\text{flow (GPM) x pressure (psi)}}{1714 \text{ x overall eff.}}$
Fluid motor speed	rpm	$\frac{231 \text{ x flow rate(U.S. gpm) x volumetric eff.}}{\text{displacement } (in^3/rev)}$
Fluid motor torque	ft lbs	$\frac{\text{pressure (psi) x displacement } (in^3/rev) \text{ x mech. eff.}}{24\pi}$
Fluid motor power	hp	$\frac{\text{rpm x torque (ft-lbs) x } 2\pi}{33000} = \frac{\text{flow (GPM) x pressure (psi) x overall eff.}}{1714}$
(Metric) Pump output flow	Lpm	$\frac{\text{rpm x displacement } (cm^3/rev) \text{ x volumetric eff.}}{1000}$
Pump input torque	Nm	$\frac{\text{pressure(bar) x displacement } (cm^3/rev)}{20\pi \text{ x mech. eff.}}$
Pump input power	kW	$\frac{\text{rpm x torque (Nm) x } 2\pi}{60000} = \frac{\text{flow (Lpm) x pressure (bar)}}{600 \text{ x overall eff.}}$
Fluid motor speed	rpm	$\frac{1000 \text{ x flow rate (Lpm) x volumetric eff.}}{\text{displacement } (cm^3/rev)}$
Fluid motor torque	Nm	$\frac{\text{pressure(bar) x displacement } (cm^3/rev) \text{ x mech. eff.}}{20\pi}$
Fluid motor power	kW	$\frac{\text{rpm x torque (Nm) x } 2\pi}{60000} = \frac{\text{flow (Lpm) x pressure (bar) x overall eff.}}{600}$

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7. Contingencies. Seller shall not be liable for any default or delay in performance if caused by circumstances beyond the reasonable control of Seller.

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9. Loss to Buyer's Property. Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.

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13. Cancellations and Changes. Orders shall not be subject to cancellation or change by Buyer for any reason, except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage. Seller may change product features, specifications, designs and availability with notice to Buyer.

14. Limitation on Assignment. Buyer may not assign its rights or obligations under this agreement without the prior written consent of Seller.

15. Entire Agreement. This agreement contains the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of the agreement. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter are herein merged.

16. Waiver and Severability. Failure to enforce any provision of this agreement will not waive that provision nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of this agreement by legislation or other rule of law shall not invalidate any other provision herein. The remaining provisions of this agreement will remain in full force and effect.

17. Termination. This agreement may be terminated by Seller for any reason and at any time by giving Buyer thirty (30) days written notice of termination. In addition, Seller may by written notice immediately terminate this agreement for the following: (a) Buyer commits a breach of any provision of this agreement (b) the appointment of a trustee, receiver or custodian for all or any part of Buyer's property (c) the filing of a petition for relief in bankruptcy of the other Party on its own behalf, or by a third party (d) an assignment for the benefit of creditors, or (e) the dissolution or liquidation of the Buyer.

18. Governing Law. This agreement and the sale and delivery of all Products hereunder shall be deemed to have taken place in and shall be governed and construed in accordance with the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to this agreement. Disputes between the parties shall not be settled by arbitration unless, after a dispute has arisen, both parties expressly agree in writing to arbitrate the dispute.

19. Indemnity for Infringement of Intellectual Property Rights. Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Section. Seller will defend and indemnify Buyer against allegations of infringement of U.S. patents, U.S. trademarks, copyrights, trade dress and trade secrets ("Intellectual Property Rights"). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that a Product sold pursuant to this Agreement infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If a Product is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Product, replace or modify the Product so as to make it noninfringing, or offer to accept return of the Product and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to Products delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any Product sold hereunder. The foregoing provisions of this Section shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.

20. Taxes. Unless otherwise indicated, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of Products.

21. Equal Opportunity Clause. For the performance of government contracts and where dollar value of the Products exceed $10,000, the equal employment opportunity clauses in Executive Order 11246, VEVRAA, and 41 C.F.R. §§ 60-1.4(a), 60-741.5(a), and 60-250.4, are hereby incorporated.

CONTENT INDEX

March 2026	Removed 85cc Removed AE, AF, AG, AH, & unload controls
August 2021	Removed ECU from catalog Removed design series change page Corrected minor miscellaneous errors
April 2021	Revised shaft torques Revised AMT & L0T Revised formulas page
September 2020	Changed remaining A-mod controls to B-mod Added conversion & formulas page Corrected minor miscellaneous errors
March 2020	Corrected AN, AE/AF, & 45 & 60 L0T/AMT control images Corrected minor miscellaneous errors
November 2019	Added B-mod information Consolidated model code pages Added P1/PD-085 Updated controls information to B-mod Added AG/AH controls Added unload controls Added valve specs on electrical controls Added housing & shaft options on 060 Remove 4-bolt SAE-B thru mount option Removed 24V "M" electronic control option Revised performance data section Updated dimensional section with B-mod dimensions Updated controls dimensional section
August 1, 2014	Add 1A valve to standard options Miscellaneous minor updates
January 30, 2014	P1045 - All drawings updated
April 1, 2013	Addition of P1/PD018 thru drive Miscellaneous drawings updates Shaft torque rating consolidation Electrical connector information

WARNING - USER RESPONSIBILITY

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

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The products described in this catalog can expose you to chemicals, including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.